

WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



Machine Id LIEBHERR L580 069442-1762

Front Right Wheel Hub GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 80W90. Please confirm.

WEAR

Copper, lead and tin ppm levels are abnormal. Bearing and/or bushing wear is indicated.

CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|-----------------------|------------|--------------------------------|--------------|--------------|----------|----------|
| Sample Number | | Client Info | | LH0247603 | | |
| Sample Date | | Client Info | | 03 Jan 2024 | | |
| Machine Age | hrs | Client Info | | 3567 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Filter Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Filter Changed | | Client Info | | N/A | | |
| Sample Status | | | | ABNORMAL | | |
| | | | | | | |
| Iron | ppm | ASTM D5185(m) | >500 | 353 | | |
| Chromium | ppm | ASTM D5185(m) | >8 | 2 | | |
| Nickel | ppm | ASTM D5185(m) | >5 | <1 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | _ | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >5 | 2 | | |
| Lead | ppm | ASTM D5185(m) | >5 | ▲ 6 | | |
| Copper | ppm | ASTM D5185(m) | >50 | A 235 | | |
| Tin | ppm | ASTM D5185(m) | | ▲ 19 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| White Metal | scalar | Visual* | NONE | VLITE | | |
| Yellow Metal | scalar | Visual* | NONE | NONE | | |
| Silicon | ppm | ASTM D5185(m) | >25 | 13 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | 0 | | |
| Water | | WC Method | >0.2 | NEG | | |
| Silt | scalar | Visual* | NONE | NONE | | |
| Debris | scalar | Visual* | NONE | NONE | | |
| Sand/Dirt | scalar | Visual* | NONE | NONE | | |
| Appearance | scalar | Visual* | NORML | NORML | | |
| Odor | scalar | Visual* | NORML | NORML | | |
| Emulsified Water | scalar | Visual* | >0.2 | NEG | | |
| | | | | | | |
| Sodium | ppm | ASTM D5185(m) | >170 | 4 | | |
| Boron | ppm | ASTM D5185(m) | 400 | 1 | | |
| Barium | ppm | ASTM D5185(m) | 200 | 0 | | |
| Molybdenum | ppm | ASTM D5185(m) | 12 | 0 | | |
| Manganese | ppm | ASTM D5185(m) | 10 | 34 | | |
| Magnesium | ppm | ASTM D5185(m) | 12 | 1 | | |
| Calcium | ppm | ASTM D5185(m) | 150 | 15 | | |
| Phosphorus | ppm | ASTM D5185(m) | 1650 | 2291 | | |
| | ppm | ASTM D5185(m) | 125 | 177 | | |
| Zinc | | | | | | |
| Sulfur Visc @ 40°C | ppm cSt | ASTM D5185(m) ASTM D7279(m) | 22500 143 | 25202 174 | | |



