WEAR CONTAMINATION FLUID CONDITION

NORMAL SEVERE NORMAL



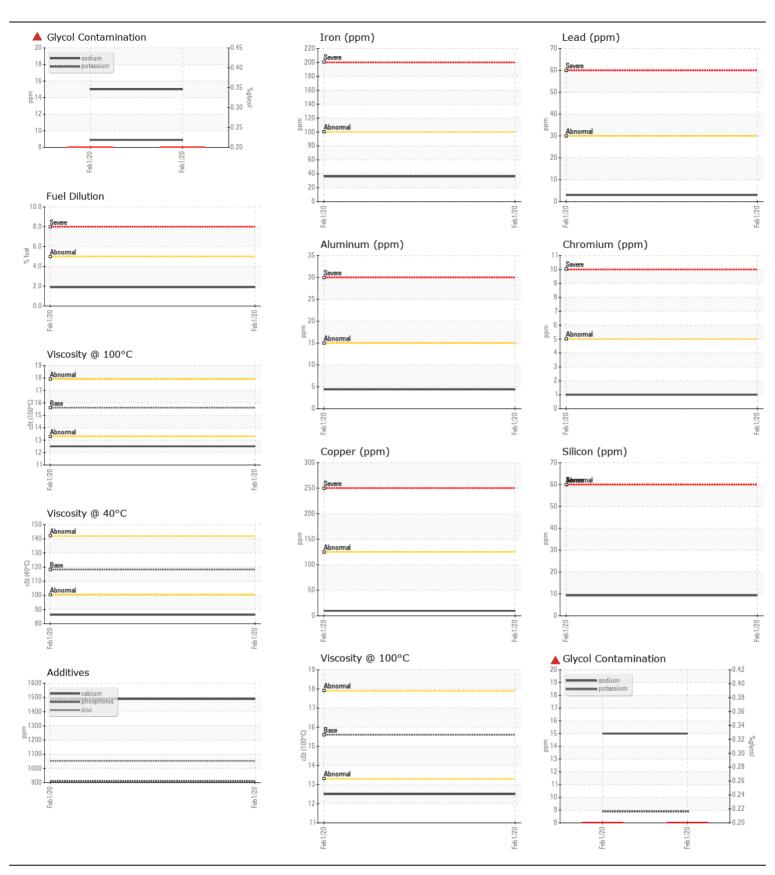
(123456789) Coal Yard
Machine Id
LIEBHERR A312 123456-1234

Diesel Engine

PETRO CANADA DURON EXTRA 15W40 (123 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of the coolant leak. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.	Sample Number		Client Info		PC0010607		
	Sample Date		Client Info		01 Feb 2020		
	Machine Age	hrs	Client Info		18500		
	Oil Age	hrs	Client Info		528		
	Filter Age	hrs	Client Info		528		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				SEVERE		
WEAR	lron		ACTM DE10E(m)	. 100	00		
WEAN	Iron	ppm	ASTM D5185(m)		36		
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)		1		
	Nickel Titanium	ppm	ASTM D5185(m) ASTM D5185(m)	>0	<1 <1		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	<b>\15</b>	4		
	Lead	ppm	ASTM D5185(m)		3		
	Copper	ppm	ASTM D5185(m)		10		
	Tin	ppm	ASTM D5185(m)		0		
	Vanadium	ppm	ASTM D5185(m)	70	0		
	·····						
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>60	9		
Test for glycol is positive. Light fuel dilution occurring. There is a high concentration of glycol present in the oil. No other contaminants were detected in the oil.	Potassium	ppm	ASTM D5185(m)	>20	<u>^</u> 9		
	Fuel	%	ASTM D7593*	>5	1.9		
	Water		WC Method	>0.2	NEG		
	Glycol	%	ASTM D7922*		▲ 0.20		
	Soot %	%	ASTM D7844*	>3	0.5		
	Nitration	Abs/cm	ASTM D7624*	>20	9.2		
	Sulfation	Abs/.1mm	ASTM D7415*	>30	23.2		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		15		
Additive levels indicate the addition of a different brand, or type of oil.	Boron	ppm	ASTM D5185(m)	0	39		
The oil is no longer serviceable due to the presence of contaminants.	Barium	ppm	ASTM D5185(m)		<1		
	Molybdenum	ppm	ASTM D5185(m)	60	41		
	Manganese	ppm	ASTM D5185(m)	0	<1		
	Magnesium	ppm	ASTM D5185(m)	1010	511		
	Calcium	ppm	ASTM D5185(m)	1070	1489		
	Phosphorus	ppm	ASTM D5185(m)	1150	910		
	Zinc	ppm	ASTM D5185(m)	1270	1053		
	Sulfur	ppm	ASTM D5185(m)	2150	3033		
	Oxidation	Abs/.1mm	ASTM D7414*	>25	18.2		
	Visc @ 40°C	cSt	ASTM D7279(m)	118.2	86.3		
	Visc @ 100°C	cSt	ASTM D7279(m)	15.6	12.5		

Viscosity Index (VI) Scale ASTM D2270\* 139

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CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02279563

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0010607

Validity of results and interpretation are based on the sample and information as supplied.

Received **Tested** Unique Number : 4850802 Diagnosed

: 02 Feb 2020 : 16 Apr 2019

: 03 Feb 2020 - Kevin Marson

**ABC Manufacturing** 555 NORTH SERVICE ROAD EAST Detroit, US 76100

Test Package : MOB 1 ( Additional Tests: FuelDilution, Glycol, KV40, PercentFuel, VI ) Contact: Jim Smith To discuss this sample report, contact Customer Service at 1-800-268-2131. jim.smith@abcmanufacturing.com Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (311)555-1212

F: (311)555-1313