



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area  
**#7 Blast Furnace**  
 Machine Id  
**FLARE STACK ASKANIA HYD (IRN099) (S/N 1000040142)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 22 (--- GAL)**

## RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

## WEAR

All component wear rates are normal.

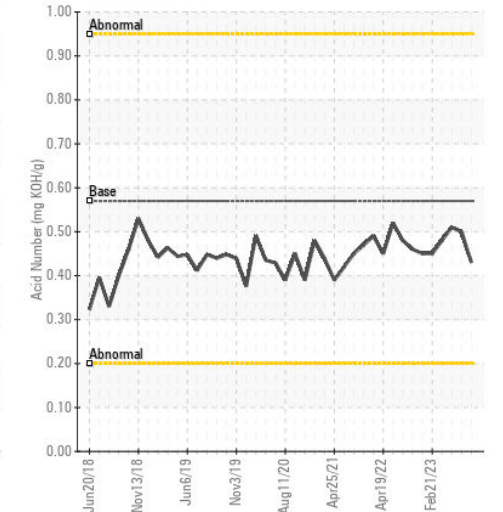
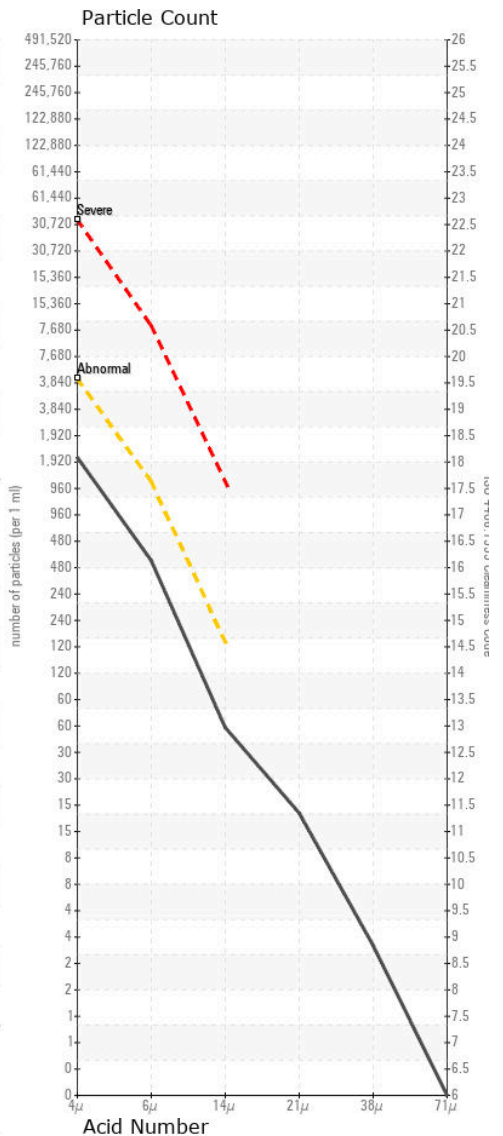
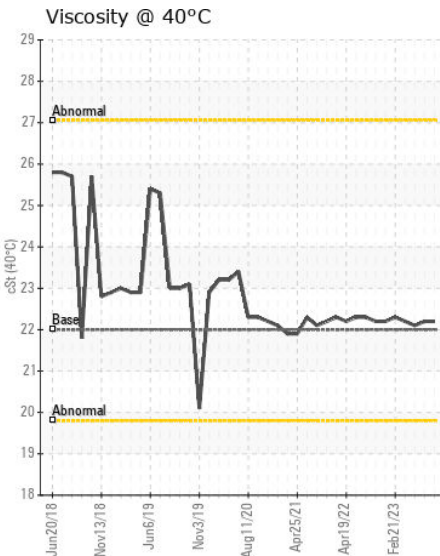
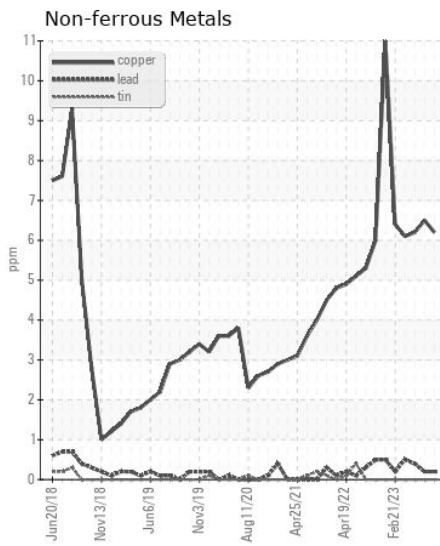
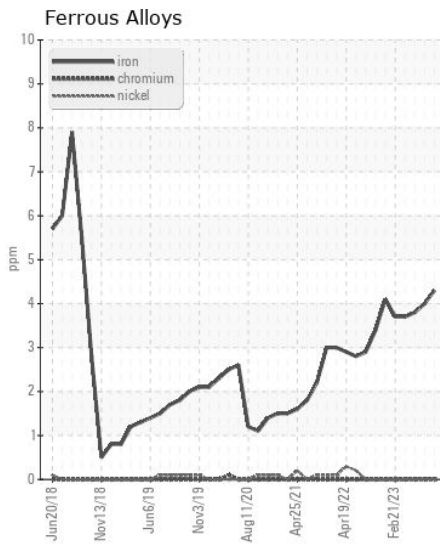
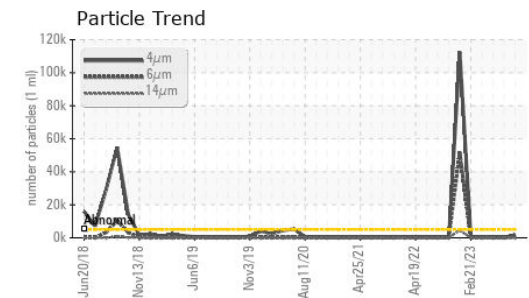
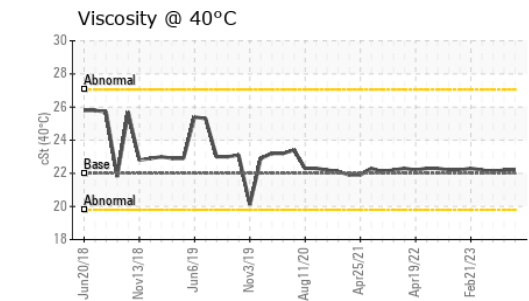
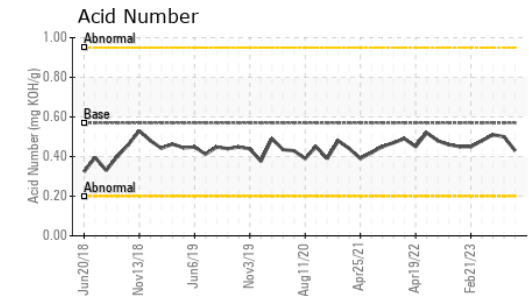
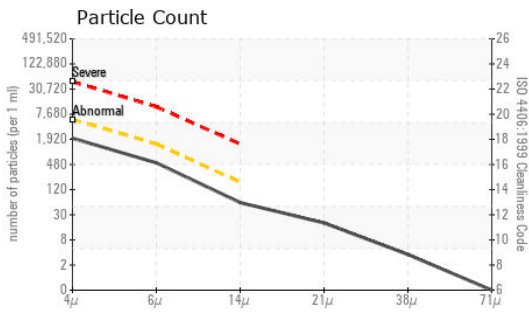
## CONTAMINATION

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0780657</b>	WC0714509	WC0689960
Sample Date		Client Info		<b>14 Jan 2024</b>	23 Oct 2023	27 Jun 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL
Iron	ppm	ASTM D5185(m)	>20	<b>4</b>	4	4
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<b>6</b>	6	6
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silicon	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	0
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>5000	<b>1787</b>	242	282
Particles >6µm		ASTM D7647	>1300	<b>462</b>	71	92
Particles >14µm		ASTM D7647	>160	<b>52</b>	5	10
Particles >21µm		ASTM D7647	>40	<b>17</b>	1	3
Particles >38µm		ASTM D7647	>10	<b>3</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>18/16/13</b>	15/13/10	15/14/10
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Sodium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Boron	ppm	ASTM D5185(m)	5	<b>0</b>	<1	0
Barium	ppm	ASTM D5185(m)	5	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185(m)	5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	25	<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185(m)	200	<b>37</b>	35	35
Phosphorus	ppm	ASTM D5185(m)	300	<b>321</b>	320	337
Zinc	ppm	ASTM D5185(m)	370	<b>379</b>	404	395
Sulfur	ppm	ASTM D5185(m)	2500	<b>770</b>	763	731
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	<b>0.43</b>	0.50	0.51
Visc @ 40°C	cSt	ASTM D7279(m)	22	<b>22.2</b>	22.2	22.1



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**  
**Sample No.** : WC0780657 **Received** : 15 Jan 2024 301 WALLACE TERRACE  
**Lab Number** : 02608736 **Diagnosed** : 16 Jan 2024 SAULT STE MARIE, ON  
**Unique Number** : 5709822 **Diagnostician** : Wes Davis CA P6C 1K8  
**Test Package** : IND 2

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

Contact: Algoma Reliability  
 algomareliability@algoma.com  
 T: (705)206-1059  
 F: (705)945-3585