WEAR CONTAMINATION **FLUID CONDITION**

NORMAL MARGINAL ABNORMAL

Machine Id

KENWORTH 4047

Component

Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0777326	WC0702348	PC004141
	Sample Date		Client Info		23 Mar 2023	05 May 2022	29 Apr 202
	Machine Age	kms	Client Info		77344	59613	39525
	Oil Age	kms	Client Info		18000	6000	10286
	Filter Age	kms	Client Info		18000	6000	10286
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Change
	Sample Status				ABNORMAL	ATTENTION	NORMA
WEAR	Iron	ppm	ASTM D5185(m)	>100	29	13	21
Metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185(m)		<1	<1	<1
	Nickel	ppm	ASTM D5185(m)		<1	<1	0
	Titanium	ppm	ASTM D5185(m)		<1	0	0
	Silver	ppm	ASTM D5185(m)	>3	0	<1	<1
	Aluminum	ppm	ASTM D5185(m)	>20	6	3	3
	Lead	ppm	ASTM D5185(m)	>40	<1	<1	1
	Copper	ppm	ASTM D5185(m)	>330	4	2	7
	Tin	ppm	ASTM D5185(m)	>15	<1	<1	<1
	Vanadium	ppm	ASTM D5185(m)		0	0	0
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	6	4	4
Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Light fuel dilution occurring.	Potassium	ppm	ASTM D5185(m)		13	6	19
	Fuel	%	ASTM D7593*	>5	2.8	<u>2.5</u>	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	0.0
	Soot %	%	ASTM D7844*	>3	0.5	0.1	0.4
	Nitration	Abs/cm	ASTM D7624*	>20	10.6	8.4	8.8
	Sulfation	Abs/.1mm	ASTM D7415*	>30	24.7	20.5	21.0
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		2	1	4
The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185(m)	0	8	14	5
	Barium	ppm	ASTM D5185(m)	0	0	0	<1
	Molybdenum	ppm	ASTM D5185(m)	60	32	33	57
	Manganese	ppm	ASTM D5185(m)	0	<1	<1	<1
	Magnesium	ppm	ASTM D5185(m)	1010	375	428	907
	Calcium	ppm	ASTM D5185(m)	1070	1902	1 595	1063
	Phosphorus	ppm	ASTM D5185(m)	1150	958	984	964
	Zinc	ppm	ASTM D5185(m)	1270	1073	1117	1215
	Sulfur	ppm	ASTM D5185(m)	2060	2839	2874	2649
	Oxidation	Abs/.1mm	ASTM D7414*	>25	18.4	14.2	16.6
	Base Number (BN)	mg KOH/g	ASTM D2896*	9.8	4.52	7.17	9.30
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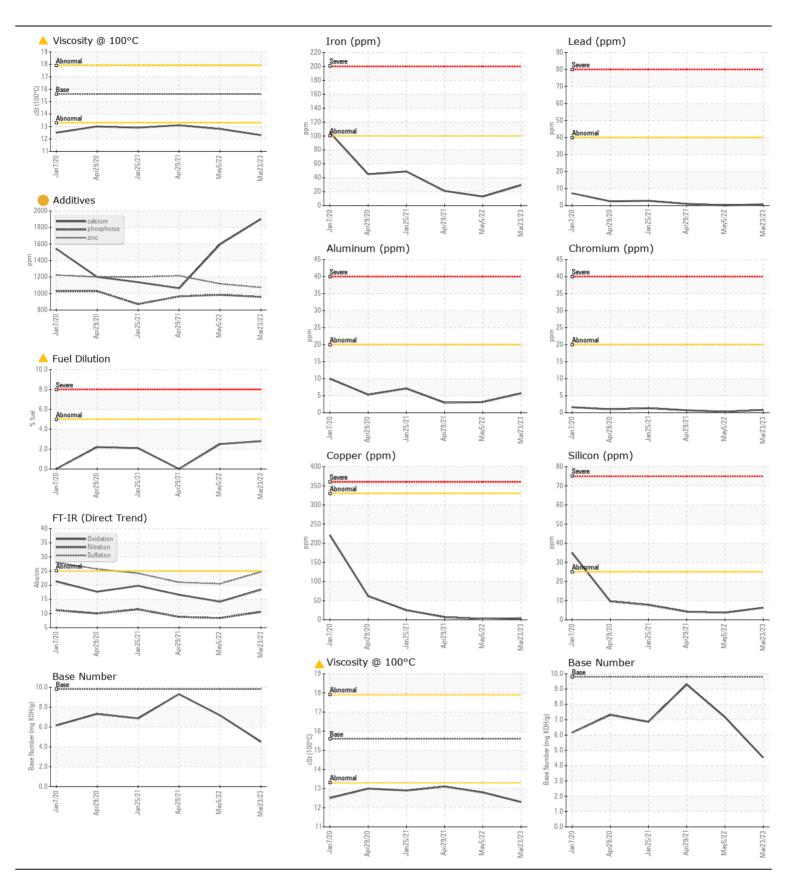
Visc @ 100°C cSt

12.8

12.3

ASTM D7279(m) 15.6

13.1





CALA
Tening
Amendments in 1906/19

ISO 17025:2017
Accredited

Laboratory: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9Sample No.: WC0777326Received: 24 Mar 2023

 to 17025:2017
 Lab Number
 : 02547312
 Tested
 : 27 Mar 2023

 Accredited Laboratory
 Unique Number
 : 5552322
 Diagnosed
 : 27 Mar 2023 - Wes Davis

Test Package: MOB 2 (Additional Tests: FuelDilution, PercentFuel) *To discuss this sample report, contact Customer Service at 1-800-268-2131.*

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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