

CORROSION CONTAMINANTS COOLANT CONDITION

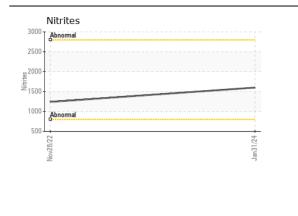
NORMAL NORMAL NORMAL

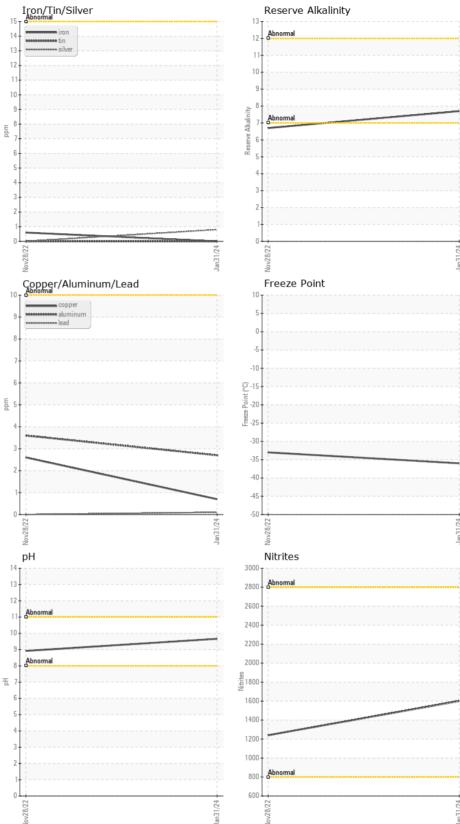
[149324]

F190585597 G1

Component Coolant

{not provided} (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		CU0022344	CU0020626	
	Sample Date		Client Info		31 Jan 2024	28 Nov 2022	
	Machine Age	hrs	Client Info		90	0	
	Oil Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0	<1	
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	3	4	
	Copper	ppm	ASTM D5185(m)	>10	<1	3	
	Lead	ppm	ASTM D5185(m)	>10	<1	0	
	Tin	ppm	ASTM D5185(m)	>10	0	0	
	Silver	ppm	ASTM D5185(m)	>10	<1	0	
	Zinc	ppm	ASTM D5185(m)	>10	2	<1	
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	2	1	
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1	<1	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Coolant Appearance		Visual*	Clear	Clear	Clear	
COOLANT CONDITION	Specific Gravity		ASTM D1298*		1.067	1.067	
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	рН	Scale 0-14	ASTM D1287*		9.66	8.92	
	Nitrites	ppm	Alcan Test Kit*		1600	1240	
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		7.7	6.7	
	Percentage Glycol	%	ASTM D3321*		49.6	49.7	
	Freezing Point	°C	ASTM D3321*		-36	-33	
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		53	58	
	Phosphorus	ppm	ASTM D5185(m)		1370	746	
	Boron	ppm	ASTM D5185(m)		298	282	
	Molybdenum	ppm	ASTM D5185(m)		476	476	
	Sodium	ppm	ASTM D5185(m)		1755	1144	
	Potassium	ppm	ASTM D5185(m)		9667	2801	
	Coolant Color		Visual*		Blue	Blue	







CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Unique Number : 5733209

: CU0022344 Lab Number : 02616099

Received

: 15 Feb 2024 **Tested** Diagnosed **Test Package**: COOL (Additional Tests: GlycolType)

: 20 Feb 2024

: 20 Feb 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION 7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5

Contact: Elisia Johnson elisia.johnson@cummins.com T: (905)795-0050

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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