CORROSION CONTAMINANTS COOLANT CONDITION

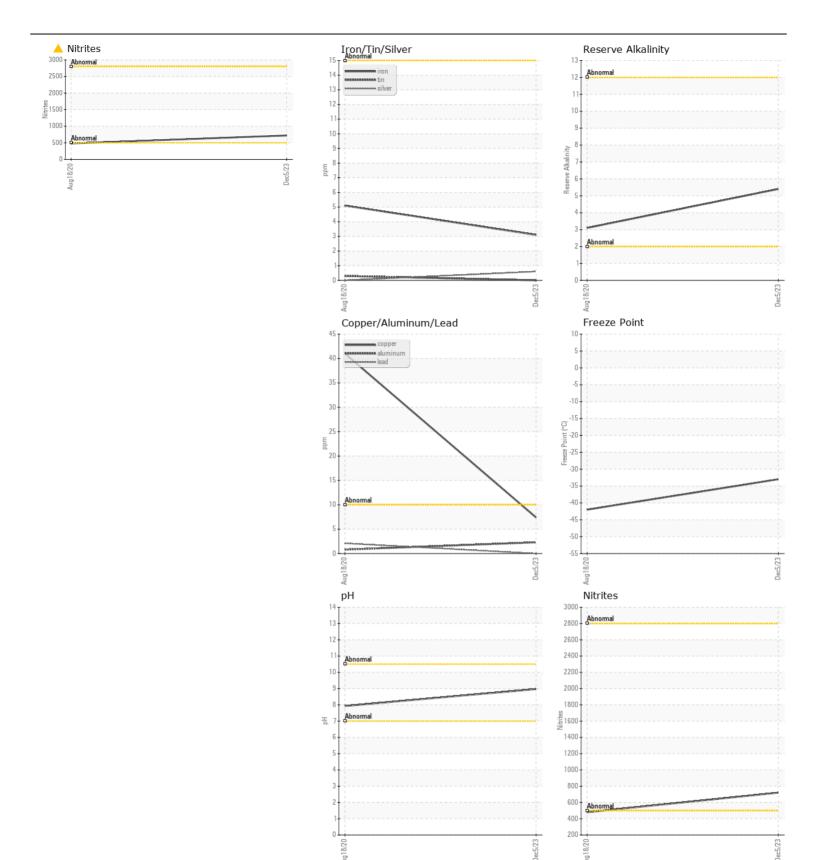
NORMAL **ABNORMAL NORMAL**

SCHLEGEL VILLAGES [148516]

06R0627204

Component Coolant

FLEETGUARD ES COMPLEAT (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The coolant change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		CU0021878	CU0016348	
	Sample Date		Client Info		05 Dec 2023	18 Aug 2020	
	Machine Age	hrs	Client Info		314	0	
	Oil Age	hrs	Client Info		1	0	
	Oil Changed		Client Info		Changed	N/A	
	Sample Status				ABNORMAL	ABNORMAL	
CORROSION	Iron	ppm	ASTM D5185(m)	>15	3	5	
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	2	<1	
	Copper	ppm	ASTM D5185(m)	>10	7	4 1	
	Lead	ppm	ASTM D5185(m)	>10	0	2	
	Tin	ppm	ASTM D5185(m)	>10	0	<1	
	Silver	ppm	ASTM D5185(m)	>10	<1	0	
	Zinc	ppm	ASTM D5185(m)	>10	<1	<1	
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	<1	<1	
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1	<1	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Coolant Appearance		Visual*	Clear	▲ Cloudy	Clear	
COOLANT CONDITION	Specific Gravity		ASTM D1298*	1.07	1.067	1.071	
The coolant is cloudy indicating either an overconcentration of coolant additives, or a mixing of incompatible coolant technologies. The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	рН	Scale 0-14	ASTM D1287*	10.5	8.97	7.93	
	Nitrites	ppm	Alcan Test Kit*		720	480	
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	5.0	5.4	△ 3.1	
	Percentage Glycol	%	ASTM D3321*		49.7	53.0	
	Freezing Point	°C	ASTM D3321*	-37	-33	-42	
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		47	20	
	Phosphorus	ppm	ASTM D5185(m)		802	649	
	Boron	ppm	ASTM D5185(m)		214	195	
	Molybdenum	ppm	ASTM D5185(m)		305	57	
	Sodium	ppm	ASTM D5185(m)		1172	1109	
	Potassium	ppm	ASTM D5185(m)		6347	2607	
	Coolant Color		Visual*	Blue	Green	Green	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: CU0021878 : 02610050

Unique Number : 5711136 Test Package : COOL

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION Recieved : 19 Jan 2024 Diagnosed : 19 Jan 2024

Diagnostician : Kevin Marson

7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5

Contact: Elisia Johnson elisia.johnson@cummins.com T: (905)795-0050

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (905)795-9252