



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**Hydraulic System in Plant [412951228]**  
 Machine Id  
**Dehorner - Maximo #6154 (S/N 1000029327)**  
 Component  
**Hydraulic System**  
 Fluid  
**TOTAL FINA NEVASTANE FG AW 46 (20 GAL)**

## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0886037</b>	WC0852636	WC0818580
Sample Date		Client Info		<b>18 Dec 2023</b>	20 Sep 2023	29 Jun 2023
Machine Age	days	Client Info		<b>0</b>	0	0
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	<b>3</b>	2	1
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	0
Copper	ppm	ASTM D5185(m)	>20	<b>6</b>	7	7
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

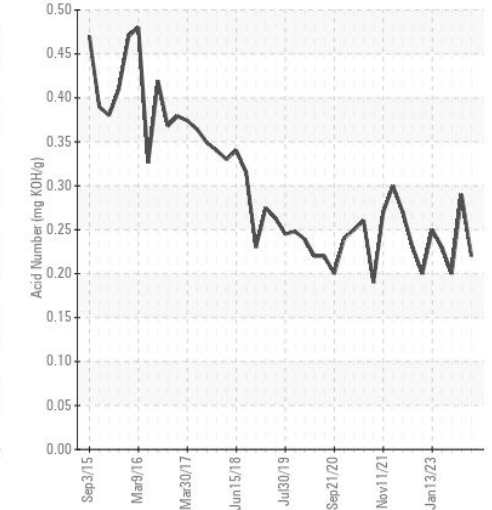
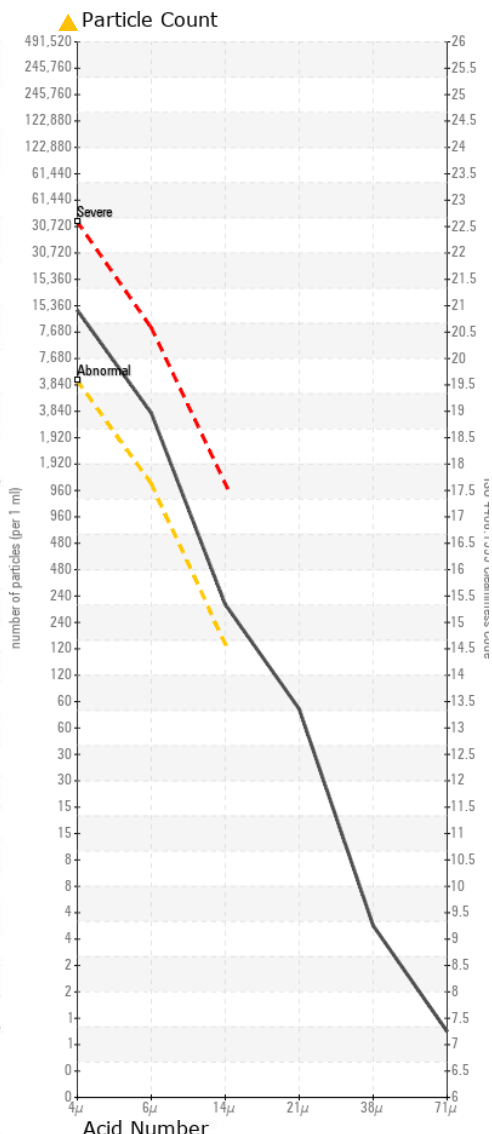
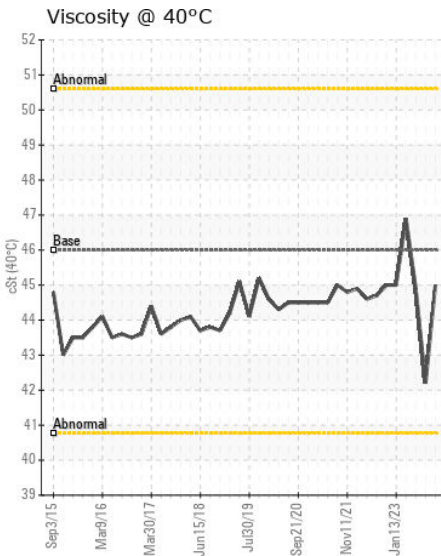
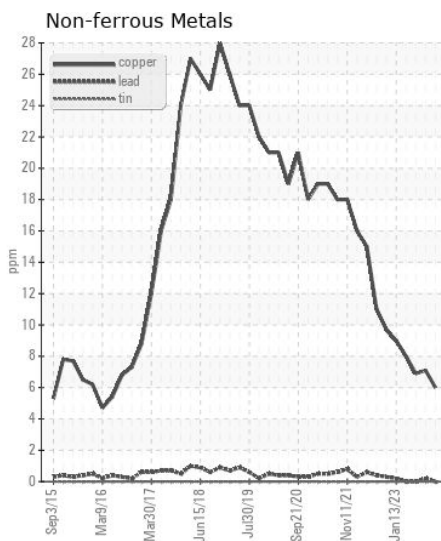
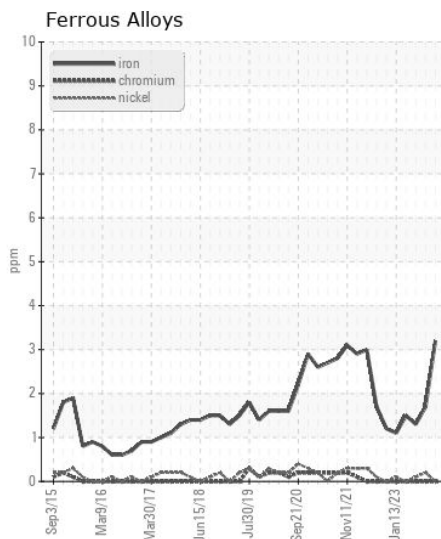
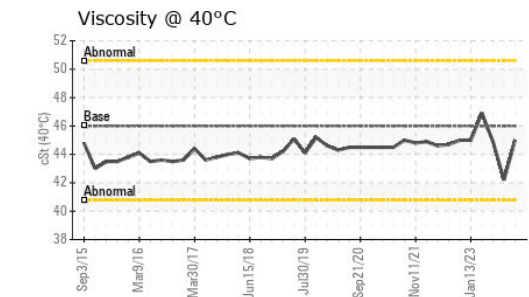
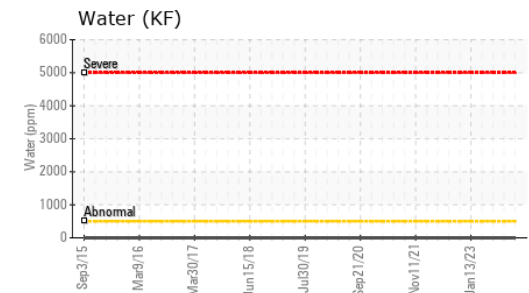
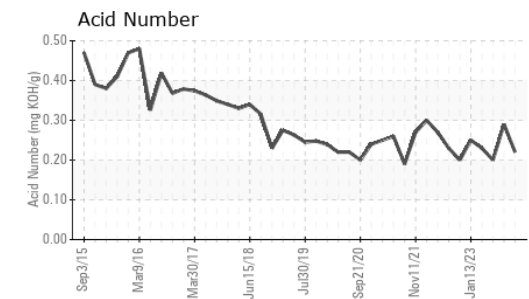
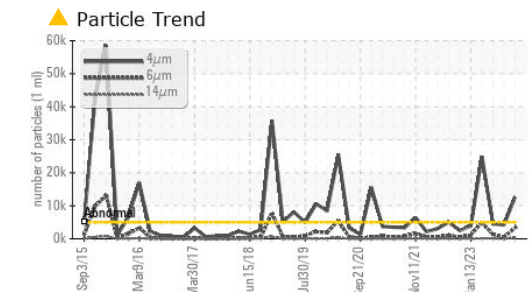
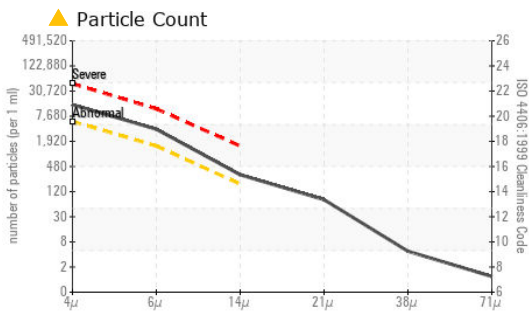
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Silicon	ppm	ASTM D5185(m)	>15	<b>1</b>	2	2
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Water	%	ASTM D6304*	>0.05	<b>0.00</b>	---	---
ppm Water	ppm	ASTM D6304*	>500	<b>0</b>	---	---
Particles >4µm		ASTM D7647	>5000	<b>▲ 12585</b>	4230	4537
Particles >6µm		ASTM D7647	>1300	<b>▲ 3276</b>	475	1290
Particles >14µm		ASTM D7647	>160	<b>▲ 268</b>	40	139
Particles >21µm		ASTM D7647	>40	<b>▲ 68</b>	9	33
Particles >38µm		ASTM D7647	>10	<b>4</b>	1	1
Particles >71µm		ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 21/19/15</b>	19/16/12	19/17/14
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>.2%</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185(m)		<b>0</b>	<1	<1
Boron	ppm	ASTM D5185(m)		<b>0</b>	<1	<1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Phosphorus	ppm	ASTM D5185(m)		<b>173</b>	174	180
Zinc	ppm	ASTM D5185(m)		<b>47</b>	38	33
Sulfur	ppm	ASTM D5185(m)		<b>773</b>	772	737
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.22</b>	0.29	0.20
Visc @ 40°C	cSt	ASTM D7279(m)	46	<b>45.0</b>	42.2	44.9



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0886037 **Received** : 23 Jan 2024  
**Lab Number** : 02610595 **Diagnosed** : 24 Jan 2024  
**Unique Number** : 5711681 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KF )

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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.