

Area
[450240063]
 Machine Id
TURRET BEARING UPPER
 Component
Grease
 Fluid
PETRO CANADA PRECISION SYNTHETIC (--- GAL)

RECOMMENDATION

We advise that you check for visible metal particles in the grease. We recommend that you re-grease the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is mostly PETRO CANADA PRECISION SYNTHETIC with possibly mixing with PETRO CANADA OG-1. Please confirm.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC	PC	PC
Sample Date		Client Info		30 Dec 2023	11 Feb 2013	10 Feb 2013
Machine Age	hrs	Client Info		0	0	0
Grease Age	hrs	Client Info		0	0	0
Grease Serviced		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR

PQ levels are abnormal. Chromium, iron and nickel ppm levels are abnormal. Moderate concentration of visible metal present. The high ferrous density (PQ) index indicates that abnormal wear is occurring. Abnormal wear is indicated.

PQ		ASTM D8184*	>200	▲ 1060	---	---
Iron	ppm	ASTM D5185(m)	>250	▲ 187	5	7
Chromium	ppm	ASTM D5185(m)	>10	▲ 7	<1	<1
Nickel	ppm	ASTM D5185(m)	>5	▲ 5	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Lead	ppm	ASTM D5185(m)	>25	1	0	<1
Copper	ppm	ASTM D5185(m)	>75	14	<1	<1
Tin	ppm	ASTM D5185(m)	>5	<1	0	0
Silver	ppm	ASTM D5185(m)	>5	<1	<1	<1

GREASE CONDITION

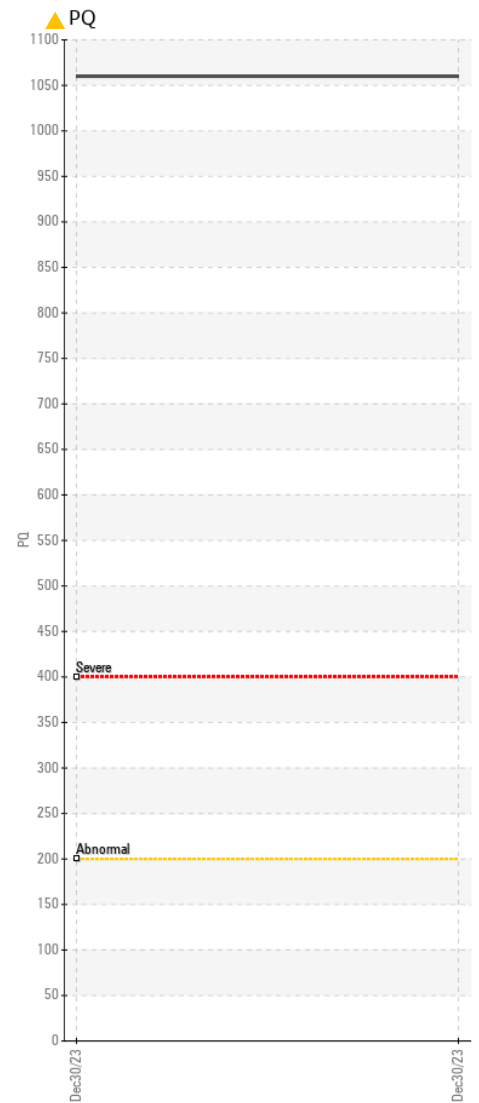
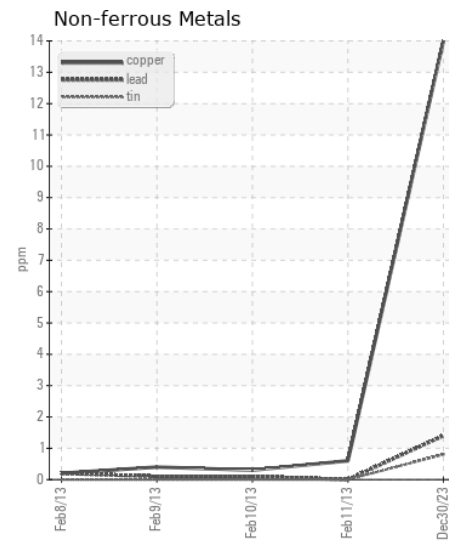
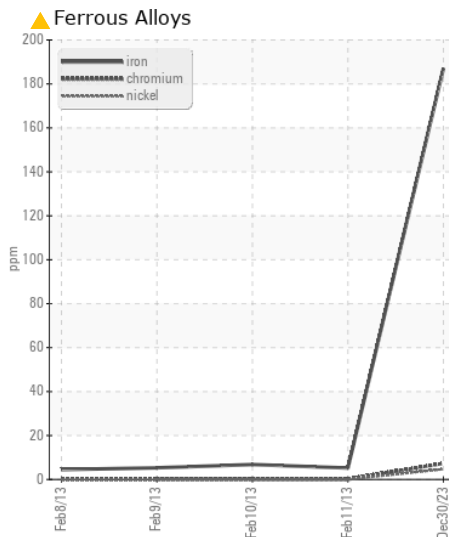
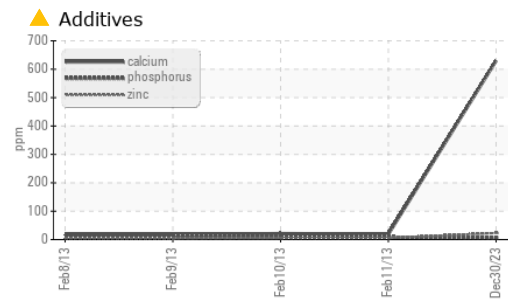
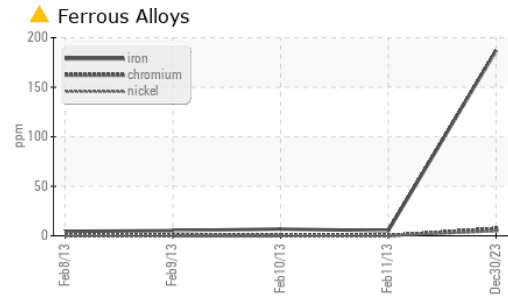
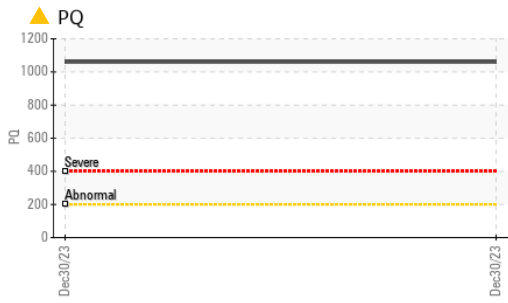
Additive levels indicate the addition of a different brand, or type of grease. The grease is no longer serviceable as a result of the abnormal and/or severe wear.

Boron	ppm	ASTM D5185(m)		12	1	1
Magnesium	ppm	ASTM D5185(m)		8	1	2
Manganese	ppm	ASTM D5185(m)		2	0	0
Molybdenum	ppm	ASTM D5185(m)		<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)		6	8	9
Zinc	ppm	ASTM D5185(m)		▲ 23	6	5
Aluminum	ppm	ASTM D5185(m)		2	<1	0
Barium	ppm	ASTM D5185(m)		0	<1	<1
Calcium	ppm	ASTM D5185(m)		▲ 630	19	21
Sodium	ppm	ASTM D5185(m)		14	13	18
Lithium	ppm	ASTM D5185(m)		38	73	86
Sulfur	ppm	ASTM D5185(m)		395	489	517
Grease Color		Visual*	Gold	Brown	---	---
Texture		In-house*	Buttery	Stringy	---	---
NLGI Consistency	NLGI Scale	SKF Method*	1	1	---	---

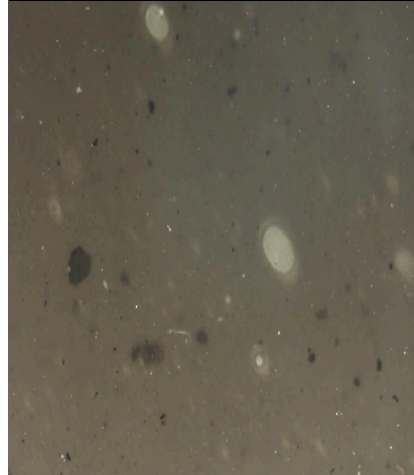
CONTAMINANTS

Moderate concentration of visible dirt/debris present in the grease. High concentration of visible dirt/debris present in the grease.

Water		WC Method	>0.1	NEG	NEG	NEG
Silicon	ppm	ASTM D5185(m)	>150	4	<1	<1
Potassium	ppm	ASTM D5185(m)		2	0	1



Grease Appearance (Magn: 10X)



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC **Received** : 17 Jan 2024
Lab Number : 02609585 **Diagnosed** : 19 Jan 2024
Unique Number : 5710671 **Diagnostician** : Bill Quesnel
Test Package : GRS 1 (Additional Tests: BottomAnalysis)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

Suncor - Terra Nova Projects
 Scotia Centre, 235 Water Street
 St. John's, NL
 CA A1C 1B6
 Contact: Josh Hynes
 joshynes@suncor.com
 T: (709)778-3575
 F: (709)724-2835