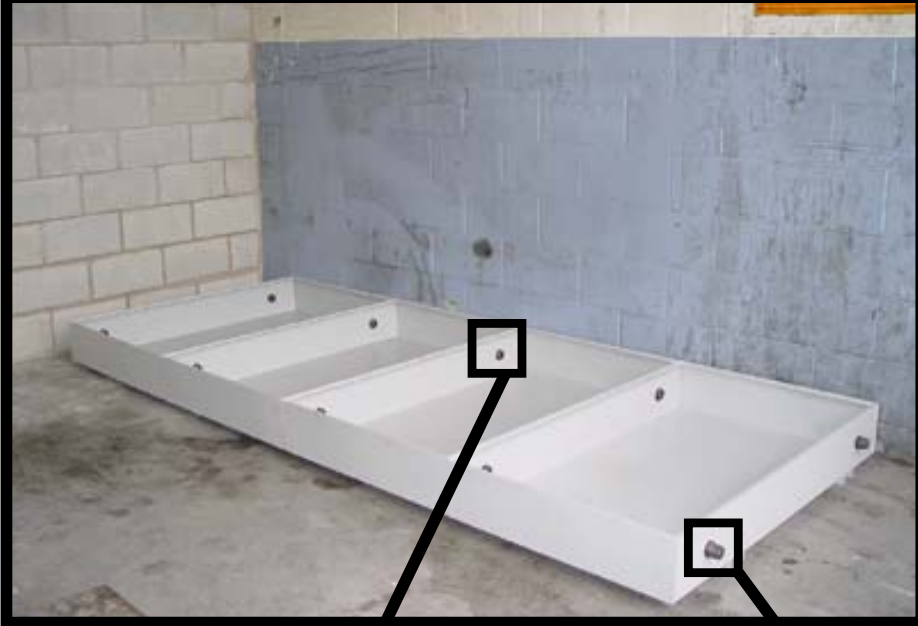


## IFH Lube Rack System – Set-up

1 – Lay out Spill containment on a level surface



2 – Install ends and cross beams at proper heights



There is one spill containment pan per vertical container. The spill pans connect together with pipe nipples and locks



End caps are installed on both ends of the spill containment system



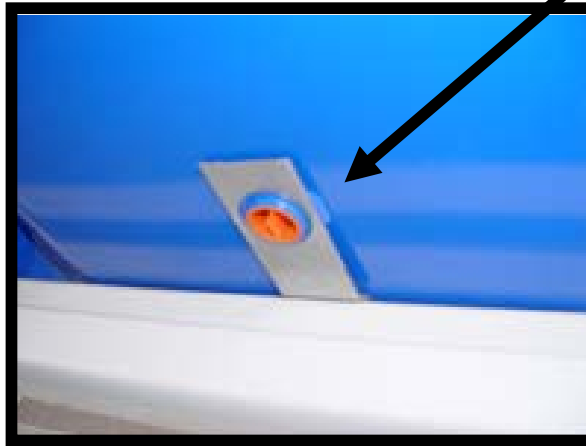
The crossbeams slip into the uprights that have a simple locking mechanism

## IFH Lube Rack System – Set-up

3 – Install container hardware (sight-glasses)



4 – Place top containers on rack



Clips are included that are installed where the lubricant tubing port is, and locks around the crossbeam to prevent the containers from sliding off the racking.

## IFH Lube Rack System – Set-up

5 – Install oil spigots and drip tray



6 – Install hose connections on the bottom of the containers



**NOTE:** Only install the top row of containers, then install the hose connection hardware, before placing the bottom row of containers on the rack, otherwise there will be insufficient space to maneuver your tools.

The spigots are made in pairs and install easily on the special crossbeam. The spigots can be spaced out along the crossbeam if required.

## IFH Lube Rack System – Set-up

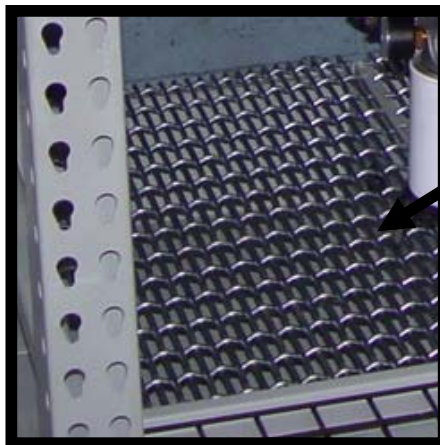
7 – Place bottom row of containers on rack



8 – If filtration was supplied, install the filter units



Once the bottom row of containers is on the rack, install the oil connection hardware.



Install the wire mesh in the containment pans at this point.



A filter unit is installed on each oil spigot connecting at the quick connect point below the spigot.



Spacing out the oil spigots can assist in connecting the fill hose to the back of the filter unit. Remember to leave clearance.

## IFH Lube Rack System – Set-up

9 – Connect the hosing from the containers to the spigots



The system comes with on long coil of flexible plastic hose. Begin with the first container, connect the free end of the tubing to the connection point on the bottom of the container, then cut to length and install on the spigot. Continue with the remaining containers. You are best to cut a bit more than a bit less tubing, as there is lots supplied.

10 – Mount the pump on the mounting plate



The pump bolts down to the mounting plate on the spill tray. Connect the timer switch (electrical pumps only) to the upright.

## IFH Lube Rack System – Set-up

### 11 – Mount the oil wand to complete the installation



Finally mount the oil wand holder on the side of the upright nearest to the pump. Connect the oil wand to the pump and place it in the holder.

**Congratulations you have successfully set-up your IFH lube storage system!**