

WEAR CONTAMINATION FLUID CONDITION

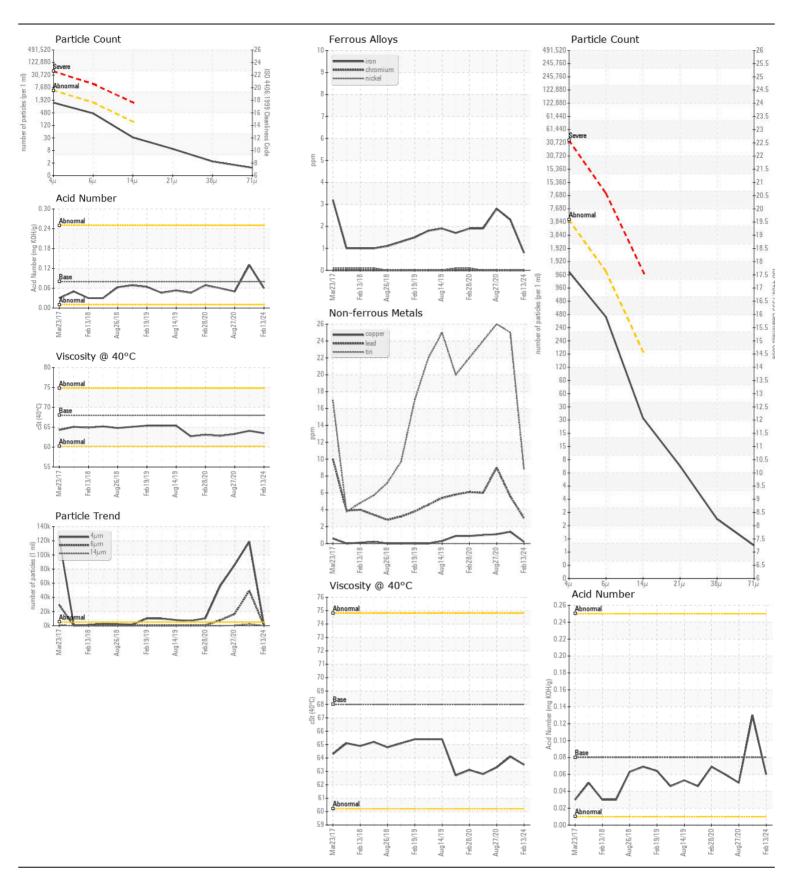
NORMAL NORMAL NORMAL

Plate Mill/166 Hot Mill

2 HI MOTOR LUBE SYSTEM (PLS066) (S/N 1000001261)

Component Lube System

R&O OIL ISO 68 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		WC0813602	WC0494799	WC0494956
	Sample Date		Client Info		13 Feb 2024	25 Sep 2020	27 Aug 2020
	Machine Age	days	Client Info		0	0	0
	Oil Age	days	Client Info		0	0	0
	Filter Age	days	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
specify the brand, type, and viscosity of the oil on your next sample.	Sample Status				NORMAL	SEVERE	SEVERE
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185(m)		<1	2	3
	Chromium	ppm	ASTM D5185(m)		0	0	0
	Nickel	ppm	ASTM D5185(m)	>20	0	0	0
	Titanium	ppm	ASTM D5185(m)		0	0	0
	Silver	ppm	ASTM D5185(m)	00	0	0	<1
	Aluminum	ppm	ASTM D5185(m)		<1	0	0
	Lead	ppm	ASTM D5185(m)	>20	3	6	9
	Copper	ppm	ASTM D5185(m)		<1	05	000
	Tin	ppm	ASTM D5185(m) ASTM D5185(m)	>20	9	25 0	26
	Vanadium White Metal	ppm		NONE	NONE	△ MODER	0 NONE
	Yellow Metal	scalar	Visual* Visual*	NONE	NONE	NONE	NONE
	Tellow Metal	scalar	VISUAI	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185(m)		3	1	3
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
	Water		WC Method	>0.05	NEG	NEG	NEG
	Particles >4µm		ASTM D7647	>5000	1289	118628	85978
	Particles >6µm		ASTM D7647		394	49500	16632
	Particles >14μm		ASTM D7647	>160	28	2245	▲ 380
	Particles >21μm		ASTM D7647	>40	8	<u></u> 319	<u>A</u> 89
	Particles >38μm		ASTM D7647		2	6	1
	Particles >71μm		ASTM D7647		1	0	0
	Oil Cleanliness		ISO 4406 (c)		17/16/12	- T	24/21/16
	Silt	scalar	Visual*	NONE	NONE	NONE	NONE
	Debris	scalar	Visual*	NONE	NONE	VLITE	VLITE
	Sand/Dirt	scalar	Visual* Visual*	NONE	NONE NORML	NONE NORML	NONE
	Appearance Odor	scalar	Visual*	NORML NORML	NORML	NORML	NORML
	Emulsified Water		Visual*	>0.05	NEG	NEG	NEG
		Scalai		>0.03	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)	_	0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185(m)		0	<1	<1
	Barium	ppm	ASTM D5185(m)		0	0	0
	Molybdenum Manganese	ppm	ASTM D5185(m) ASTM D5185(m)	5	0	0	<1
	Magnesium	ppm	ASTM D5185(m) ASTM D5185(m)	5	0 <1	<1	<1
	Calcium	ppm	ASTM D5185(m)		<1 <1	<1	<1
	Phosphorus	ppm	ASTM D5185(III)		9	5	6
	Zinc	ppm	ASTM D5185(m)	25	6	3	4
	Sulfur	ppm	ASTM D5185(m)		171	448	763
	Acid Number (AN)	mg KOH/g	ASTM D3103(III)	0.08	0.06	0.13	0.05
	Visc @ 40°C	cSt	ASTM D7279(m)		63.5	64.1	63.3
	1100 @ 40 0	001			00.0	0 11 1	00.0





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

: WC0813602 : 02616254 Unique Number : 5733364

Received **Tested** Diagnosed Test Package : IND 2 (Additional Tests: TAN Man)

: 16 Feb 2024 : 20 Feb 2024

: 20 Feb 2024 - Kevin Marson

301 WALLACE TERRACE SAULT STE MARIE, ON CA P6C 1K8 Contact: Algoma Reliability algomareliability@algoma.com T: (705)206-1059

ALGOMA STEEL INC. - STORES DEPT.

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (705)945-3585