CORROSION CONTAMINANTS COOLANT CONDITION

NORMAL NORMAL ABNORMAL

History1

History2



Machine Id
EX0303
Component
Coolant

{not provided} (--- GAL)

Test

UOM

Method

Limit/Abn Current

RECOMMENDATION	
We advise that you replenish the sup	plemental coolant additives
(CCAs) and add nor manufacturar's	recommendations Decemble at

We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's recommendations. Resample at the next service interval to monitor.

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	12/2/		111

All metal levels are normal indicating no corrosion in the cooling system.

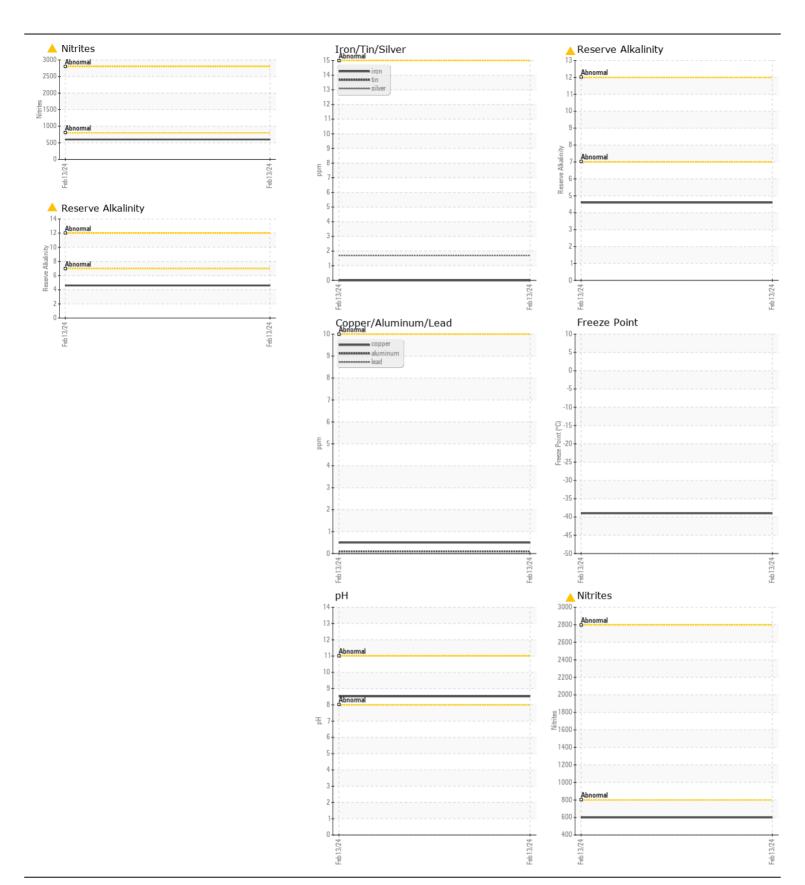
CONTAMINANTS

There is no indication of any contamination in the coolant.

COOLANT CONDITION

The reserve alkalinity of this fluid is lower than acceptable. The low nitrite level indicates reduced cavitation protection which leads to corrosion and ammonia formation. The pH level of this fluid is within the acceptable limits.

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Sample Number		Client Info		GFL0107303		
Sample Date		Client Info		13 Feb 2024		
Machine Age	hrs	Client Info		3622		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
lvan		ACTM DE10E(m)	. 15	• • • • • • • • • • • • • • • • • • • •		
Iron	ppm	ASTM D5185(m)	>15	0		
Aluminum	ppm	ASTM D5185(m)	>10	<1		
Copper	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)	>10	0		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	2		
Zinc	ppm	ASTM D5185(m)	>10	2		
Calcium	ppm	ASTM D5185(m)	>100	2		
Magnesium	ppm	ASTM D5185(m)	>40	1		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Coolant Appearance		Visual*	Clear	Clear		
Specific Gravity		ASTM D1298*		1.069		
рН	Scale 0-14	ASTM D1287*		8.52		
Nitrites	ppm	Alcan Test Kit*		<u>▲</u> 600		
Reserve Alkalinity	Scale 0-20	ASTM D1121*		▲ 4.6		
Percentage Glycol	%	ASTM D3321*		51.6		
Freezing Point	°C	ASTM D3321*		-39		
Carboxylate						
Silicon	ppm	ASTM D5185(m)		24		
Phosphorus	ppm	ASTM D5185(m)		161		
Boron	ppm	ASTM D5185(m)		134		
Molybdenum	ppm	ASTM D5185(m)		37		
Sodium	ppm	ASTM D5185(m)		3624		
Potassium	ppm	ASTM D5185(m)		1368		
Coolant Color		Visual*		Grn/Yellow		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: GFL0107303 Lab Number : 02615836 Unique Number : 5732946 Test Package : COOL

Received **Tested**

: 14 Feb 2024 : 20 Feb 2024 Diagnosed

: 20 Feb 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 250 - Sault Ste Marie Hauling + MRF 86 Sackville Rd, Sault Ste. Marie, ON CA P6B 4T6

Contact: GFL Tech wcgfldemo@gmail.com T:

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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