



Machine Id LIEBHERR L580 069442-1762

Component Rear Differential

LIEBHERR GEAR BASIC 90 LS (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

WEAR	W	E,	A	R
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Copper and tin ppm levels are severe. Thrust washer and/or bearing/bushing wear is indicated.

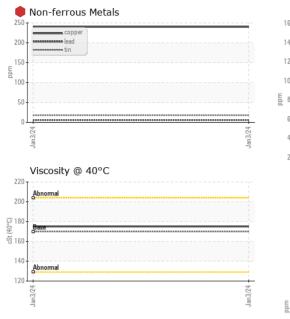
CONTAMINATION

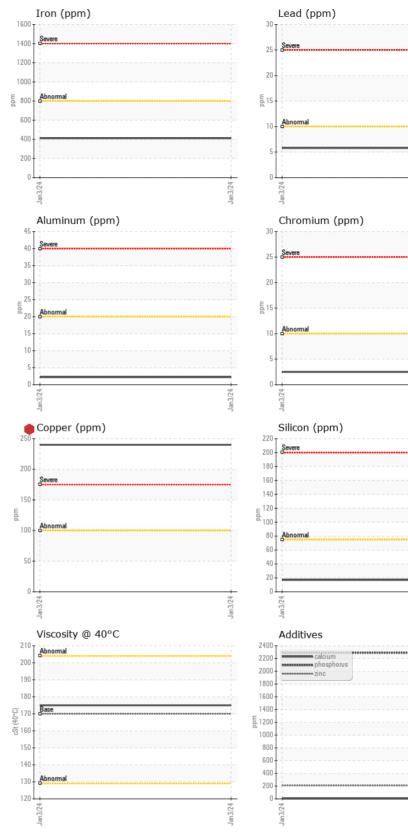
There is no indication of any contamination in the oil.

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

(GAL)						
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0247597		
Sample Date		Client Info		03 Jan 2024		
Machine Age	hrs	Client Info		3500		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185(m)	>800	411		
Chromium	ppm	ASTM D5185(m)	>10	2		
Nickel	ppm	ASTM D5185(m)	>4	<1		
Titanium	ppm	ASTM D5185(m)	>8	0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	2		
Lead	ppm	ASTM D5185(m)	>10	6		
Copper	ppm	ASTM D5185(m)	>100	240		
Tin	ppm	ASTM D5185(m)	>5	1 8		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	LIGHT		
Yellow Metal	scalar	Visual*	NONE	NONE		
Yellow Metal Silicon		Visual* ASTM D5185(m)	NONE	NONE 17		
	ppm					
Silicon		ASTM D5185(m)	>75	17	 	
Silicon Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	>75 >20	17 0		
Silicon Potassium Water	ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method	>75 >20 >.2	17 0 NEG		
Silicon Potassium Water Silt	ppm ppm scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual*	>75 >20 >.2 NONE	17 0 NEG NONE		
Silicon Potassium Water Silt Debris	ppm ppm scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual*	>75 >20 >.2 NONE NONE	17 0 NEG NONE NONE		
Silicon Potassium Water Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual*	>75 >20 >.2 NONE NONE NONE	17 0 NEG NONE NONE NONE		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance	ppm ppm scalar scalar scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual*	>75 >20 >.2 NONE NONE NONE NORML	17 0 NEG NONE NONE NONE NORML		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual*	>75 >20 >.2 NONE NONE NONE NORML NORML	17 0 NEG NONE NONE NONE NORML NORML NEG		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* Visual*	>75 >20 >.2 NONE NONE NORML NORML >.2	17 0 NEG NONE NONE NORML NORML NEG 6		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm ppm scalar scalar scalar scalar scalar scalar gpm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>75 >20 >.2 NONE NONE NORML >.2	17 0 NEG NONE NONE NORML NORML NEG 6 <1		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	>75 >20 >.2 NONE NONE NORML NORML >.2	17 0 NEG NONE NONE NORML NORML NEG 6 <1 <1		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >.2 NONE NORME NORML NORML >.2	17 0 NEG NONE NONE NORML NORML NEG 6 <1 <1 <1		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >.2 NONE NORME NORML >.2 0 0 0 0 0	17 0 NEG NONE NONE NORML NORML NEG 6 <1 <1 <1 0 24		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >.2 NONE NONE NORML NORML >.2	17 0 NEG NONE NONE NORML NORML NEG 6 <1 <1 0 24 2		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >.2 NONE NORML NORML >.2 0 0 0 0 0 0 0 2 1 <1	17 0 NEG NONE NONE NORML NORML NEG 6 <1 <1 <1 0 24 2 2 4		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >.2 NONE NONE NORML >.2 0 0 0 0 0 0 1 0 2 1 2143	17 0 NEG NONE NONE NORML NORML NEG 6 <1 <1 <1 0 24 2 4 2 4		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >.2 NONE NONE NORML >.2 0 0 0 0 0 0 0 2 1 <1 2143 <1	17 0 NEG NONE NONE NORML NORML NEG 6 <1 <1 0 24 2 2 4 2291 210		
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>75 >20 >.2 NONE NONE NORML >.2 0 0 0 0 0 0 1 0 2 1 2143	17 0 NEG NONE NONE NORML NORML NEG 6 <1 <1 <1 0 24 2 4 2 4		





HUBERT ET FILS INC Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. Recieved : 16 Jan 2024 1012 CHEMIN DE PARC INDUSTRIEL : LH0247597 Lab Number : 02609102 Diagnosed : 17 Jan 2024 ISO 17025:2017 : 5710188 Accredited Diagnostician : Kevin Marson CA J9E 3A9 Unique Number Laboratory Test Package : MOBCE (Additional Tests: Visual) Contact: Service Manager To discuss this sample report, contact Customer Service at 1-800-268-2131. T: Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

BOIS-FRANC, QC

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