



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
DEMOSPEC
Machine Id
LIEBHERR R940 056182
Component
Swing Drive
Fluid
LIEBHERR GEAR BASIC 90 LS (20 LTR)

RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill.
Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0279225	---	---
Sample Date		Client Info		03 Jan 2024	---	---
Machine Age	hrs	Client Info		571	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				NORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>750	562	---	---
Chromium	ppm	ASTM D5185(m)	>10	3	---	---
Nickel	ppm	ASTM D5185(m)	>5	<1	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>20	<1	---	---
Lead	ppm	ASTM D5185(m)	>5	3	---	---
Copper	ppm	ASTM D5185(m)	>250	112	---	---
Tin	ppm	ASTM D5185(m)	>10	4	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---

CONTAMINATION

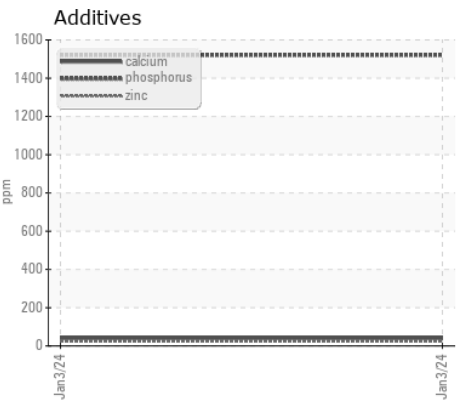
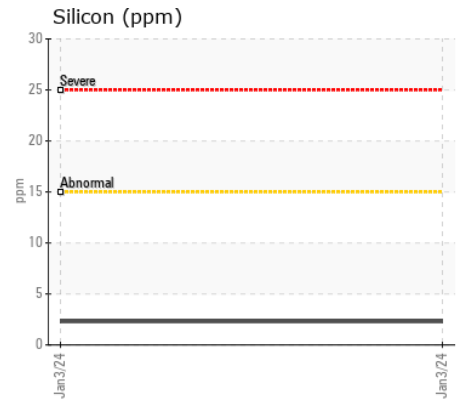
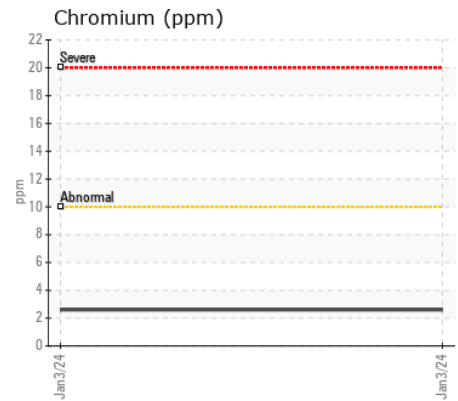
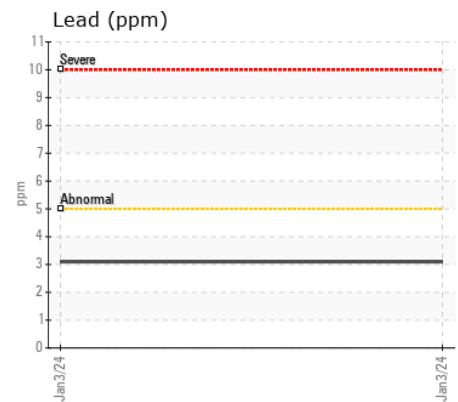
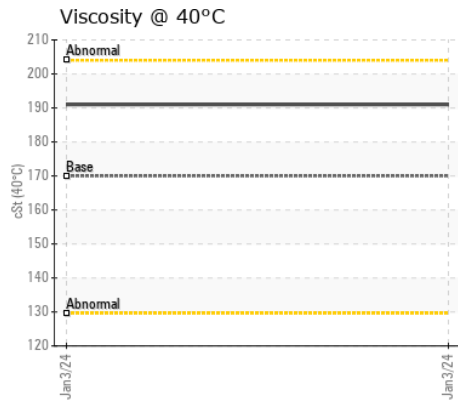
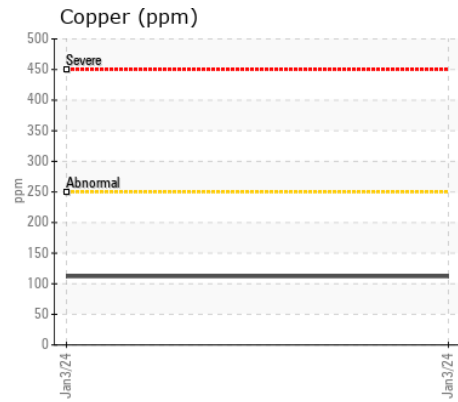
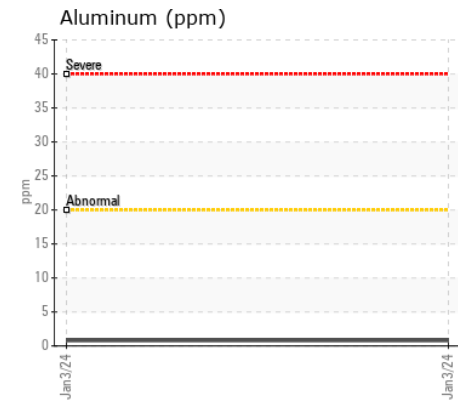
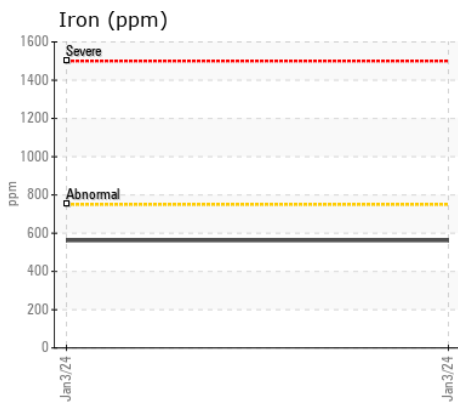
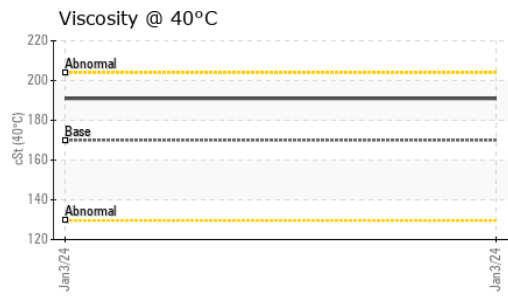
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>15	2	---	---
Potassium	ppm	ASTM D5185(m)	>20	4	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.2	NEG	---	---

FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil.
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		6	---	---
Boron	ppm	ASTM D5185(m)	0	2	---	---
Barium	ppm	ASTM D5185(m)	0	9	---	---
Molybdenum	ppm	ASTM D5185(m)	0	0	---	---
Manganese	ppm	ASTM D5185(m)	0	4	---	---
Magnesium	ppm	ASTM D5185(m)	<1	1	---	---
Calcium	ppm	ASTM D5185(m)	<1	41	---	---
Phosphorus	ppm	ASTM D5185(m)	2143	1521	---	---
Zinc	ppm	ASTM D5185(m)	<1	24	---	---
Sulfur	ppm	ASTM D5185(m)	23468	26819	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	170	191	---	---



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0279225 **Recieved** : 05 Jan 2024
Lab Number : 02606828 **Diagnosed** : 05 Jan 2024
Unique Number : 5707914 **Diagnostician** : Wes Davis
Test Package : MOB 1

LIEBHERR CANADA LTD.
 1015 SUTTON DRIVE
 BURLINGTON, ON
 CA L7L 5Z8
 Contact: Steve Lehto
 steve.lehto@liebherr.com
 T: (905)319-9222
 F: (905)319-6617

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.