



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Area  
**MARS [136033]**  
Machine Id  
**UNIT #1 (S/N 25291377)**  
Component  
**Diesel Engine**  
Fluid  
**VALVOLINE 15W40 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>CU0019588</b>	CU0017162	CU0015808
Sample Date		Client Info		<b>07 Sep 2022</b>	04 Jan 2021	23 Dec 2019
Machine Age	hrs	Client Info		<b>355</b>	325	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	N/A	Changed
Filter Changed		Client Info		<b>Changed</b>	N/A	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

Metal levels are typical for a new component breaking in.

Iron	ppm	ASTM D5185(m)	>90	<b>2</b>	2	2
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185(m)	>2	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185(m)	>2	<b>&lt;1</b>	<1	1
Silver	ppm	ASTM D5185(m)	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>40	<b>1</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>330	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>15	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## CONTAMINATION

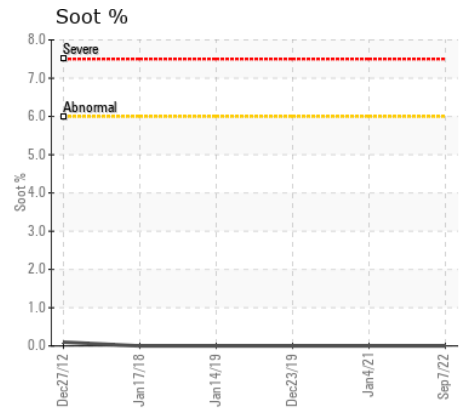
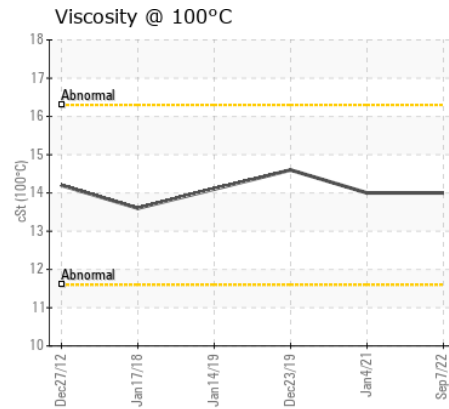
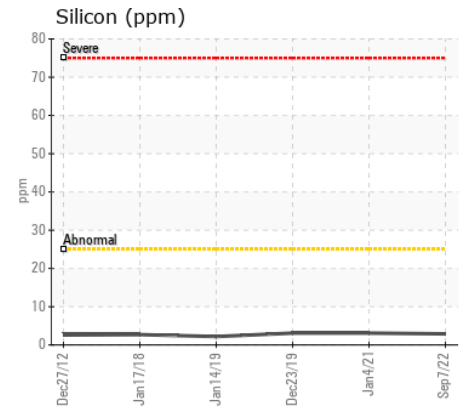
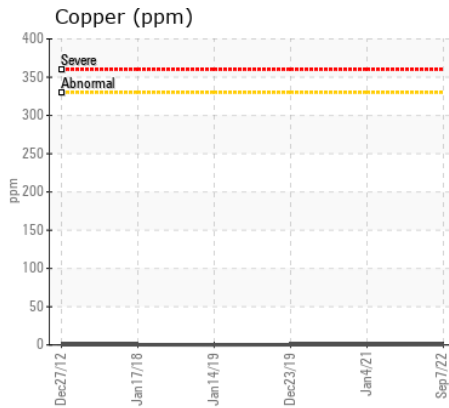
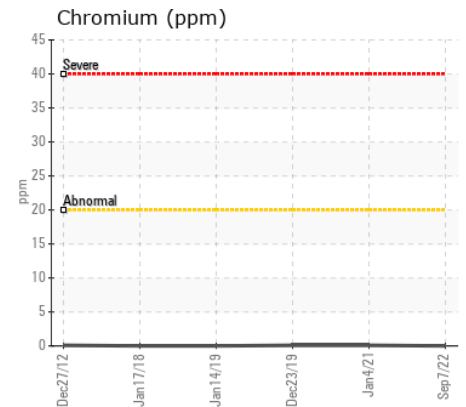
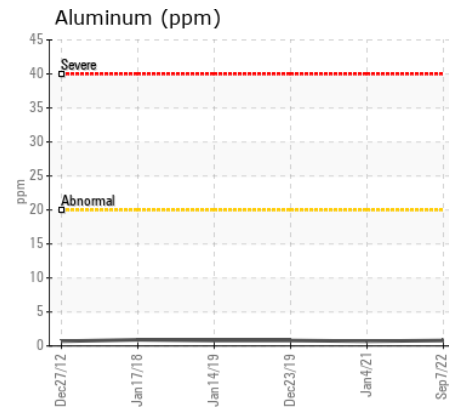
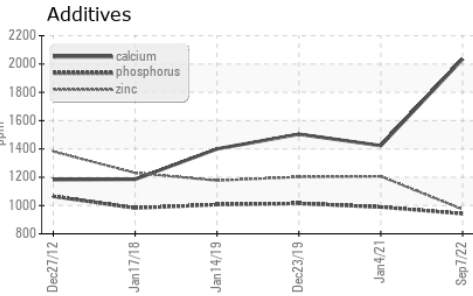
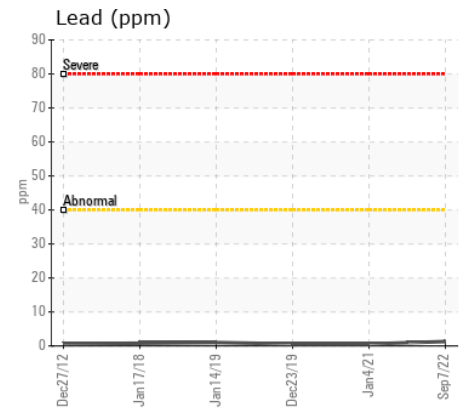
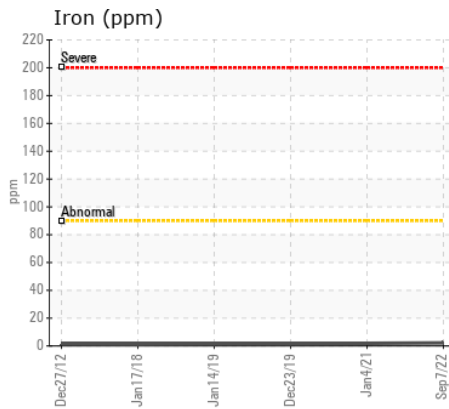
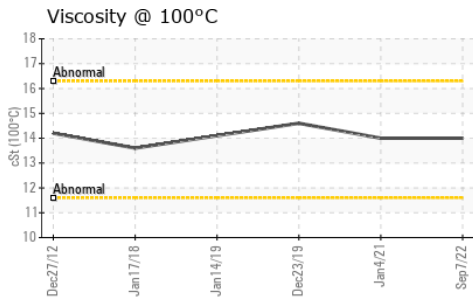
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>25	<b>3</b>	3	3
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Fuel		WC Method	>3.0	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	ASTM D7844*	>6	<b>0</b>	0	0
Nitration	Abs/cm	ASTM D7624*	>20	<b>6.8</b>	6.1	6.8
Sulfation	Abs/.1mm	ASTM D7415*	>30	<b>17.5</b>	19.3	22.6
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		<b>3</b>	4	2
Boron	ppm	ASTM D5185(m)		<b>19</b>	58	60
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>15</b>	44	47
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185(m)		<b>156</b>	606	633
Calcium	ppm	ASTM D5185(m)		<b>2034</b>	1423	1504
Phosphorus	ppm	ASTM D5185(m)		<b>942</b>	989	1015
Zinc	ppm	ASTM D5185(m)		<b>973</b>	1206	1202
Sulfur	ppm	ASTM D5185(m)		<b>2934</b>	2699	2671
Oxidation	Abs/.1mm	ASTM D7414*	>25	<b>11.7</b>	15.9	15.3
Visc @ 100°C	cSt	ASTM D7279(m)		<b>14.0</b>	14.0	14.6



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : CU0019588  
**Lab Number** : 02510463  
**Unique Number** : 5451433  
**Test Package** : MOB 1  
**Received** : 14 Sep 2022  
**Tested** : 14 Sep 2022  
**Diagnosed** : 14 Sep 2022 - Wes Davis

**CUMMINS CANADA ULC - GENERATOR DIVISION**  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.