WEAR CONTAMINATION FLUID CONDITION

SEVERE NORMAL NORMAL

Area



Front Differential

PETRO CANADA DURATRAN (90 LTR)

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We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC0046582		
Sample Date		Client Info		11 May 2021		
Machine Age	hrs	Client Info		4331		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
PQ		ASTM D8184*		161		
lvan	10 10 100	ACTM DE10E/m)	. FOO	EOE		

WEAR

Copper, tin and tin ppm levels are severe. Iron and lead ppm levels are abnormal. Moderate concentration of visible metal present. Thrust washer and/or bearing/bushing wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

PQ		ASTM D8184*		161		
Iron	ppm	ASTM D5185(m)	>500	505		
Chromium	ppm	ASTM D5185(m)	>3	2		
Nickel	ppm	ASTM D5185(m)	>3	2		
Titanium	ppm	ASTM D5185(m)	>2	<1		
Silver	ppm	ASTM D5185(m)	>2	<1		
Aluminum	ppm	ASTM D5185(m)	>30	4		
Lead	ppm	ASTM D5185(m)	>13	<u>^</u> 24		
Copper	ppm	ASTM D5185(m)	>103	4 738		
Tin	ppm	ASTM D5185(m)	>5	4 32		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	▲ LTMOD		
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CONTAMINATION

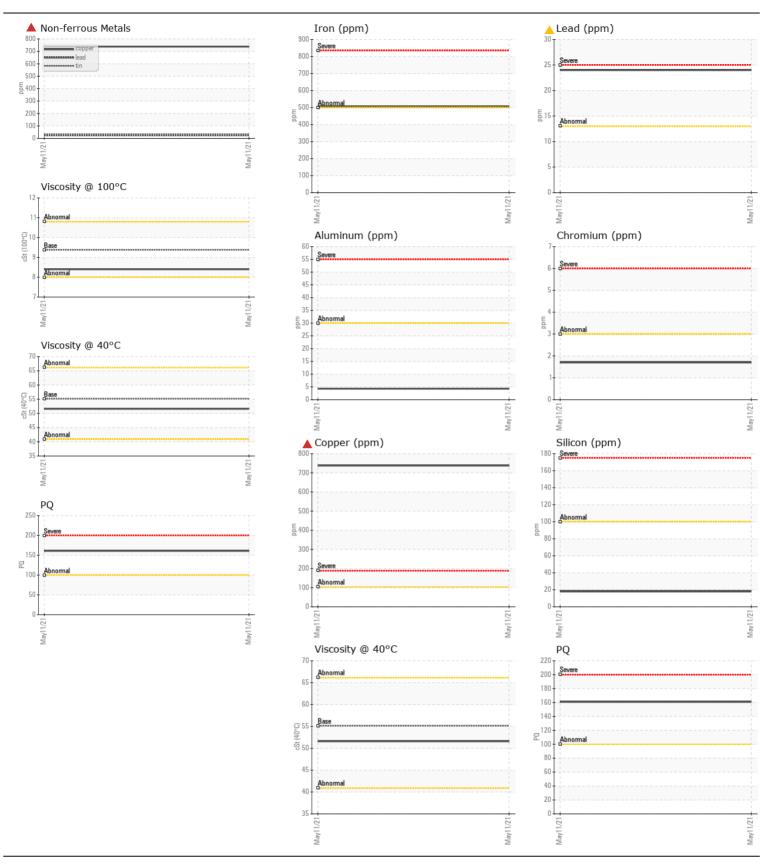
There is no indication of any contamination in the oil.

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Silicon	ppm	ASTM D5185(m)	>100	18	
Potassium	ppm	ASTM D5185(m)	>20	4	
Water		WC Method	>.2	NEG	
Silt	scalar	Visual*	NONE	VLITE	
Debris	scalar	Visual*	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	
Emulsified Water	scalar	Visual*	>.2	NEG	
Sodium	ppm	ASTM D5185(m)		11	
Boron	ppm	ASTM D5185(m)	110	80	

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Emulsified Water	scalar	Visual*	>.2	NEG	
Sodium	ppm	ASTM D5185(m)		11	
Boron	ppm	ASTM D5185(m)	110	80	
Barium	ppm	ASTM D5185(m)	0.0	0	
Molybdenum	ppm	ASTM D5185(m)	0.0	1	
Manganese	ppm	ASTM D5185(m)	1	5	
Magnesium	ppm	ASTM D5185(m)	13	14	
Calcium	ppm	ASTM D5185(m)	3610	2970	
Phosphorus	ppm	ASTM D5185(m)	1192	1006	
Zinc	ppm	ASTM D5185(m)	1455	1106	
Sulfur	ppm	ASTM D5185(m)	2641	3014	
Visc @ 40°C	cSt	ASTM D7279(m)	55.14	51.6	
Visc @ 100°C	cSt	ASTM D7279(m)	9.38	8.4	
Viscosity Index (VI)	Scale	ASTM D2270*	153	137	





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No.

Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0046582 : 02421303 Unique Number : 5224803

Received **Tested**

Diagnosed

: 13 May 2021 : 14 May 2021

: 14 May 2021 - Kevin Marson

Lakeshore Gold Timmins West Timmins, ON

Test Package : MOB 1 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, KV100, PQ, VIContact: Dale Arseneau darseneau@ca.panamericansilver.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

T: (705)269-4344 F:

CA