

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

Limit/Abn Current

History1

History2



DEMOSPEC Machine Id LIEBHERR R940 056182 Component Diesel Engine

Test

UOM

Method

{not provided} (28 LTR)

RECOMMENDATION

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The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. No other corrective action is recommended at this time. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

Metal levels are typical for a new component breaking in.

CONTAMINATION

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Light fuel dilution occurring. No other contaminants were detected in the oil.

Sample Number		Client Info		LH0279229	
Sample Date		Client Info		03 Jan 2024	
Machine Age	hrs	Client Info		571	
Oil Age	hrs	Client Info		0	
Filter Age	hrs	Client Info		0	
Oil Changed		Client Info		Changed	
Filter Changed		Client Info		N/A	
Sample Status				NORMAL	
Iron	ppm	ASTM D5185(m)	>100	14	
Chromium	ppm	ASTM D5185(m)	>5	<1	
Nickel	ppm	ASTM D5185(m)	>5	<1	
Titanium	ppm	ASTM D5185(m)	-	0	
Silver	ppm	ASTM D5185(m)	>3	0	
Aluminum	ppm	ASTM D5185(m)	>15	4	
Lead	ppm	ASTM D5185(m)	>30	6	
Copper	ppm	ASTM D5185(m)	>125	180	
lin	ppm	ASTM D5185(m)	>5	1	
Vanadium	ppm	ASTM D5185(m)	NONE	0	
White Metal	scalar	Visual*	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	
Silicon	nnm	ASTM D5185(m)	<u>>60</u>	9	
Potassium	nnm	ASTM D5185(m)	>20	9	
Fuel	%	ASTM D7593*	>5	1.3	
Water	70	WC Method	>0.2	NEG	
Glycol		WC Method	/ 012	NEG	
Soot %	%	ASTM D7844*	>3	0	
Nitration	Abs/cm	ASTM D7624*	>20	12.1	
Sulfation	Abs/.1mm	ASTM D7415*	>30	38.2	
Silt	scalar	Visual*	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.2	NEG	
Sodium	ppm	ASTM D5185(m)		2	
Boron	ppm	ASTM D5185(m)		70	
Barium	ppm	ASTM D5185(m)		24	
Molybdenum	ppm	ASTM D5185(m)		46	
Manganese	ppm	ASTM D5185(m)		<1	
Coloium	ppm			902	
	ppm			1509	
Zino	ppm			000	
	ppm			009	
Ovidation			> OF	2000	
	AUS/.IMM	AGTM D7070(c)	>20	40.0	
VISC @ 100°C	COL	A91101713(III)		0.11	

FLUID CONDITION

Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The condition of the oil is acceptable for the time in service.





Contact/Location: Steve Lehto - LIEMIS

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