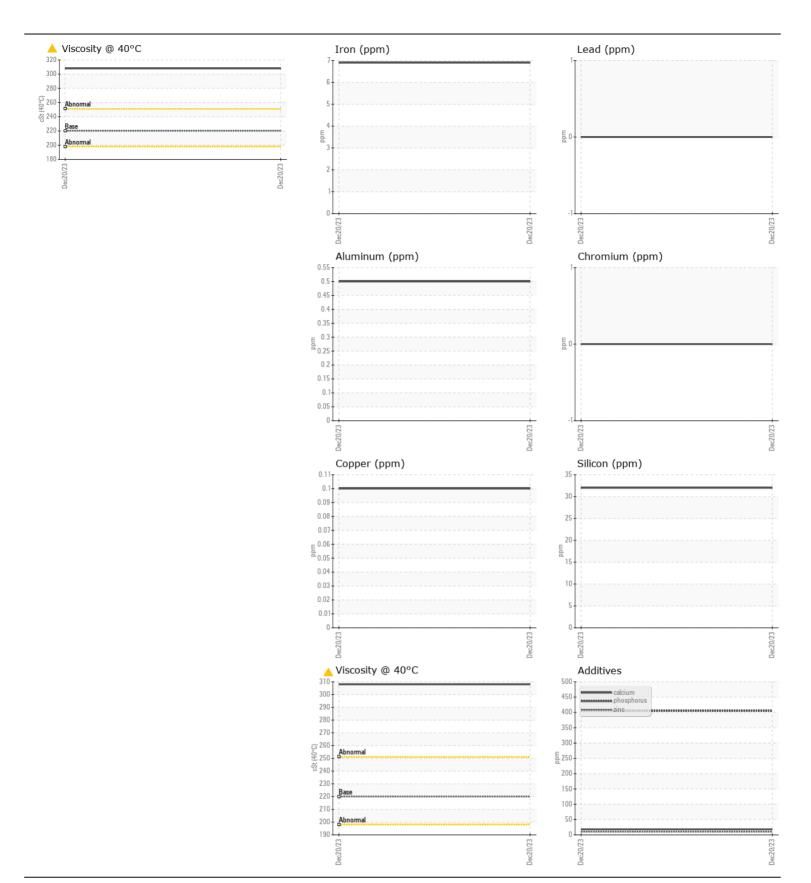
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL NORMAL ABNORMAL

NO UNIT WC0884665

Component Unknown Component

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0884665		
	Sample Date		Client Info		20 Dec 2023		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
VEAR	Iron	nnm	ACTM DE10E(m)		7		
All component wear rates are normal.	Iron Chromium	ppm	ASTM D5185(m)		7		
	Nickel	ppm	ASTM D5185(m) ASTM D5185(m)		0 <1		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)		<1		
	Lead	ppm	ASTM D5185(m)		0		
	Copper	ppm	ASTM D5185(m)		<1		
	Tin	ppm	ASTM D5185(m)		0		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)		32		
There is no indication of any contamination in the sample.	Potassium	ppm	ASTM D5185(m)	>20	<1		
	Water		WC Method		NEG		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
<u></u>	Emulsified Water	scalar	Visual*		NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185(m)		<1		
Viscosity of sample indicates oil is within ISO 320 range, advise	Boron	ppm	ASTM D5185(m)	4.4	24		
investigate. The condition of the sample is acceptable for the time in service.	Barium	ppm	ASTM D5185(m)	0.0	0		
	Molybdenum	ppm	ASTM D5185(m)	0	0		
	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm	ASTM D5185(m)	0	3		
	Calcium	ppm	ASTM D5185(m)	0	18		
	Phosphorus	ppm	ASTM D5185(m)	215	405		
	Zinc	ppm	ASTM D5185(m)	0	10		
	Sulfur	ppm	ASTM D5185(m)	7039	5463		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WC0884665 : 02610035

Unique Number : 5711121 Test Package : MOB 1

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Recieved : 19 Jan 2024 Diagnosed

: 19 Jan 2024 Diagnostician : Kevin Marson

Vale - Copper Cliff Smelter COPPER CLIFF SMELTER WAREHOUSE, 155 BALSAM ST. COPPER CLIFF, ON

CA P0M 1N0 Contact: Andy Kozachanko andrew.kozachanko@vale.com

T: (705)682-6687 F: (705)682-6939

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.