**WEAR CONTAMINATION FLUID CONDITION** 

**ABNORMAL SEVERE ABNORMAL** 

## **KENWORTH 946079**

Component Diesel Engine

PETRO CANADA DURON HP 15W40 (--- GAL)

Б		$\sim$ $\prime$	71	/ R	V	E١	ID	Λ.	ш	$\boldsymbol{\cap}$	NI
п	ı=	U	ווע	MΝ	И		1U	A	ш	U	IN

We advise that you check for faulty combustion and a possible overheat condition. We advise that you check the engine tuning and timing. We advise that you check the fuel injection system. We advise that you check for the source of the coolant leak. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

				/		
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC348120		
Sample Date		Client Info		12 Dec 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
PQ		ASTM D8184*		29		
PQ		ASTIVI D0104		29		
Iron	ppm	ASTM D5185(m)	>100	<u> </u>		

## **WEAR**

We have assumed that the oil was taken hot, according to the sampling instructions. Iron ppm levels are abnormal. Aluminum ppm levels are noted. Cylinder, crank, or cam shaft wear is indicated.

	1-1-	/ /		-		
Chromium	ppm	ASTM D5185(m)	>20	4		
Nickel	ppm	ASTM D5185(m)	>2	<1		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>2	0		
Aluminum	ppm	ASTM D5185(m)	>25	<b>1</b> 0		
Lead	ppm	ASTM D5185(m)	>40	34		
Copper	ppm	ASTM D5185(m)	>330	19		
Tin	ppm	ASTM D5185(m)	>15	2		
Vanadium	ppm	ASTM D5185(m)		0		
				L	L	

## CONTAMINATION

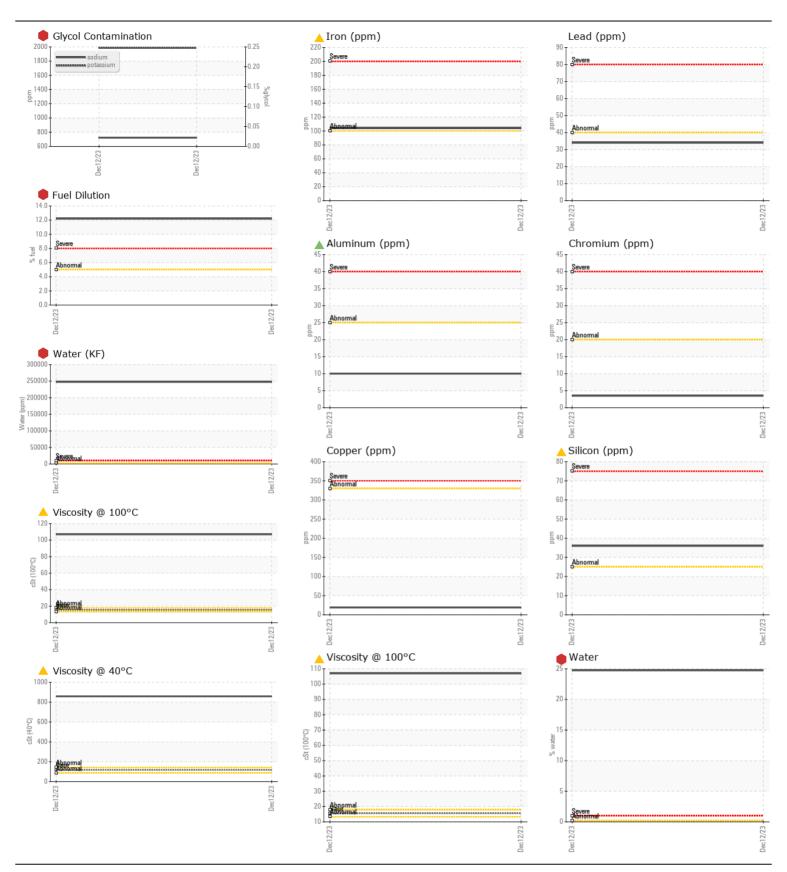
There is an abnormal level of nitration indicated. Test for glycol is positive. There is a high amount of fuel present in the oil. There is a high concentration of glycol present in the oil. There is a high concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (AI) indicate alumina-silicate (coarse dirt) ingress. Tests confirm the presence of fuel in the oil. High amount of ingressed dirt has caused abrasive wear to the component.

Silicon	ppm	ASTM D5185(m)	>25	<b>△</b> 36	
Potassium	ppm	ASTM D5185(m)	>20	<b>1984</b>	
Fuel	%	ASTM D7593*	>5	12.2	
Water	%	ASTM D6304*	>0.2	<b>24.75</b>	
ppm Water	ppm	ASTM D6304*	>2000	<b>247590</b>	
Glycol	%	ASTM D7922*		<b>&gt;.70</b>	
Soot %	%	ASTM D7844*	>3	1.3	
Nitration	Abs/cm	ASTM D7624*	>20	<b>100.0</b>	
Sulfation	Abs/.1mm	ASTM D7415*	>30	0.0	

## **FLUID CONDITION**

A small degree of oil oxidation was indicated. Viscosity of sample indicates oil is within ISO 1000 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Glycol	%	ASTM D7922*		<b>&gt;.70</b>	 
Soot %	%	ASTM D7844*	>3	1.3	 
Nitration	Abs/cm	ASTM D7624*	>20	<u> </u>	 
Sulfation	Abs/.1mm	ASTM D7415*	>30	0.0	 
<b>Emulsified Water</b>	scalar	Visual*	>0.2	<u>^</u> .2%	 
Sodium	ppm	ASTM D5185(m)		<b>▲</b> 721	 
	• •	. ,	0		 
Boron	ppm	ASTM D5185(m)	0	6	 
Barium	ppm	ASTM D5185(m)	0	<1	 
Molybdenum	ppm	ASTM D5185(m)	60	314	 
Manganese	ppm	ASTM D5185(m)	0	2	 
Magnesium	ppm	ASTM D5185(m)	1010	422	 
Calcium	ppm	ASTM D5185(m)	1070	643	 
Phosphorus	ppm	ASTM D5185(m)	1150	553	 
Zinc	ppm	ASTM D5185(m)	1270	630	 
Sulfur	ppm	ASTM D5185(m)	2060	1022	 
Oxidation	Abs/.1mm	ASTM D7414*	>25	<b>104.2</b>	 
Visc @ 40°C	cSt	ASTM D7279(m)	118.2	<u> </u>	 
Visc @ 100°C	cSt	ASTM D7279(m)	15.6	<b>107</b>	 
Viscosity Index (VI)	Scale	ASTM D2270*	139	<u>^</u> 223	 





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number** 

: PC348120 : 02605857

: 5706943

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Recieved Diagnosed

: 02 Jan 2024 : 05 Jan 2024

**CENTENNIAL FARM SUPPLY LTD** BOX 1480, 526 CENTENNIAL ST. WINKLER, MB

Diagnostician : Kevin Marson Test Package : MOB 1 (Additional Tests: FUELDILUTION, Glycol, KF, KV40, PercentFuel, PQ, VI)

Contact: KEVIN T: (204)325-8235

**CA R6W 4B4** 

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (204)325-9687