

WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION ABNORMAL



Machine Id CASE TR320 2191205 Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid.

WEAR

Tin ppm levels are abnormal. Bearing and/or bushing wear is indicated.

CONTAMINATION

There is no indication of any contamination in the component(unconfirmed).

FLUID CONDITION

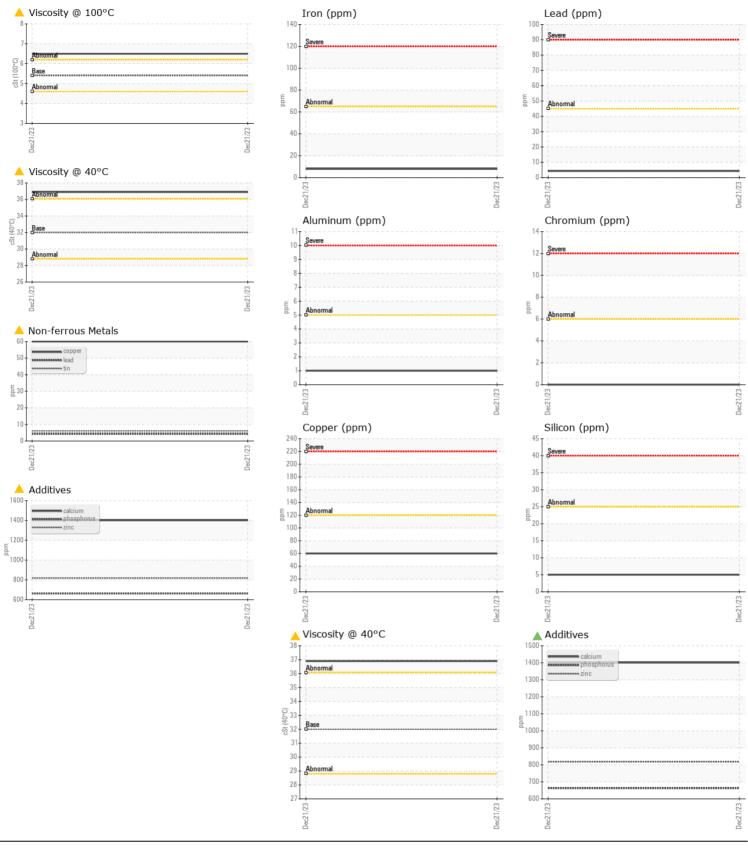
Viscosity of sample indicates oil is within SAE 5W20 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

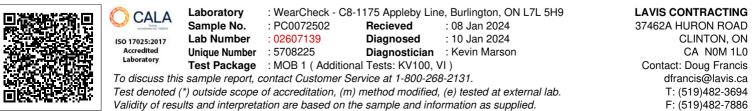
GAL)						
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC0072502		
Sample Date		Client Info		21 Dec 2023		
Machine Age	hrs	Client Info		5292		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
		40714 De(05/)				
Iron	ppm	ASTM D5185(m)	>65	8		
Chromium	ppm	ASTM D5185(m)	>6	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)	-	0		
Aluminum	ppm	ASTM D5185(m)	>5	1		
Lead	ppm	ASTM D5185(m)	>45	4		
Copper	ppm	ASTM D5185(m)	>120	60		
Tin	ppm	ASTM D5185(m)	>4	<mark>▲</mark> 6		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>25	5		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	1-1-	WC Method	>0.1	NEG		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	NEG		
Sodium	ppm	ASTM D5185(m)		<1		
Boron	ppm	ASTM D5185(m)	5	45		
Barium	ppm	ASTM D5185(m)	5	<1		
Molybdenum	ppm	ASTM D5185(m)	5	5		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	42		
Calcium	ppm	ASTM D5185(m)	200	1401		
Phosphorus	ppm	ASTM D5185(m)	300	663		
Zinc	ppm	ASTM D5185(m)	370	818		
Sulfur	ppm	ASTM D5185(m)	2500	4887		
Visc @ 40°C	cSt	ASTM D7279(m)	32	A 36.9		
Visc @ 100°C	cSt	ASTM D7279(m)	5.4	6 .5		

Viscosity Index (VI) Scale ASTM D2270* 102

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