WEAR CONTAMINATION FLUID CONDITION

ABNORMAL NORMAL NORMAL

Machine Ic

ACELA TECUMSEH SUPPORT #2

Component

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend that you drain the fluid from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WC0777324		
	Sample Date		Client Info		08 Mar 2023		
	Machine Age	mls	Client Info		15669		
	Oil Age	mls	Client Info		500		
	Filter Age	mls	Client Info		500		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185(m)	>160	34		
	Chromium	ppm	ASTM D5185(m)		0		
Copper ppm levels are abnormal. Clutch disc wear or oil cooler leaching indicated. Component wear metal level(s) high for break in.	Nickel	ppm	ASTM D5185(m)		1		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	>5	<1		
	Aluminum	ppm	ASTM D5185(m)	>50	3		
	Lead	ppm	ASTM D5185(m)	>50	20		
	Copper	ppm	ASTM D5185(m)	>225	△ 637		
	Tin	ppm	ASTM D5185(m)	>10	<1		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>20	6		
There is no indication of any contamination in the fluid.	Potassium	ppm	ASTM D5185(m)	>20	<1		
	Water		WC Method	>0.1	NEG		
	Glycol	%	ASTM D7922*		0.0		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.1	NEG		
FLUID CONDITION Additive levels indicate the addition of a different brand, or type of fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.	Sodium	ppm	ASTM D5185(m)		1		
	Boron	ppm	ASTM D5185(m)	150	56		
	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)	0	2		
	Manganese	ppm	ASTM D5185(m)		<1		
	Magnesium	ppm	ASTM D5185(m)	0	125		
	Calcium	ppm	ASTM D5185(m)	40	1133		
	Phosphorus	ppm	ASTM D5185(m)	320	684		
	Zinc	ppm	ASTM D5185(m)	5	559		

Sulfur

Acid Number (AN)

Visc @ 40°C

ppm

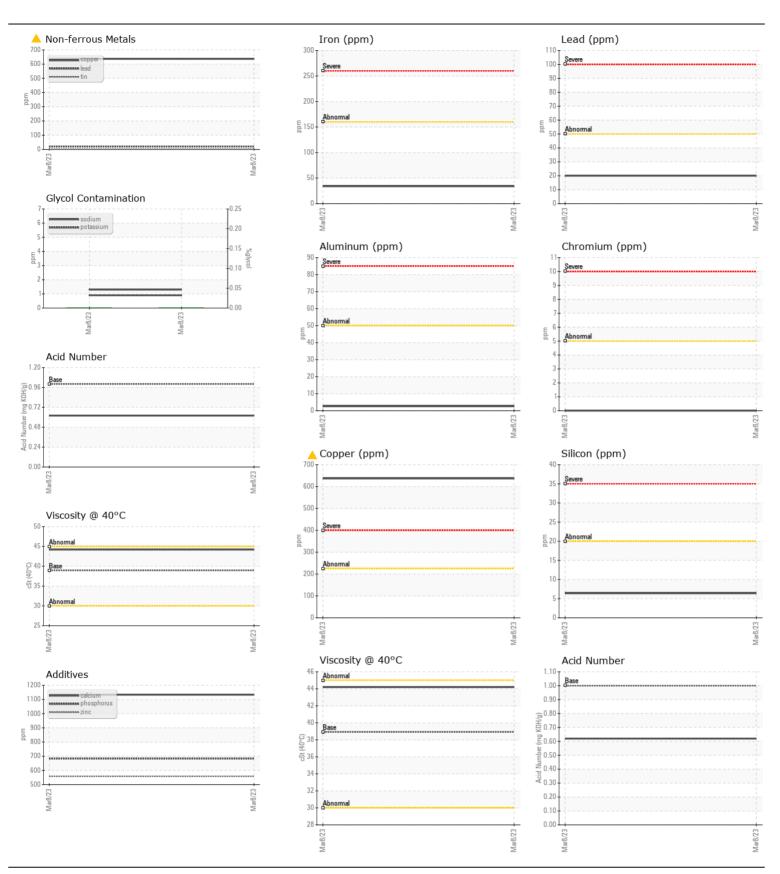
ASTM D5185(m) 1050

mg KOH/g ASTM D974* 1.0

2480

0.62

44.2





CALA ISO 17025:2017 Accredited

Laboratory Sample No. Lab Number **Unique Number**

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

: WC0777324 : 02547372 : 5552382

Recieved Diagnosed

: 24 Mar 2023 : 27 Mar 2023

Diagnostician : Kevin Marson Test Package : MOB 2 (Additional Tests: Glycol, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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