

Machine Id T001090 (S/N 11-M-03-1412)

Component Hydraulic System

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL, however, a fluid match indicates that this fluid is ISO 46 AW Hydraulic Oil. Please confirm the oil type and grade on your next sample.	Sample Number		Client Info		WC0848451		
	Sample Date		Client Info		13 Feb 2024		
	Machine Age	hrs	Client Info		8124		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status		0.10111 1.110		ABNORMAL		
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185(m)	>20	8		
	Chromium	ppm	ASTM D5185(m)	>20	0		
	Nickel	ppm	ASTM D5185(m)	>20	0		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>20	<1		
	Lead	ppm	ASTM D5185(m)	>20	0		
	Copper	ppm	ASTM D5185(m)	>20	2		
	Tin	ppm	ASTM D5185(m)	>20	0		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)		<1		
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Potassium	ppm	ASTM D5185(m)		1		
	Water		WC Method		NEG		
	Particles >4µm		ASTM D7647		4364		
	Particles >6µm		ASTM D7647		434		
	Particles >14µm		ASTM D7647		20		
	Particles >21µm		ASTM D7647		4		
	Particles >38µm		ASTM D7647		0		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		19/16/11		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML NORML		
	Odor	scalar	Visual*	NORML	-		
	Emulsified Water	scalar	Visual*	>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		<1		
The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)	0	0		
	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)		0		
	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm	ASTM D5185(m)		ء <1		
	Calcium	ppm	ASTM D5185(m)		43		
		PP					

Phosphorus

Visc @ 40°C

Zinc

Sulfur

ASTM D5185(m) 670

ASTM D5185(m) 1600

ASTM D5185(m)

ASTM D7279(m)

850

47.9

ppm

ppm

ppm

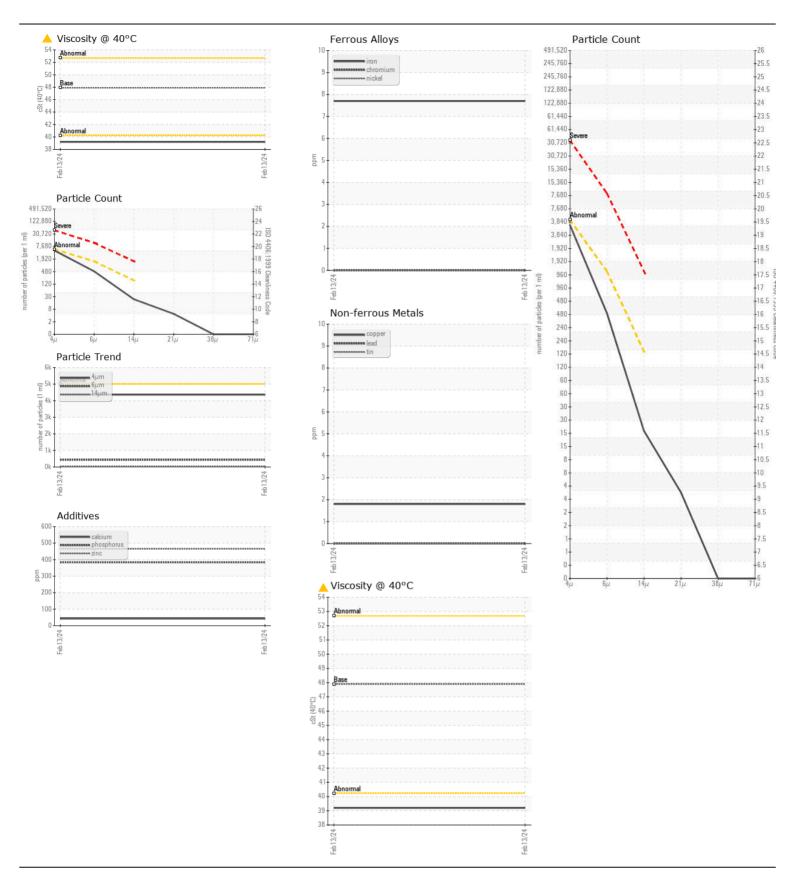
cSt

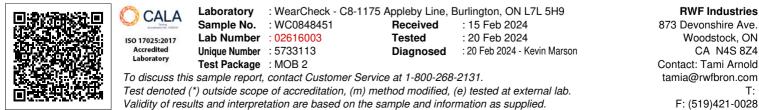
384

465

1087

39.2





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