

Machine Id **NO UNIT LH078917** Component **Hydraulic System** Fluid **LIEBHERR HYDRAULIC HVI (--- GAL)**

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

WEAR

Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal.

CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

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FLUID CONDITION

The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0278917		
Sample Date		Client Info		22 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
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PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>20	A 39		
Chromium	ppm	ASTM D5185(m)	>20	1		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	4		
Tin	ppm	ASTM D5185(m)	>20	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>15	2		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water		WC Method	>0.05	NEG		
Particles >4µm		ASTM D7647	>5000	A 9948		
Particles >6µm		ASTM D7647	>1300	🔺 2553		
Particles >14µm		ASTM D7647	>160	119		
Particles >21µm		ASTM D7647	>40	22		
Particles >38µm		ASTM D7647	>10	2		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
0				•		
Soaium	ppm	ASTM D5185(m)	0	3		
Boron	ррт	ASTM D5185(m)	0	2		
Barium	ppm	ASTM D5185(m)	0	0		
Noiybdenum	ppm	ASTM D5185(m)	0	<1		
Manganese	ppm	ASTM D5185(m)	< 1	<1		
Magnesium	ppm	ASTM D5185(m)	1017	21		
Calcium	ppm	ASTM D5185(m)	1317	1039		
Phosphorus	ppm	ASTM D5185(m)	611	564		
Zinc	ppm	ASTM D5185(m)	696	654		
Sultur	ppm	ASTM D5185(m)	25/4	4759		
Visc @ 40°C	cSt	ASTM D7279(m)	46	41.5		





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