

CORROSION NORMAL CONTAMINANTS NORMAL COOLANT CONDITION NORMAL

Area MICHAUDVILLE Machine Id 6546 VIBRATION BEARING Component Coolant Fluid EXTENDED LIFE COOLANT (--- GAL)

RECOMMENDATION

The fluid is suitable for further service. Resample at the next service interval to monitor.

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All metal levels are normal indicating no corrosion in the cooling system.

CONTAMINANTS

There is no indication of any contamination in the coolant.

COOLANT CONDITION

The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC0083716		
Sample Date		Client Info		16 Jan 2024		
Machine Age	hrs	Client Info		4271		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185(m)	>15	0		
Aluminum	ppm	ASTM D5185(m)	>10	5		
Copper	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)	>10	0		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	1		
Zinc	ppm	ASTM D5185(m)	>10	2		
2						
Calcium	ppm	ASTM D5185(m)	>100	11		
Magnesium	ppm	ASTM D5185(m)	>40	2		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Coolant Appearance		Visual*	Clear	Clear		
Specific Gravity		ASTM D1298*		1.073		
рН	Scale 0-14	ASTM D1287*	9.0	7.48		
Nitrites	ppm	Alcan Test Kit*	0.0	400		
Reserve Alkalinity	Scale 0-20	ASTM D1121*		3.4		
Percentage Glycol	%	ASTM D3321*	50	54.6		
Freezing Point	°C	ASTM D3321*	-40	-45		
Carboxylate						
Silicon	ppm	ASTM D5185(m)		14		
Phosphorus	ppm	ASTM D5185(m)		23		
Boron	ppm	ASTM D5185(m)		24		
Molybdenum	ppm	ASTM D5185(m)		519		
Sodium	ppm	ASTM D5185(m)		7088		
Potassium	ppm	ASTM D5185(m)		119		
Coolant Color		Visual*	Orange/R	Orange		



