



COOLANT REPORT

CORROSION	NORMAL
CONTAMINANTS	NORMAL
COOLANT CONDITION	NORMAL

Area
MARS [136034]
 Machine Id
UNIT #2 (S/N 25291510)
 Component
Coolant
 Fluid
{not provided} (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is . Please confirm the coolant type and grade, and specify the brand of the coolant on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		CU0020052	CU0016767	CU0013180
Sample Date		Client Info		08 Sep 2022	04 Jan 2021	17 Jan 2018
Machine Age	hrs	Client Info		334	304	272
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

CORROSION

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>15	2	2	0
Aluminum	ppm	ASTM D5185(m)	>10	2	4	0
Copper	ppm	ASTM D5185(m)	>10	3	2	0
Lead	ppm	ASTM D5185(m)	>10	<1	2	0
Tin	ppm	ASTM D5185(m)	>10	0	<1	0
Silver	ppm	ASTM D5185(m)	>10	0	2	0
Zinc	ppm	ASTM D5185(m)	>10	2	4	0

CONTAMINANTS

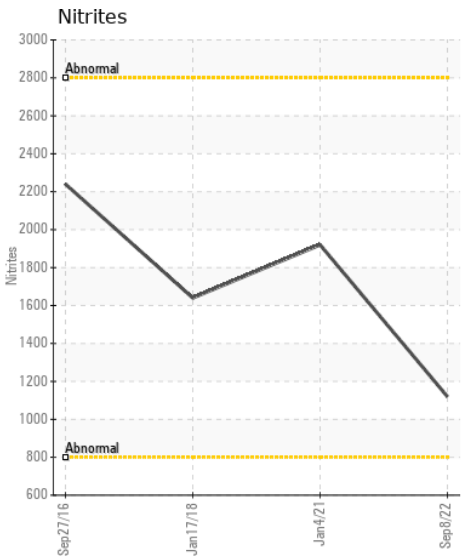
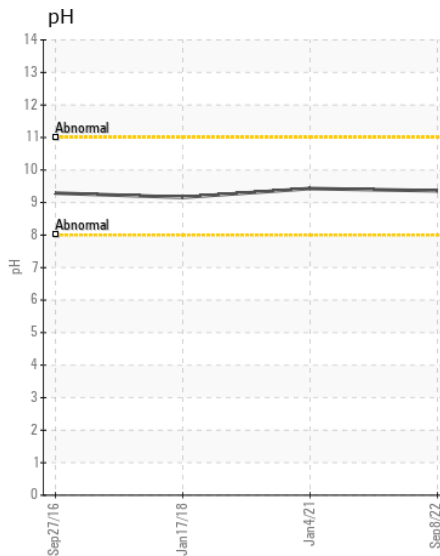
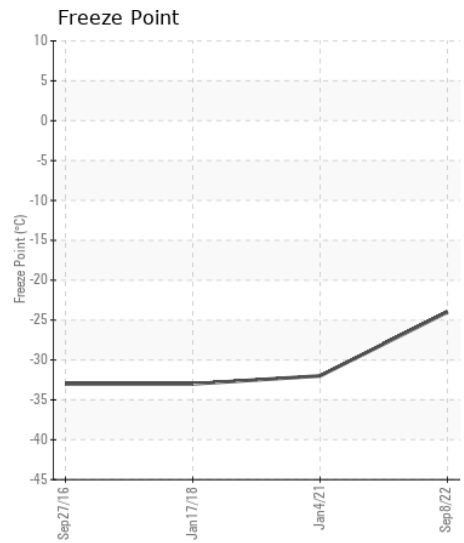
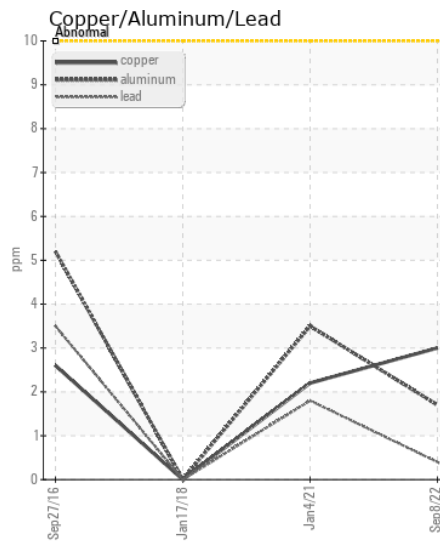
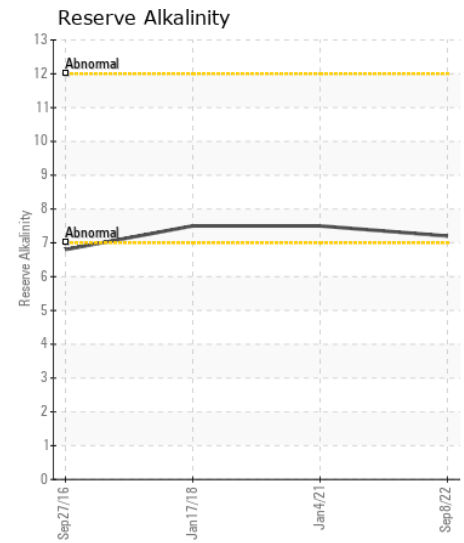
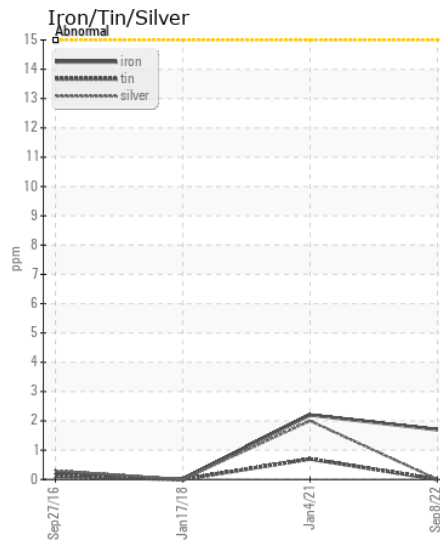
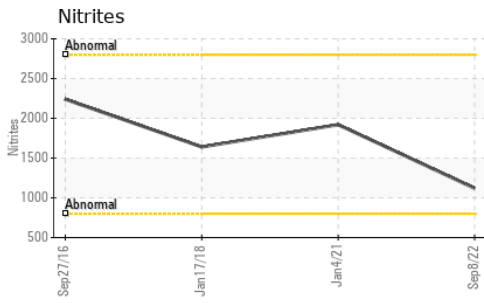
There is no indication of any contamination in the coolant.

Calcium	ppm	ASTM D5185(m)	>100	4	5	0
Magnesium	ppm	ASTM D5185(m)	>40	<1	2	2
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Coolant Appearance		Visual*	Clear	Clear	Clear	Clear

COOLANT CONDITION

The condition of the coolant is acceptable for the time in service.

Specific Gravity		ASTM D1298*		1.061	1.063	1.064
pH	Scale 0-14	ASTM D1287*		9.36	9.43	9.16
Nitrites	ppm	Alcan Test Kit*		1120	1920	1640
Reserve Alkalinity	Scale 0-20	ASTM D1121*		7.2	7.5	7.5
Percentage Glycol	%	ASTM D3321*		45.2	46.0	47.0
Freezing Point	°C	ASTM D3321*		-24	-32	-33
Carboxylate				---	---	---
Silicon	ppm	ASTM D5185(m)		62	56	49
Phosphorus	ppm	ASTM D5185(m)		943	995	1018
Boron	ppm	ASTM D5185(m)		286	294	273
Molybdenum	ppm	ASTM D5185(m)		521	536	585
Sodium	ppm	ASTM D5185(m)		1576	1634	1524
Potassium	ppm	ASTM D5185(m)		3167	4175	4984
Coolant Color		Visual*		Green	Green	Green



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : CU0020052
Lab Number : 02510621
Unique Number : 5451591
Test Package : COOL
Received : 14 Sep 2022
Tested : 14 Sep 2022
Diagnosed : 14 Sep 2022 - Wes Davis

CUMMINS CANADA ULC - GENERATOR DIVISION
 7175 PACIFIC CIRCLE
 MISSISSAUGA, ON
 CA L5T 2A5
 Contact: Elisia Johnson
 elisia.johnson@cummins.com
 T: (905)795-0050
 F: (905)795-9252

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.