



VOLVO EC380EL 314401

Component Rear Right Final Drive

VOLVO PREMIUM GEAR OIL 80W-90 GL-5 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VCP429977		
	Sample Date		Client Info		31 Dec 2023		
	Machine Age	hrs	Client Info		6077	5254	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Not Changd	Not Changd	
	Sample Status				NORMAL	NORMAL	
VEAR	PQ		ASTM D8184*		139	105	
All component wear rates are normal.	Iron	ppm	ASTM D5185(m)	>500	1359	1599	
	Chromium	ppm	ASTM D5185(m)	>10	22	29	
	Nickel	ppm	ASTM D5185(m)	>10	2	2	
	Titanium	ppm	ASTM D5185(m)		8	7	
	Silver	ppm	ASTM D5185(m)		0	0	
	Aluminum	ppm	ASTM D5185(m)	>25	140	116	
	Lead	ppm	ASTM D5185(m)	>25	<1	<1	
	Copper	ppm	ASTM D5185(m)	>50	2	4	
	Tin	ppm	ASTM D5185(m)	>10	0	0	
	Vanadium	ppm	ASTM D5185(m)		0	<1	
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>75	556	495	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	39	47	
	Water		WC Method	>0.2	NEG	NEG	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
LUID CONDITION	Sodium	ppm	ASTM D5185(m)		37	30	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)	379	106	62	
	Barium	ppm	ASTM D5185(m)	0.0	<1	1	
	Molybdenum	ppm	ASTM D5185(m)	0.8	2	4	
	Manganese	ppm	ASTM D5185(m)	0.0	10	12	
	Magnesium	ppm	ASTM D5185(m)	31	52	50	
	Calcium	ppm	ASTM D5185(m)	38	374	668	
	Phosphorus	ppm	ASTM D5185(m)	1077	1977	1768	
	Zinc	ppm	ASTM D5185(m)	46	59	173	
	Sulfur	ppm	ASTM D5185(m)	23526	19225	13176	
	Visc @ 40°C	cSt	ASTM D7279(m)	139	139	148	

Contact/Location: Andrew Mclean - SHESTI

