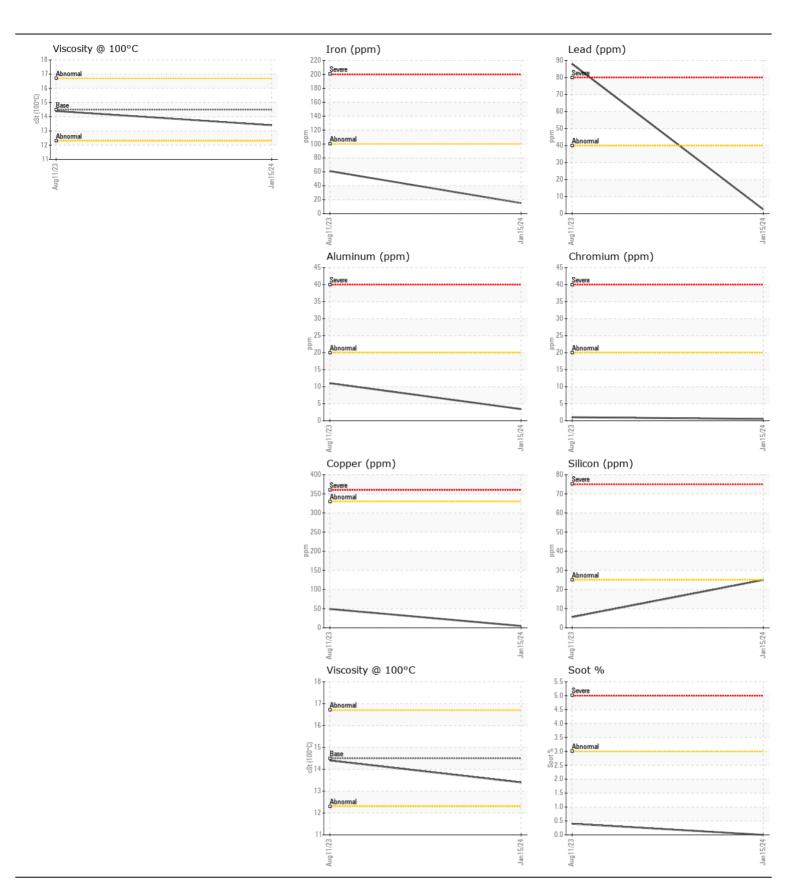
WEAR CONTAMINATION **FLUID CONDITION** NORMAL **NORMAL NORMAL**

Machine Id EPIROC ST18 SCP203

Component Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0886139	WC0848076	
	Sample Date		Client Info		15 Jan 2024	11 Aug 2023	
	Machine Age	hrs	Client Info		311	10010	
	Oil Age	hrs	Client Info		311	250	
	Filter Age	hrs	Client Info		311	250	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	SEVERE	
WEAR	Iron	nnm	ASTM D5185(m)	<100	15	61	
Metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185(m)	>20	<1	1	
	Nickel	ppm	ASTM D5185(m)		2	2	
	Titanium	ppm	ASTM D5185(m)	>4	0	0	
	Silver		ASTM D5185(m)	^3	<1	<1	
	Aluminum	ppm	ASTM D5185(m)		3	11	
	Lead	ppm	ASTM D5185(m)	>40	2	• 88	
	Copper	ppm	ASTM D5185(m)	>330	5	49	
	Tin	ppm	ASTM D5185(m)		2	5	
	Vanadium	ppm	ASTM D5185(m)	7.10	0	0	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	25	6	
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	7	6	
	Fuel		WC Method	>5	<1.0	<1.0	
	Water		WC Method	>0.2	NEG	NEG	
	Glycol		WC Method		NEG	0.0	
	Soot %	%	ASTM D7844*	>3	0	0.4	
	Nitration	Abs/cm	ASTM D7624*	>20	6.7	10.7	
	Sulfation	Abs/.1mm	ASTM D7415*	>30	20.9	28.5	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		5	17	
Additive levels indicate the addition of a different brand, or type of oil. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)		105	53	
	Barium	ppm	ASTM D5185(m)		13	0	
	Molybdenum	ppm	ASTM D5185(m)		9	21	
	Manganese	ppm	ASTM D5185(m)		2	<1	
	Magnesium	ppm	ASTM D5185(m)		123	157	
	Calcium	ppm	ASTM D5185(m)		2269	2133	
	Phosphorus	ppm	ASTM D5185(m)	1100	924	1042	
	Zinc	ppm	ASTM D5185(m)		1105	1201	
	Sulfur	ppm	ASTM D5185(m)		2991	2827	
	Oxidation	Abs/.1mm	ASTM D7414*	>25	16.9	24.4	
	Visc @ 100°C	cSt	ASTM D7279(m)	14.5	13.4	14.4	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5711631

: WC0886139 : 02610545

Recieved Diagnosed Test Package : MOB 1

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : 23 Jan 2024 : 23 Jan 2024

Diagnostician : Wes Davis

Agnico Eagle Canada 1350 Government Rd. W, MACASSA COMPLEX

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