



RECOMMENDATION

Resample at the next service interval to monitor.

(336303)LIEBHERR R938 050385-1650 Diesel Engine

PETRO CANADA SUPREME 5W30 (30 LTR)

|  | W | EA | R |
|--|---|----|---|
|--|---|----|---|

All component wear rates are normal.

## CONTAMINATION

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

| Test                 | UOM      | Method        | Limit/Abn | Current     | History1    | History2 |
|----------------------|----------|---------------|-----------|-------------|-------------|----------|
| Sample Number        |          | Client Info   |           | LH0182169   | LH0238476   |          |
| Sample Date          |          | Client Info   |           | 02 Oct 2023 | 03 Oct 2022 |          |
| Machine Age          | hrs      | Client Info   |           | 1892        | 1274        |          |
| Oil Age              | hrs      | Client Info   |           | 0           | 0           |          |
| Filter Age           | hrs      | Client Info   |           | 0           | 0           |          |
| Oil Changed          |          | Client Info   |           | Changed     | Changed     |          |
| Filter Changed       |          | Client Info   |           | Changed     | N/A         |          |
| <br>Sample Status    |          |               |           | NORMAL      | NORMAL      |          |
| Iron                 | ppm      | ASTM D5185(m) | >100      | 10          | 19          |          |
| Chromium             | ppm      | ASTM D5185(m) | >5        | <1          | 1           |          |
| Nickel               | ppm      | ASTM D5185(m) | >5        | <1          | <1          |          |
| Titanium             | ppm      | ASTM D5185(m) |           | 0           | <1          |          |
| Silver               | ppm      | ASTM D5185(m) | >3        | 0           | 0           |          |
| Aluminum             | ppm      | ASTM D5185(m) | >15       | 4           | 3           |          |
| Lead                 | ppm      | ASTM D5185(m) | >30       | <1          | 3           |          |
| Copper               | ppm      | ASTM D5185(m) | >125      | 6           | 25          |          |
| Tin                  | ppm      | ASTM D5185(m) | >5        | <1          | 1           |          |
| Vanadium             | ppm      | ASTM D5185(m) |           | 0           | 0           |          |
| White Metal          | scalar   | Visual*       | NONE      | NONE        |             |          |
| Yellow Metal         | scalar   | Visual*       | NONE      | NONE        |             |          |
| <br>                 |          |               |           |             |             |          |
| Silicon              | ppm      | ASTM D5185(m) | >60       | 8           | 12          |          |
| Potassium            | ppm      | ASTM D5185(m) | >20       | 7           | 6           |          |
| Fuel                 |          | WC Method     | >5        | <1.0        | <1.0        |          |
| Water                |          | WC Method     | >0.2      | NEG         | NEG         |          |
| Glycol               |          | WC Method     |           | NEG         | NEG         |          |
| Soot %               | %        | ASTM D7844*   | >3        | 0           | 0           |          |
| Nitration            | Abs/cm   | ASTM D7624*   | >20       | 11.0        | 11.8        |          |
| Sulfation            | Abs/.1mm | ASTM D7415*   | >30       | 22.0        | 26.7        |          |
| Silt                 | scalar   | Visual*       | NONE      | NONE        |             |          |
| Debris               | scalar   | Visual*       | NONE      | NONE        |             |          |
| Sand/Dirt            | scalar   | Visual*       | NONE      | NONE        |             |          |
| Appearance           | scalar   | Visual*       | NORML     | NORML       |             |          |
| Odor                 | scalar   | Visual*       | NORML     | NORML       | NORML       |          |
| <br>Emulsified Water | scalar   | Visual*       | >0.2      | NEG         | NEG         |          |
| Sodium               | ppm      | ASTM D5185(m) |           | 4           | 5           |          |
| Boron                | ppm      | ASTM D5185(m) | 186       | 19          | 20          |          |
| Barium               | ppm      | ASTM D5185(m) | <1        | <1          | 5           |          |
| Molybdenum           | ppm      | ASTM D5185(m) | 79        | 62          | 58          |          |
| Manganese            | ppm      | ASTM D5185(m) | 0         | 0           | <1          |          |
| Magnesium            | ppm      | ASTM D5185(m) | 578       | 1157        | 1126        |          |
| Calcium              | ppm      | ASTM D5185(m) | 1002      | 855         | 959         |          |
| Phosphorus           | ppm      | ASTM D5185(m) | 745       | 1013        | 978         |          |
| Zinc                 | ppm      | ASTM D5185(m) | 837       | 1227        | 1170        |          |
| Sulfur               | ppm      | ASTM D5185(m) | 2502      | 2917        | 2541        |          |
| Oxidation            | Abs/.1mm | ASTM D7414*   | >25       | 21.8        | 27.3        |          |
| Visc @ 100°C         | cSt      | ASTM D7279(m) | 11.42     | 11.8        | 11.3        |          |
|                      |          | . /           |           |             |             |          |

## **FLUID CONDITION**

The condition of the oil is acceptable for the time in service.





