



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
KUBOTA M7-131 10034

Component
Hydraulic System

Fluid
{not provided} (--- GAL)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is SAE 80 Tractor TDH Fluid. Please confirm the oil type and grade, and specify the brand of the oil on your next sample.

WEAR

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

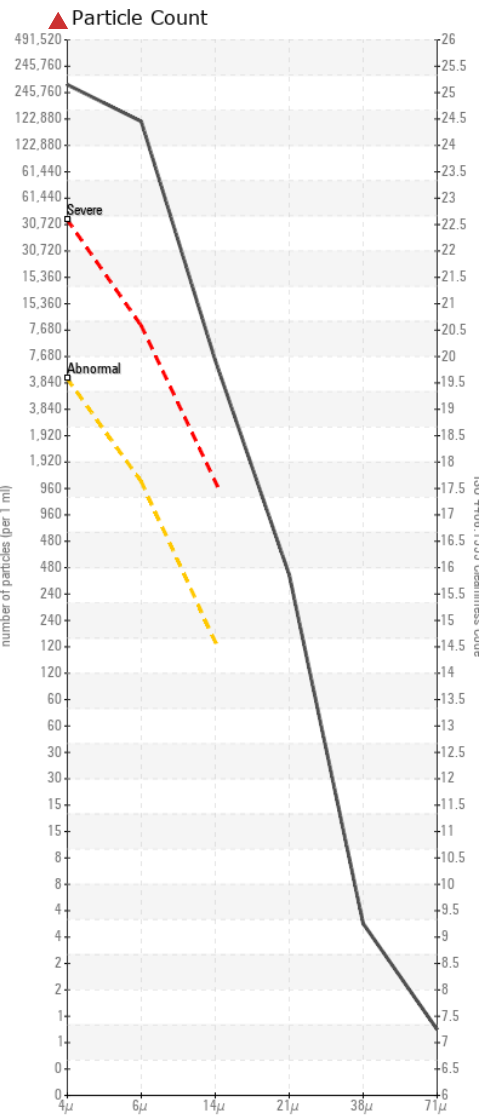
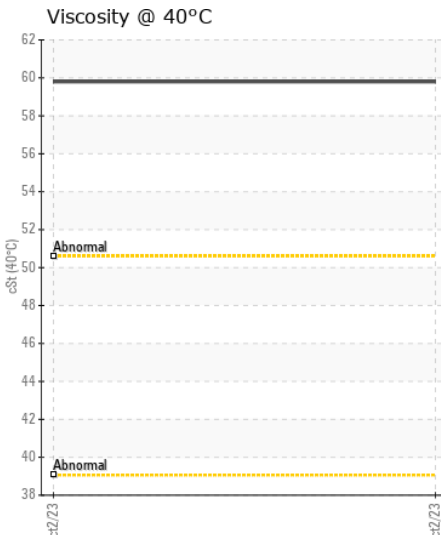
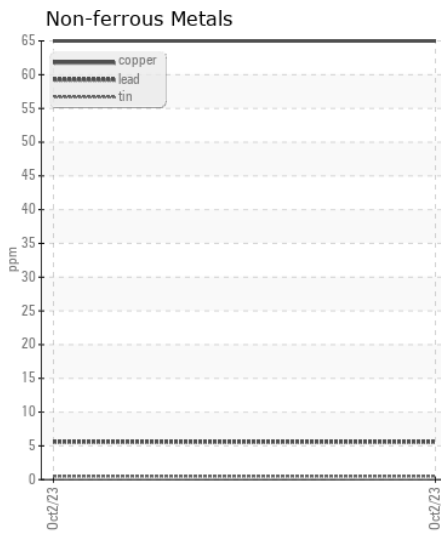
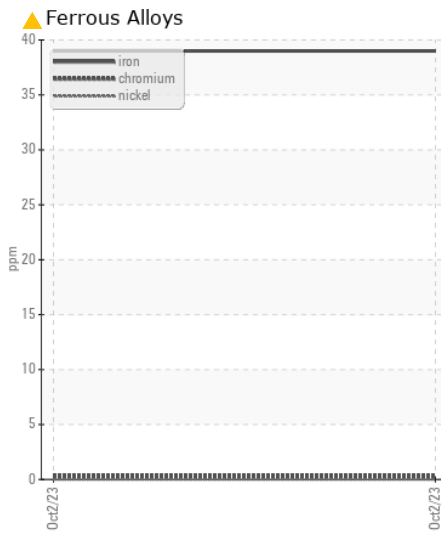
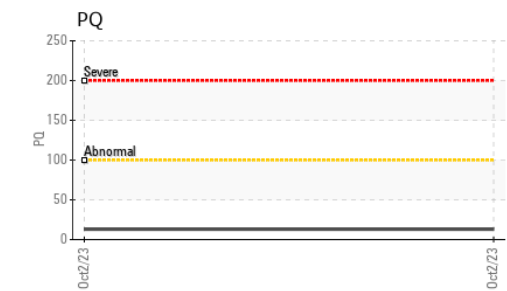
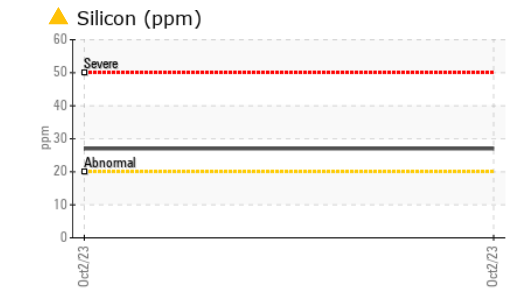
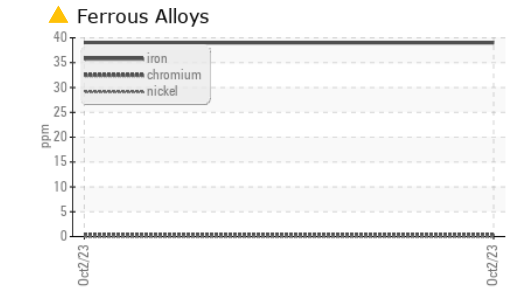
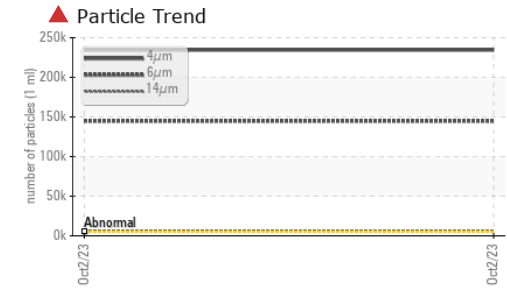
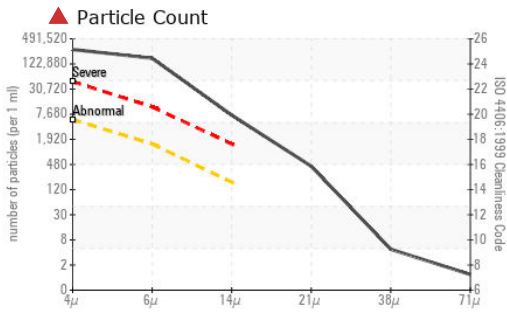
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil. There is a moderate concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component.

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0670696	---	---
Sample Date		Client Info		02 Oct 2023	---	---
Machine Age	hrs	Client Info		3200	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				SEVERE	---	---
PQ		ASTM D8184*		13	---	---
Iron	ppm	ASTM D5185(m)	>20	▲ 39	---	---
Chromium	ppm	ASTM D5185(m)	>10	<1	---	---
Nickel	ppm	ASTM D5185(m)	>10	0	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		<1	---	---
Aluminum	ppm	ASTM D5185(m)	>10	3	---	---
Lead	ppm	ASTM D5185(m)	>10	6	---	---
Copper	ppm	ASTM D5185(m)	>75	65	---	---
Tin	ppm	ASTM D5185(m)	>10	<1	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Silicon	ppm	ASTM D5185(m)	>20	▲ 27	---	---
Potassium	ppm	ASTM D5185(m)	>20	4	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 234483	---	---
Particles >6µm		ASTM D7647	>1300	▲ 144888	---	---
Particles >14µm		ASTM D7647	>160	▲ 6370	---	---
Particles >21µm		ASTM D7647	>40	▲ 385	---	---
Particles >38µm		ASTM D7647	>10	4	---	---
Particles >71µm		ASTM D7647	>3	1	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 25/24/20	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	VLITE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---	---
Sodium	ppm	ASTM D5185(m)		13	---	---
Boron	ppm	ASTM D5185(m)		48	---	---
Barium	ppm	ASTM D5185(m)		<1	---	---
Molybdenum	ppm	ASTM D5185(m)		1	---	---
Manganese	ppm	ASTM D5185(m)		<1	---	---
Magnesium	ppm	ASTM D5185(m)		34	---	---
Calcium	ppm	ASTM D5185(m)		3310	---	---
Phosphorus	ppm	ASTM D5185(m)		1025	---	---
Zinc	ppm	ASTM D5185(m)		1144	---	---
Sulfur	ppm	ASTM D5185(m)		3182	---	---
Visc @ 40°C	cSt	ASTM D7279(m)		59.8	---	---



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0670696
Lab Number : 02586805
Unique Number : 5655871
Test Package : MOB 2 (Additional Tests: PQ)

Received : 04 Oct 2023
Tested : 05 Oct 2023
Diagnosed : 05 Oct 2023 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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