

#### Machine Id **F15116** Component **Coolant** Fluid **EXTENDED LIFE COOLANT (--- GAL)**

# RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) EXTENDED LIFE COOLANT. Please confirm.

### **CORROSION**

All component wear rates are normal.

# CONTAMINANTS

There is no indication of any contamination in the coolant.

# COOLANT CONDITION

The condition of the coolant is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC0083634		
Sample Date		Client Info		16 Jan 2024		
Machine Age	kms	Client Info		34904		
Oil Age	kms	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185(m)	>15	0		
Aluminum		ASTM D5185(m)	>10	4		
	ppm		>10	4		
Copper	ppm	ASTM D5185(m)		0		
Lead	ppm	ASTM D5185(m) ASTM D5185(m)	>10	0		
Silver	ppm	( )	>10	U <1		
	ppm	ASTM D5185(m)	>10			
Zinc	ppm	ASTM D5185(m)	>10	2		
Calcium	ppm	ASTM D5185(m)	>100	18		
Magnesium	ppm	ASTM D5185(m)	>40	1		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Coolant Appearance		Visual*	Clear	Clear		
				4 000		
Specific Gravity	Casla 0.14	ASTM D1097*	0.0	1.069		
pH	Scale 0-14	ASTM D1287*	9.0	8.03		
Nitrites	ppm	Alcan Test Kit*		720		
Reserve Alkalinity	Scale 0-20	ASTM D1121*	= 0	2.9		
Percentage Glycol	%	ASTM D3321*	50	51.1		
Freezing Point	°C	ASTM D3321*	-40	-38		
Carboxylate						
Silicon	ppm	ASTM D5185(m)		36		
Phosphorus	ppm	ASTM D5185(m)		11		
Boron	ppm	ASTM D5185(m)		168		
Molybdenum	ppm	ASTM D5185(m)		375		
Sodium	ppm	ASTM D5185(m)		6084		
Potassium	ppm	ASTM D5185(m)		275		
Coolant Color		Visual*	Orange/R	Red		





