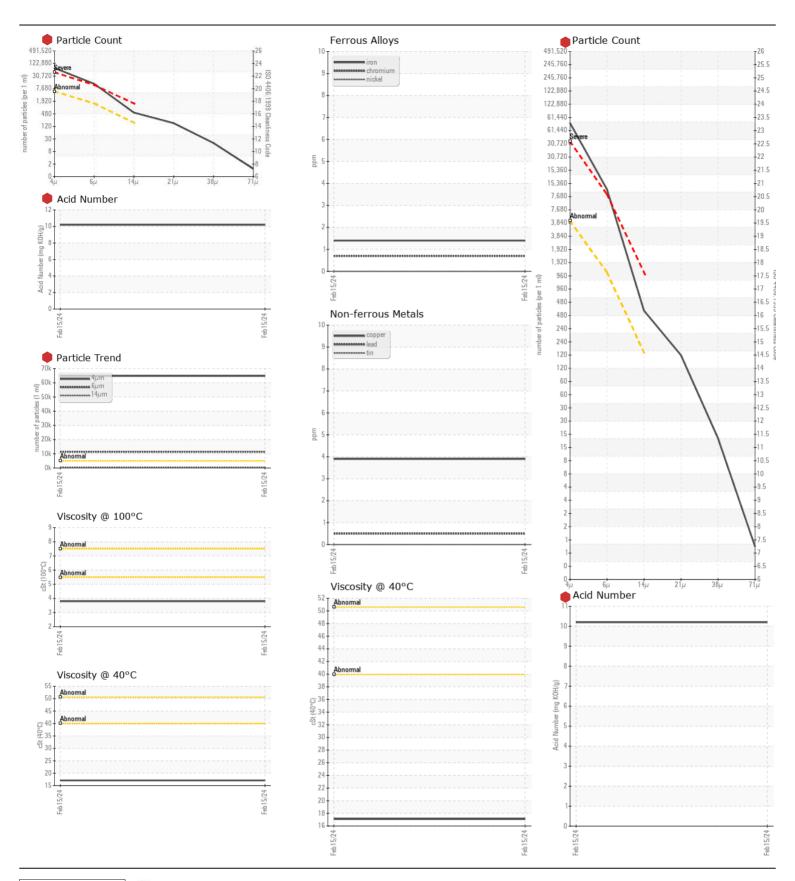
WEAR CONTAMINATION **FLUID CONDITION** **NORMAL SEVERE SEVERE**

SCRAPPER HPU PC11

Component Hydraulic System

{not	provided]	} (GAL	_)
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(not provided) (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TESSIMIENS/TISIT	Sample Number		Client Info		PC		
Little or no information is provided as to the component and lubricant being tested.	Sample Date		Client Info		15 Feb 2024		
Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any	Machine Age	hrs	Client Info		0		
pertinent information to allow for a more accurate assessment. We advise that you check all areas	Oil Age	hrs	Client Info		0		
where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. The air breather requires service. If unrated, we	Filter Age	hrs	Client Info		0		
recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we	Oil Changed	1110	Client Info		N/A		
recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with	Filter Changed		Client Info		N/A		
next sample. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Status		0.101.10		SEVERE		
WEAR	Iron	ppm	ASTM D5185(m)	>20	1		
	Chromium	ppm	ASTM D5185(m)	>20	<1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185(m)	>20	0		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>20	<1		
	Lead	ppm	ASTM D5185(m)	>20	<1		
	Copper	ppm	ASTM D5185(m)	>20	4		
	Tin	ppm	ASTM D5185(m)	>20	0		
	Vanadium	ppm	ASTM D5185(m)	720	0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
					NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>15	0		
OSITIAMINATION	Potassium	ppm	ASTM D5185(m)	>20	<1		
There is a high amount of particulates (2 to 100 microns in size)	Water	le le	WC Method	>0.05	NEG		
present in the oil.	Particles >4µm		ASTM D7647		64788		
	Particles >6µm		ASTM D7647	>1300	11416		
	Particles >14µm		ASTM D7647		<u> </u>		
	Particles >21µm		ASTM D7647		<u> 149</u>		
	Particles >38µm		ASTM D7647		<u>▲</u> 17		
	Particles >71µm		ASTM D7647	>3	1		
	Oil Cleanliness			>19/17/14	23/21/16		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water		Visual*	>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		0		
	Boron	ppm	ASTM D5185(m)		0		
The high AN level of the oil indicates the presence of oxi-polymerized	Barium	ppm	ASTM D5185(m)		0		
products. The AN level is much higher than the recommended limit.	Molybdenum	ppm	ASTM D5185(m)		0		
The oil is no longer serviceable.	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm	ASTM D5185(m)		<1		
	Calcium	ppm	ASTM D5185(m)		<1		
	Phosphorus	ppm	ASTM D5185(m)		0		
	Zinc	ppm	ASTM D5185(m)		2		
	Sulfur	ppm	ASTM D5185(m)		60		
	Acid Number (AN)	mg KOH/g	ASTM D974*		10.2		
	Visc @ 40°C	cSt	ASTM D7279(m)		17.1		
	Visc @ 100°C	cSt	ASTM D7279(m)		3.8		
	Viscosity Index (VI)		ASTM D2270*		112		
	viscosity illuex (VI)	Juaie	AUTIVI DZZIU		112		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Petro-Canada Technical/Behshad Sabah : PC Lab Number

: 02616232 Unique Number : 5733342

Test Package: IND 2 (Additional Tests: KV100, TAN Man, VI)

Received **Tested** Diagnosed

: 22 Feb 2024 - Kevin Marson

: 16 Feb 2024 : 22 Feb 2024 Mississauga, ON CA L5J 1K2 Contact: Behshad Sabah To discuss this sample report, contact Customer Service at 1-800-268-2131. Behshad.Sabah@hfsinclair.com

T: (905)716-2158 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. F: (905)403-6740 Validity of results and interpretation are based on the sample and information as supplied.