



VOLVO EC250E 314186

Component Swing Drive

VÕLVO PREMIUM GEAR OIL 80W-90 GL-5 (--- GAL)

Visc @ 40°C

cSt

ASTM D7279(m) 139

| RECOMME | NDATION |
|---------|---------|
|         |         |

Resample at the next service interval to monitor.

## **WEAR**

All component wear rates are normal.

## CONTAMINATION

There is no indication of any contamination in the oil.

## FLUID CONDITION

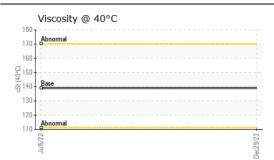
The condition of the oil is acceptable for the time in service.

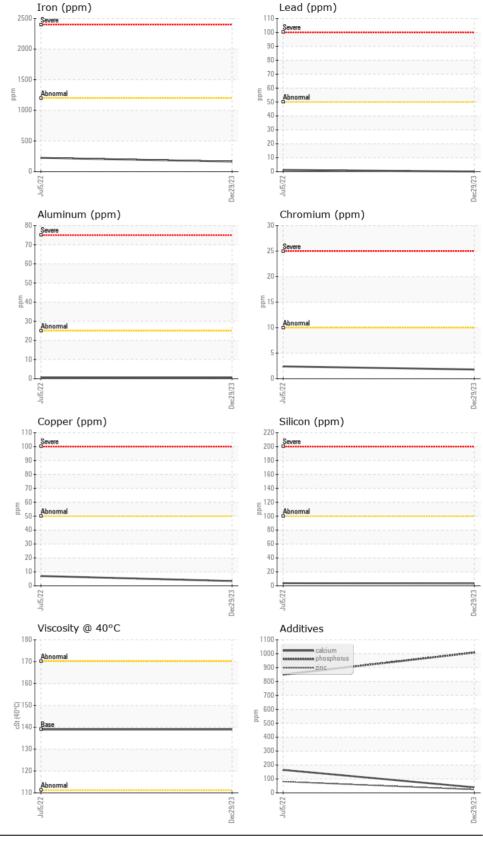
|                  | • • • • • • • • • |               |           |             |             |          |
|------------------|-------------------|---------------|-----------|-------------|-------------|----------|
| Test             | UOM               | Method        | Limit/Abn | Current     | History1    | History2 |
| Sample Number    |                   | Client Info   |           | VCP394390   | VCP349660   |          |
| Sample Date      |                   | Client Info   |           | 29 Dec 2023 | 05 Jul 2022 |          |
| Machine Age      | hrs               | Client Info   |           | 2000        | 1100        |          |
| Oil Age          | hrs               | Client Info   |           | 1000        | 500         |          |
| Filter Age       | hrs               | Client Info   |           | 0           | 0           |          |
| Oil Changed      |                   | Client Info   |           | Changed     | Changed     |          |
| Filter Changed   |                   | Client Info   |           | Not Changd  | Not Changd  |          |
| Sample Status    |                   |               |           | NORMAL      | NORMAL      |          |
|                  |                   |               |           |             |             |          |
| Iron             | ppm               | ASTM D5185(m) | >1200     | 163         | 224         |          |
| Chromium         | ppm               | ASTM D5185(m) | >10       | 2           | 2           |          |
| Nickel           | ppm               | ASTM D5185(m) | >10       | <1          | 0           |          |
| Titanium         | ppm               | ASTM D5185(m) |           | 0           | 0           |          |
| Silver           | ppm               | ASTM D5185(m) |           | 0           | 0           |          |
| Aluminum         | ppm               | ASTM D5185(m) | >25       | <1          | <1          |          |
| Lead             | ppm               | ASTM D5185(m) | >50       | 0           | 1           |          |
| Copper           | ppm               | ASTM D5185(m) | >50       | 3           | 7           |          |
| Tin              | ppm               | ASTM D5185(m) | >10       | 0           | 0           |          |
| Vanadium         | ppm               | ASTM D5185(m) |           | 0           | 0           |          |
| White Metal      | scalar            | Visual*       | NONE      | NONE        | NONE        |          |
| Yellow Metal     | scalar            | Visual*       | NONE      | NONE        | NONE        |          |
| Silicon          | ppm               | ASTM D5185(m) | >100      | 3           | 4           |          |
| Potassium        | ppm               | ASTM D5185(m) | >20       | <1          | <1          |          |
| Water            |                   | WC Method     | >0.25     | NEG         | NEG         |          |
| Silt             | scalar            | Visual*       | NONE      | NONE        | NONE        |          |
| Debris           | scalar            | Visual*       | NONE      | NONE        | NONE        |          |
| Sand/Dirt        | scalar            | Visual*       | NONE      | NONE        | NONE        |          |
| Appearance       | scalar            | Visual*       | NORML     | NORML       | NORML       |          |
| Odor             | scalar            | Visual*       | NORML     | NORML       | NORML       |          |
| Emulsified Water | scalar            | Visual*       | >0.25     | NEG         | NEG         |          |
| Sodium           | ppm               | ASTM D5185(m) |           | 0           | 1           |          |
| Boron            | ppm               | ASTM D5185(m) | 379       | 172         | 121         |          |
| Barium           | ppm               | ASTM D5185(m) | 0.0       | 0           | <1          |          |
| Molybdenum       | ppm               | ASTM D5185(m) | 0.8       | <1          | <1          |          |
| Manganese        | ppm               | ASTM D5185(m) | 0.0       | 1           | 3           |          |
| Magnesium        | ppm               | ASTM D5185(m) | 31        | 2           | 2           |          |
| Calcium          | ppm               | ASTM D5185(m) | 38        | 40          | 165         |          |
| Phosphorus       | ppm               | ASTM D5185(m) | 1077      | 1008        | 849         |          |
| Zinc             | ppm               | ASTM D5185(m) | 46        | 24          | 81          |          |
| Sulfur           | ppm               | ASTM D5185(m) | 23526     | 24477       | 21712       |          |
|                  | ~C+               |               | 100       | 120         | 100         |          |

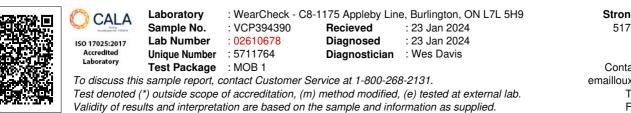
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