

WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



[8000391365] Machine Id VOLVO EC250EL 314435 Component Bogie/Center Right Final Drive Fluid

GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.



Chromium ppm levels are abnormal.

CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP449439	VCP391754	
Sample Date		Client Info		17 Jan 2024	29 May 2023	
Machine Age	hrs	Client Info		2381	1035	
Oil Age	hrs	Client Info		1500	1000	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	NORMAL	
Iron	ppm	ASTM D5185(m)	>500	431	344	
Chromium	ppm	ASTM D5185(m)	>10	<b>4</b> 51 ▲ 15	11	
Nickel		ASTM D5185(m)	>10	<1 <1	<1	
Titanium	ppm	ASTM D5185(m)	>10	0	<1	
Silver	ppm	( /		-		
	ppm	ASTM D5185(m)	05	0	0	
Aluminum	ppm	ASTM D5185(m)	>25	10	8	
Lead	ppm	ASTM D5185(m)	>25	0	0	
Copper	ppm	ASTM D5185(m)	>50	2	<1	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Vanadium	ppm	ASTM D5185(m)		0	<1	
White Metal	scalar	Visual*	NONE	NONE	VLITE	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185(m)	>75	44	38	
Potassium	ppm	ASTM D5185(m)	>20	3	2	
Water		WC Method	>0.2	NEG	NEG	
Silt	scalar	Visual*	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
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Sodium	ppm	ASTM D5185(m)	>170	3	3	
Boron	ppm	ASTM D5185(m)	400	10	2	
Barium	ppm	ASTM D5185(m)	200	2	3	
Molybdenum	ppm	ASTM D5185(m)	12	1	<1	
Manganese	ppm	ASTM D5185(m)	10	5	5	
Magnesium	ppm	ASTM D5185(m)	12	2	2	
Calcium	ppm	ASTM D5185(m)	150	7	6	
Phosphorus	ppm	ASTM D5185(m)	1650	368	373	
Zinc	ppm	ASTM D5185(m)	125	15	13	
Sulfur	ppm	ASTM D5185(m)	22500	15399	14867	
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Visc @ 40°C

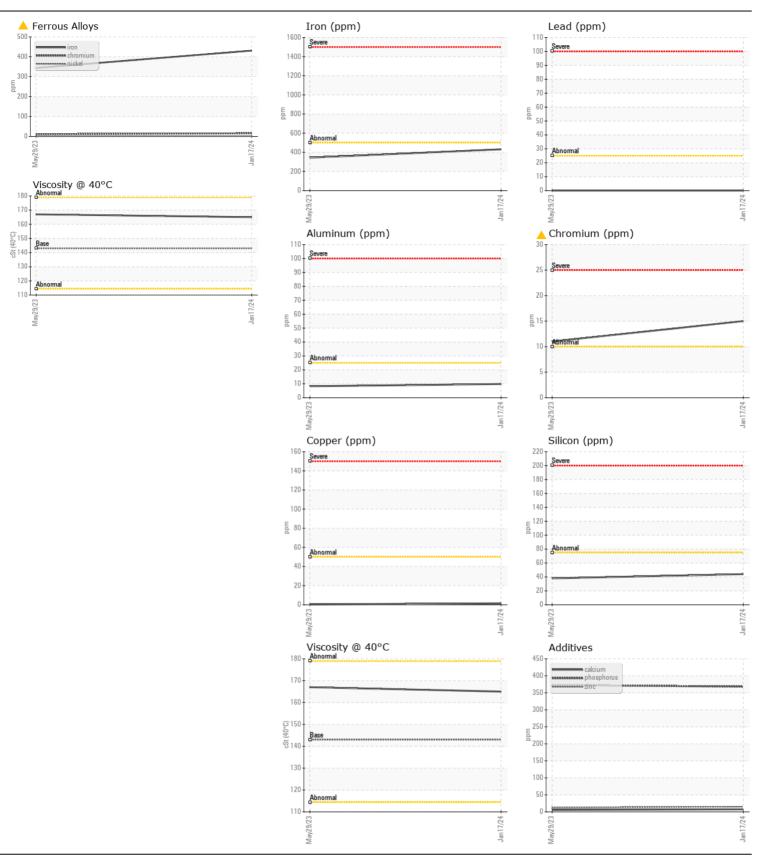
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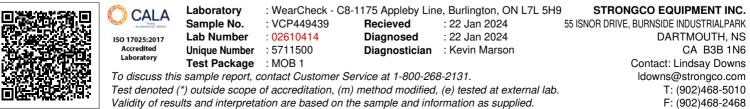
ASTM D7279(m) 143

Contact/Location: Lindsay Downs - SHEDAR

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