

Machine Id **EX0357** Component **Rear Hydraulic System** Fluid **PETRO CANADA HYDREX AW 46 (220 LTR)**

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.

WEAR

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

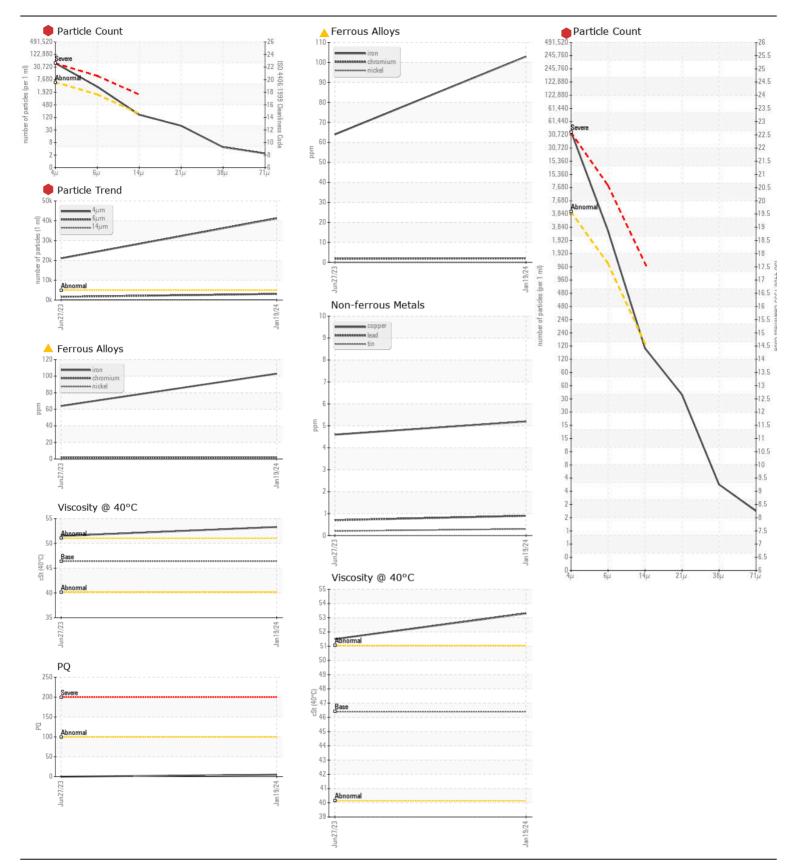
CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within SAE 20 range, advise investigate. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0092293	GFL0087350	
Sample Date		Client Info		19 Jan 2024	27 Jun 2023	
Machine Age	hrs	Client Info		20413	19957	
Oil Age	hrs	Client Info		19957	2000	
Filter Age	hrs	Client Info		1000	2000	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		Changed	Not Changd	
Sample Status				SEVERE	ABNORMAL	
PQ		ASTM D8184*		5	0	
Iron	ppm	ASTM D5185(m)	>20	A 103	6 4	
Chromium	ppm	ASTM D5185(m)	>10	2	2	
Nickel	ppm	ASTM D5185(m)	>10	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>10	1	<1	
Lead	ppm	ASTM D5185(m)	>10	<1	<1	
Copper	ppm	ASTM D5185(m)	>75	5	5	
Tin	ppm	ASTM D5185(m)	>10	<1	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
White Metal	scalar	Visual*	NONE	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Silicon			>20	4	4	
	ppm	ASTM D5185(m)		4	4	
Potassium	ppm	ASTM D5185(m)	>20	-	NEG	
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	41182 3064	▲ 21040	
Particles >6µm		ASTM D7647	>1300 >160	▲ 3064 141	▲ 1624 90	
Particles >14µm		ASTM D7647 ASTM D7647	>160	42	28	
Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647	>40	42	1	
Particles >30µm		ASTM D7647 ASTM D7647		4 2	0	
Oil Cleanliness		ISO 4406 (c)	>3 >19/17/14	2 23/19/14	22/18/14	
Silt	aaalar	130 4400 (c) Visual*	NONE	23/19/14 NONE	NONE	
	scalar	Visual*	NONE	NONE	NONE	
Debris Sand/Dirt	scalar scalar	Visual*	NONE	NONE	NONE	
Appearance		Visual*	NORML	NORML	NORML	
Odor	scalar scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	
	Scalai	visuai	20.1		NLG	
Sodium	ppm	ASTM D5185(m)		2	3	
Boron	ppm	ASTM D5185(m)	0	20	16	
Barium	ppm	ASTM D5185(m)	0	0	0	
Molybdenum	ppm	ASTM D5185(m)	0	0	<1	
Manganese	ppm	ASTM D5185(m)	0	1	<1	
Magnesium	ppm	ASTM D5185(m)	0	9	8	
Calcium	ppm	ASTM D5185(m)	50	2334	2006	
Phosphorus	ppm	ASTM D5185(m)	330	415	460	
Zinc	ppm	ASTM D5185(m)	430	145	233	
Sulfur	ppm	ASTM D5185(m)	760	2603	2154	
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	53.3	51.5	



: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 720 - Lafleche - Landfill Laboratory CALA 回論 Sample No. Recieved : 24 Jan 2024 : GFL0092293 17125 Lafleche Road, Lab Number Moose Creek, ON : 02610886 Diagnosed : 25 Jan 2024 ISO 17025:2017 Diagnostician : Kevin Marson Accredited : 5719981 CA K0C 1W0 Unique Number Laboratory Test Package : MOB 1 (Additional Tests: PQ, PrtCount) Contact: Charles Bergeron To discuss this sample report, contact Customer Service at 1-800-268-2131. cbergeron@gflenv.com T: (613)538-4853 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. F: Validity of results and interpretation are based on the sample and information as supplied.