

## Machine Id **124-1907** Component **Transmission (Auto)** Fluid **PETRO CANADA DuraDrive HD Synthetic 668 (--- GAL)**

	RECO	MMEN	DATIC	)N
--	------	------	-------	----

The fluid change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

2

Aluminum, iron and lead ppm levels are abnormal. Torque converter wear is indicated. Clutch disc wear indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

## CONTAMINATION

**FLUID CONDITION** 

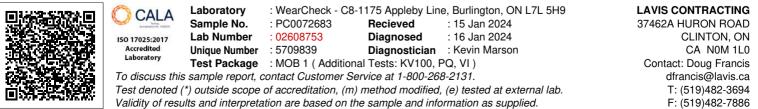
severe wear.

There is no indication of any contamination in the fluid.

GAL)						
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC0072683		
Sample Date		Client Info		07 Jan 2024		
Machine Age	hrs	Client Info		170000		
Oil Age	hrs	Client Info		170000		
Filter Age	hrs	Client Info		170000		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
				•		
PQ		ASTM D8184*	>50	2		
Iron	ppm	ASTM D5185(m)	>160	▲ 163		
Chromium	ppm	ASTM D5185(m)	>5	<1		
Nickel	ppm	ASTM D5185(m)	>5	<1		
Titanium	ppm	ASTM D5185(m)	<b>_</b>	0		
Silver	ppm	ASTM D5185(m)	>5	0		
Aluminum	ppm	ASTM D5185(m)	>50	A 84		
Lead	ppm	ASTM D5185(m)	>50	▲ 55 10		
Copper	ppm	ASTM D5185(m)	>225	19		
Tin Vanadium	ppm	ASTM D5185(m)	>10	6		
	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual* Visual*	NONE	NONE		
Yellow Metal	scalar	visuai	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>20	13		
Potassium	ppm	ASTM D5185(m)	>20	6		
Water		WC Method	>0.1	NEG		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	NEG		
Sodium	ppm	ASTM D5185(m)		8		
Boron	ppm	ASTM D5185(m)	78	87		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)	0	0		
Manganese	ppm	ASTM D5185(m)		2		
Magnesium	ppm	ASTM D5185(m)	0	<1		
Calcium	ppm	ASTM D5185(m)	113	44		
Phosphorus	ppm	ASTM D5185(m)	222	273		
Zinc	ppm	ASTM D5185(m)		7		
Sulfur	ppm	ASTM D5185(m)	1326	554		
Visc @ 40°C	cSt	ASTM D7279(m)	34.8	36.1		
Visc @ 100°C	cSt	ASTM D7279(m)	7.0	7		
Viscosity Index (VI)	Scale	ASTM D2270*	167	158		
				$\sim$		

The fluid is no longer serviceable as a result of the abnormal and/or





Contact/Location: Doug Francis - LAVCLI

Page 2 of 2