



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL



Area
DEMOSPEC
Machine Id
LIEBHERR R940 056182
Component
Hydraulic System
Fluid
LIEBHERR HYDRAULIC HVI (376 LTR)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0279224	---	---
Sample Date		Client Info		03 Jan 2024	---	---
Machine Age	hrs	Client Info		571	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ATTENTION	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>50	10	---	---
Chromium	ppm	ASTM D5185(m)	>15	<1	---	---
Nickel	ppm	ASTM D5185(m)	>5	0	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>8	1	---	---
Lead	ppm	ASTM D5185(m)	>5	<1	---	---
Copper	ppm	ASTM D5185(m)	>15	8	---	---
Tin	ppm	ASTM D5185(m)	>5	0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---

CONTAMINATION

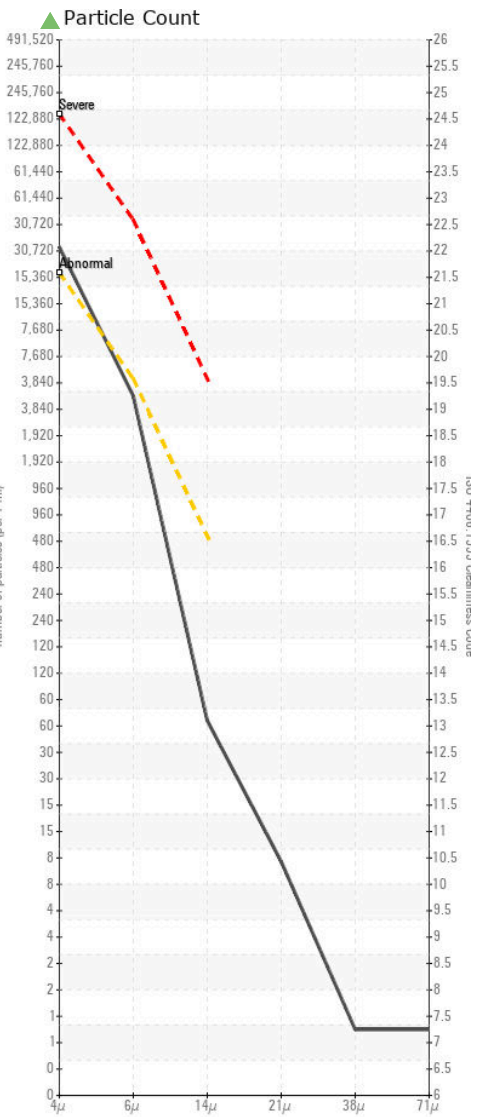
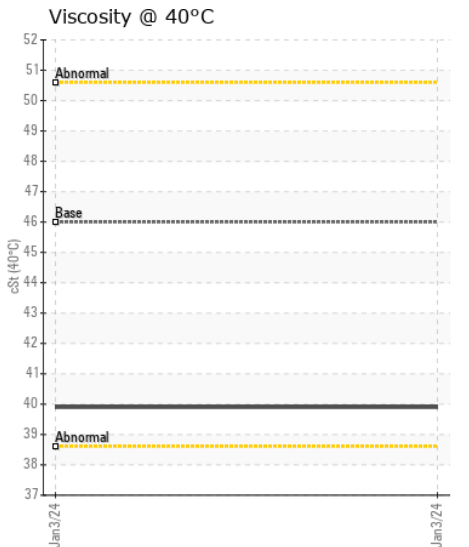
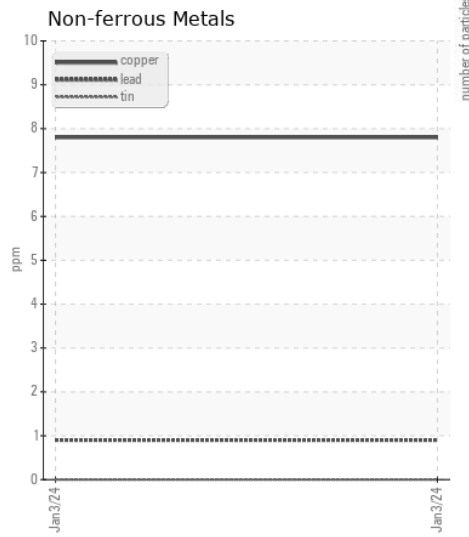
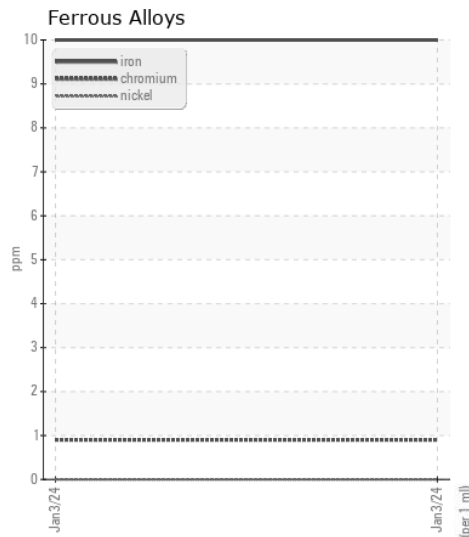
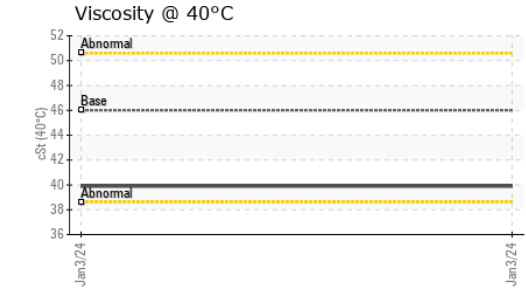
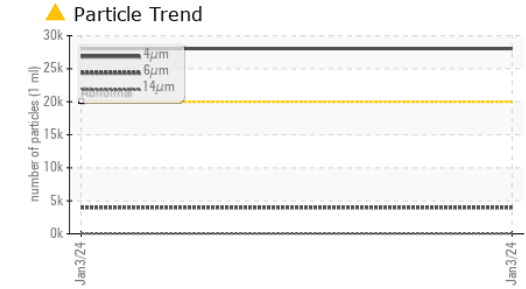
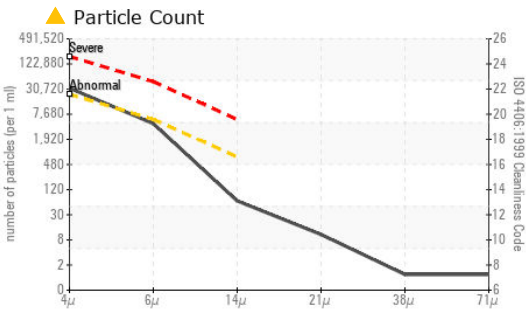
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185(m)	>25	4	---	---
Potassium	ppm	ASTM D5185(m)	>20	0	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>20000	▲ 28057	---	---
Particles >6µm		ASTM D7647	>5000	3984	---	---
Particles >14µm		ASTM D7647	>640	57	---	---
Particles >21µm		ASTM D7647	>160	9	---	---
Particles >38µm		ASTM D7647	>40	1	---	---
Particles >71µm		ASTM D7647	>10	1	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ 22/19/13	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---	---

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		1	---	---
Boron	ppm	ASTM D5185(m)	0	<1	---	---
Barium	ppm	ASTM D5185(m)	0	0	---	---
Molybdenum	ppm	ASTM D5185(m)	0	<1	---	---
Manganese	ppm	ASTM D5185(m)	<1	0	---	---
Magnesium	ppm	ASTM D5185(m)	7	41	---	---
Calcium	ppm	ASTM D5185(m)	1317	820	---	---
Phosphorus	ppm	ASTM D5185(m)	611	549	---	---
Zinc	ppm	ASTM D5185(m)	696	644	---	---
Sulfur	ppm	ASTM D5185(m)	2574	3295	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	46	39.9	---	---



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0279224 **Received** : 05 Jan 2024
Lab Number : 02606805 **Diagnosed** : 08 Jan 2024
Unique Number : 5707891 **Diagnostician** : Wes Davis
Test Package : MOB 1 (Additional Tests: PrtCount)

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.