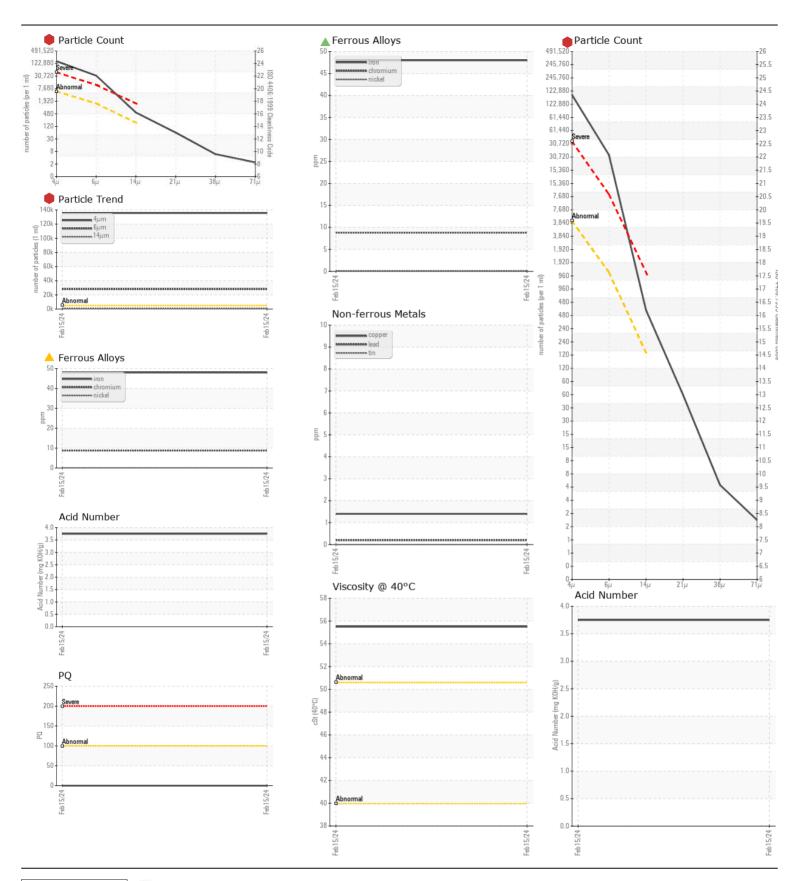
WEAR CONTAMINATION FLUID CONDITION

ATTENTION SEVERE NORMAL

SCRAPPER HPU PC12

Component Hydraulic System

{not provided} (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Please specify the component make and model with your next sample.	Sample Number		Client Info		PC		
	Sample Date		Client Info		15 Feb 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				SEVERE		
WEAR	PQ		ASTM D8184*		0		
Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal.	Iron	ppm	ASTM D5185(m)	>20	48		
	Chromium	ppm	ASTM D5185(m)	>20	9		
	Nickel	ppm	ASTM D5185(m)	>20	<1		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>20	1		
	Lead	ppm	` '	>20	<1		
	Copper	ppm	ASTM D5105(m)	>20	1		
	Tin	ppm	ASTM D5185(m)	>20	0		
	Vanadium		ASTM D5185(m)	720	0		
	White Metal	ppm	Visual*	NONE	NONE		
		scalar					
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>15	2		
	Potassium	ppm	ASTM D5185(m)	>20	2		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water		WC Method	>0.05	NEG		
	Particles >4µm		ASTM D7647	>5000	135656		
	Particles >6µm		ASTM D7647	>1300	28020		
	Particles >14µm		ASTM D7647		<u>▲</u> 486		
	Particles >21µm		ASTM D7647		53		
	Particles >38µm		ASTM D7647		5		
	Particles >71µm		ASTM D7647	>3	2		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14			
	Silt	ooolor	Visual*	NONE	NONE		
		scalar					
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		3		
The Anti-ordinary and the Goodhie Gold To 197 199 199	Boron	ppm	ASTM D5185(m)		<1		
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)		0		
	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm	ASTM D5185(m)		2		
	Calcium	ppm	ASTM D5185(m)		39		
	Phosphorus	ppm	ASTM D5185(m)		97		
	Zinc	ppm	ASTM D5185(m)		6		
	Sulfur	ppm	ASTM D5185(m)		894		
	Acid Number (AN)	mg KOH/g	ASTM D974*		3.75		
	Visc @ 40°C	cSt	ASTM D7279(m)		55.5		
	Visc @ 100°C	cSt	ASTM D7279(m)		10.4		
	Viscosity Index (VI)		ASTM D2270*		179		
	viscosity index (VI)	ocale	ASTIVI DZZ/U		179		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number

: PC : 02616228 Unique Number : 5733338

Received **Tested** Diagnosed

: 20 Feb 2024 - Kevin Marson Test Package : IND 2 (Additional Tests: KV100, PQ, TAN Man, VI)

: 16 Feb 2024

: 20 Feb 2024

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Petro-Canada Technical/Behshad Sabah

Mississauga, ON CA L5J 1K2 Contact: Behshad Sabah

Behshad.Sabah@hfsinclair.com T: (905)716-2158 F: (905)403-6740