

Machine Id MAPLE LEAF Component Hydraulic System Fluid PETRO CANADA PURITY FG AW HYDRAULIC 46 (100 GAL)

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The oil change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.



All component wear rates are normal.

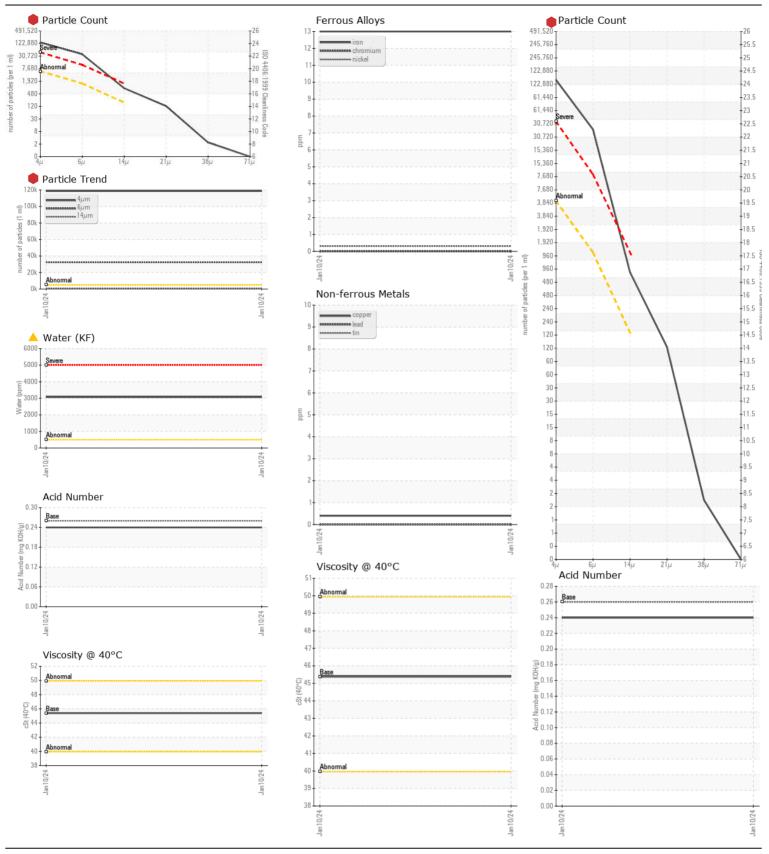
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil. There is a moderate concentration of water present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

TestUOMMethodLimil/ADCurrentHistory1History2Sample NumberClient Info10 Jan 2024Sample DateClient Info5Machine AgehrsClient Info0Oil AgehrsClient Info0Filter AgehrsClient InfoChangedOil ChangedClient InfoChangedSample StatusClient InfoN/ATronppmASTM D5185(m>2013ChromiumppmASTM D5185(m>200NickelppmASTM D5185(m>20-<1SilverppmASTM D5185(m>20-<1AluminumppmASTM D5185(m>20-<1AluminumppmASTM D5185(m>20-<1YanadiumppmASTM D5185(m>200YanadiumppmASTM D5185(m>20-<1Yellow MetalscalarYisual*NONENONEYellow MetalscalarYisual*NONEYellow MetalscalarYisual*NONEYellow MetalscalarYisual*NONE <td< th=""><th></th><th></th><th></th><th></th><th></th><th></th><th></th></td<>							
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Oil Age hrs Client Info 0 Filter Age hrs Client Info Changed Oil Changed Client Info N/A Sample Status SEVERE Iron ppm ASTM D5185(m) >20 0 Iron ppm ASTM D5185(m) >20 0 Nickel ppm ASTM D5185(m) 20 0 Silver ppm ASTM D5185(m) 20 <11 Aluminum ppm ASTM D5185(m) >20 <1 Aluminum ppm ASTM D5185(m) >20 <1 Vanadium ppm ASTM D5185(m) >20 <1 Vanadium ppm ASTM D5185(m) >20 <1 Vanadium ppm ASTM D5185(m) 20	Sample Date		Client Info		10 Jan 2024		
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Copper ppm ASTM D5185(m) >20 <1	Aluminum	ppm	ASTM D5185(m)	>20	<1		
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Potassium ppm ASTM D5185(m) >20 <1	Yellow Metal	scalar	Visual*	NONE	NONE		
Potassium ppm ASTM D5185(m) >20 <1							
Water % ASTM D6304* >0.05 ▲ 0.307 ppm Water ppm ASTM D6304* >500 ▲ 3071 Particles >4µm ASTM D6304* >500 ■ 118636 Particles >6µm ASTM D7647 >5000 ■ 118636 Particles >6µm ASTM D7647 >100 ■ 32451 Particles >14µm ASTM D7647 >100 ▲ 776 Particles >21µm ASTM D7647 >10 2 Particles >38µm ASTM D7647 >10 2 Particles >71µm ASTM D7647 >3 0 Particles >71µm ASTM D7647 >3 0 Silt scalar Visual* NONE NONE Silt scalar Visual* NONE NONE	Silicon	ppm	ASTM D5185(m)	>15	5		
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Particles >14µm ASTM D7647 >160 776 Particles >21µm ASTM D7647 >40 109 Particles >38µm ASTM D7647 >10 2 Particles >38µm ASTM D7647 >10 2 Particles >71µm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 24/22/17 Silt scalar Visual* NONE Debris scalar Visual* NONE NONE Sand/Dirt scalar Visual* NONE NONE Appearance scalar Visual* NORML AHAZY Odor scalar Visual* >0.05 -2% Sodium ppm ASTMD5185(m) -1 -	Particles >4µm		ASTM D7647	>5000	118636		
Particles >21µm ASTM D7647 >40 109 Particles >38µm ASTM D7647 >10 2 Particles >71µm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >19/17/14 24/22/17 Silt scalar Visual* NONE Debris scalar Visual* NONE NONE Sand/Dirt scalar Visual* NONE Appearance scalar Visual* NORML Odor scalar Visual* NORML Emulsified Water scalar Visual* NORML Sodium ppm ASTM D5185(m)	Particles >6µm		ASTM D7647	>1300	9 32451		
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Appearance scalar Visual* NORML + HAZY Odor scalar Visual* NORML NORML Emulsified Water scalar Visual* >0.05 A.2% Sodium ppm ASTM D5185(m) <1	Debris	scalar	Visual*	NONE	NONE		
Odor scalar Visual* NORML NORML Emulsified Water scalar Visual* >0.05 ▲ .2% Sodium ppm ASTM D5185(m) <1	Sand/Dirt	scalar	Visual*	NONE	NONE		
Emulsified Water scalar Visual* >0.05 ▲ .2% Sodium ppm ASTM D5185(m) <1	Appearance	scalar	Visual*	NORML	🔺 HAZY		
Sodium ppm ASTM D5185(m) <1	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.05	.2%		
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Boron ppm ASTM D5185(m) 0 <1							
Barium ppm ASTM D5185(m) 0 0							
Molybdenum ppm ASTM D5185(m) 0 0			. ,				
Manganese ppm ASTM D5185(m) 0 0	-		. ,				
Magnesium ppm ASTM D5185(m) 0 <1	-	ppm	. ,				
Calcium ppm ASTM D5185(m) 0 1		ppm	. ,				
Phosphorus ppm ASTM D5185(m) 450 457		ppm	()				
Zinc ppm ASTM D5185(m) 0 3			()				
Sulfur ppm ASTM D5185(m) 450 477							
Acid Number (AN) mg KOH/g ASTM D974* 0.26 0.24	. ,	mg KOH/g					
Visc @ 40°C cSt ASTM D7279(m) 45.36 45.4	Visc @ 40°C	cSt	ASTM D7279(m)	45.36	45.4		



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Fluidline CALA Sample No. Recieved : 12 Jan 2024 1155 Appleby Line Units D4-D6 : WC0750935 Lab Number : 02608565 Burlington, ON Diagnosed : 16 Jan 2024 ISO 17025:2017 Diagnostician : Kevin Marson Accredited : 5709651 CA L7L 5H9 Unique Number Laboratory Test Package : IND 2 (Additional Tests: KF) Contact: Jason Forderer To discuss this sample report, contact Customer Service at 1-800-268-2131. jforderer@fluidline.ca Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (905)332-9455 Validity of results and interpretation are based on the sample and information as supplied. F: