



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id  
**27P310A - PUMP BEARING**  
 Component  
**Pump**  
 Fluid  
**PETRO CANADA TURBOFLO XL68 (--- GAL)**

## RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## WEAR

All component wear rates are normal.

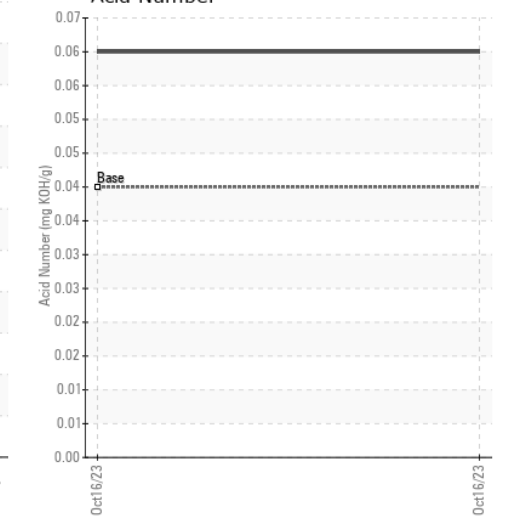
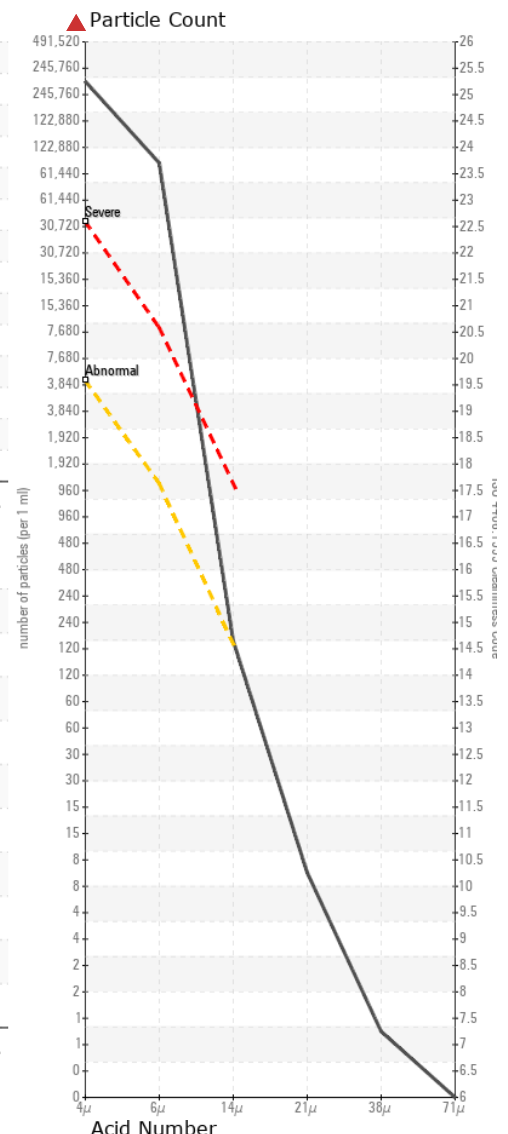
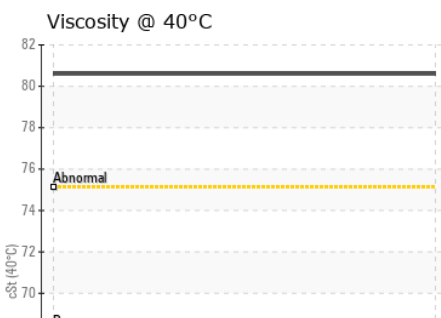
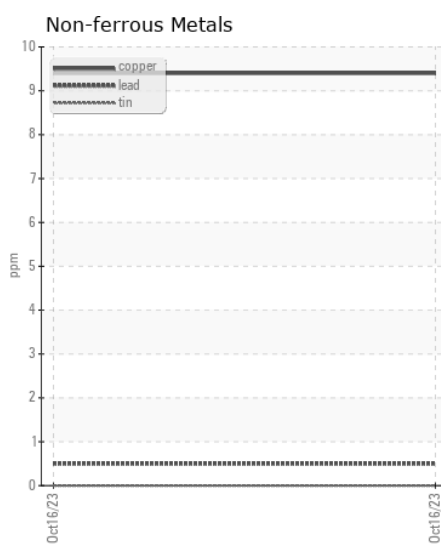
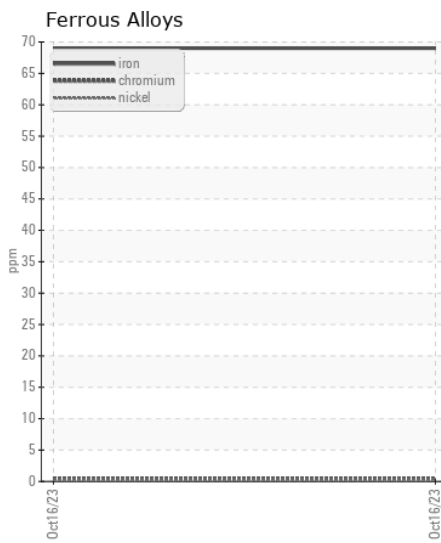
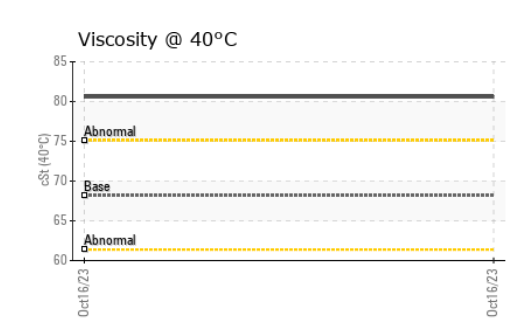
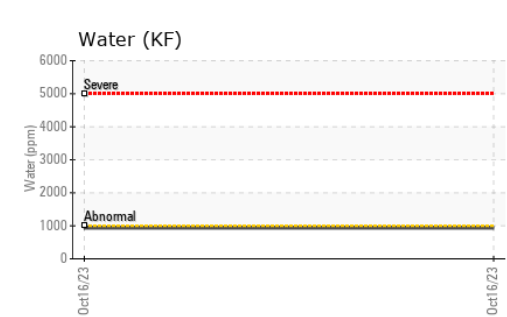
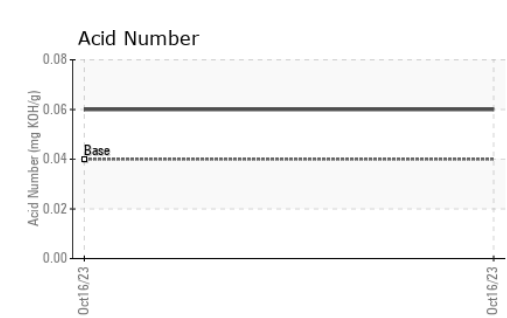
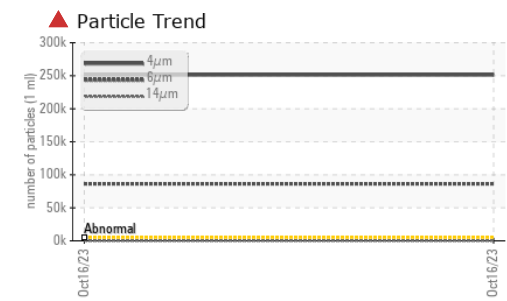
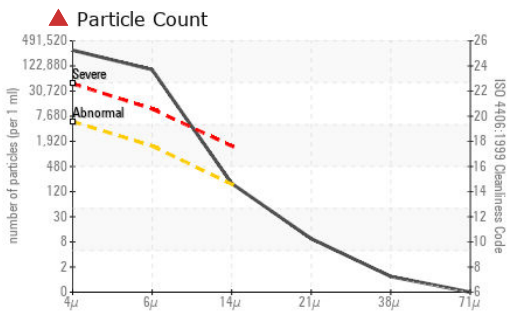
## CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil. Free water present.

## FLUID CONDITION

The oil viscosity is higher than typical. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0301709	---	---
Sample Date		Client Info		16 Oct 2023	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				SEVERE	---	---
Iron	ppm	ASTM D5185(m)	>90	69	---	---
Chromium	ppm	ASTM D5185(m)	>5	<1	---	---
Nickel	ppm	ASTM D5185(m)	>5	<1	---	---
Titanium	ppm	ASTM D5185(m)	>3	0	---	---
Silver	ppm	ASTM D5185(m)	>3	<1	---	---
Aluminum	ppm	ASTM D5185(m)	>7	<1	---	---
Lead	ppm	ASTM D5185(m)	>12	<1	---	---
Copper	ppm	ASTM D5185(m)	>30	9	---	---
Tin	ppm	ASTM D5185(m)	>9	0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Silicon	ppm	ASTM D5185(m)	>60	18	---	---
Potassium	ppm	ASTM D5185(m)	>20	0	---	---
Water	%	ASTM D6304*	>.1	0.093	---	---
ppm Water	ppm	ASTM D6304*	>1000	935.9	---	---
Particles >4µm		ASTM D7647	>5000	▲ 251237	---	---
Particles >6µm		ASTM D7647	>1300	▲ 86284	---	---
Particles >14µm		ASTM D7647	>160	● 166	---	---
Particles >21µm		ASTM D7647	>40	8	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 25/24/15	---	---
Silt	scalar	Visual*	NONE	VLITE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	▲ WGOIL	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>.1	.5%	---	---
Sodium	ppm	ASTM D5185(m)		<1	---	---
Boron	ppm	ASTM D5185(m)		<1	---	---
Barium	ppm	ASTM D5185(m)		<1	---	---
Molybdenum	ppm	ASTM D5185(m)		0	---	---
Manganese	ppm	ASTM D5185(m)		0	---	---
Magnesium	ppm	ASTM D5185(m)		<1	---	---
Calcium	ppm	ASTM D5185(m)		4	---	---
Phosphorus	ppm	ASTM D5185(m)		6	---	---
Zinc	ppm	ASTM D5185(m)	0	5	---	---
Sulfur	ppm	ASTM D5185(m)		623	---	---
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	0.06	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	68.17	80.6	---	---



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0301709  
**Lab Number** : 02590291  
**Unique Number** : 5659357  
**Test Package** : IND 2 ( Additional Tests: KF, TAN Man )

**Received** : 19 Oct 2023  
**Tested** : 20 Oct 2023  
**Diagnosed** : 20 Oct 2023 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**Petro Canada Lubricants Inc.**  
 385 Southdown Road  
 Mississauga, ON  
 CA L5J 2Y3  
 Contact: Mark Greenwood  
 mark.greenwood@HFSinclair.com  
 T: (905)403-5159  
 F: (905)822-6025