

## Machine Id [TM-465-231-018] ALLIS 1 Component Bearing Fluid ESSO NUTO H ISO 32 (220 GAL)

## RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

	/ A .		
WW		Б.	

All component wear rates are normal.

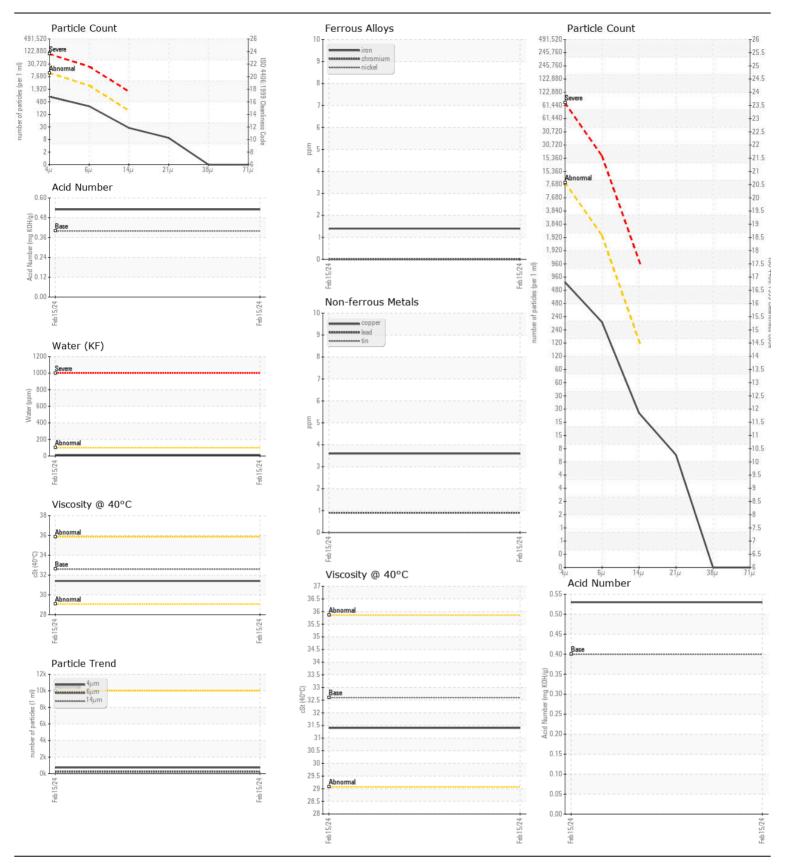
## CONTAMINATION

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

## FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number	00101	Client Info	Enner ton	WC0836639		
Sample Date		Client Info		15 Feb 2024		
Machine Age	days	Client Info		0		
Oil Age	days	Client Info		0		
Filter Age	days	Client Info		75		
Oil Changed	uays	Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185(m)	>20	1		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	4		
Tin	ppm	ASTM D5185(m)	>20	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>15	0		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>2	0.001		
ppm Water	ppm	ASTM D6304*		14		
Particles >4µm		ASTM D7647	>10000	735		
Particles >6µm		ASTM D7647	>2500	259		
Particles >14µm		ASTM D7647	>160	24		
Particles >21µm		ASTM D7647	>40	8 0		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647				
Oil Cleanliness	eeelex	ISO 4406 (c)	>20/18/14	17/15/12		
Silt Debris	scalar scalar	Visual* Visual*	NONE NONE	NONE NONE		
Sand/Dirt	scalar	Visual*	NONE			
Appearance	scalar	Visual*	NORML	NONE NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>2	NEG		
		• 1500	~~			
Sodium	ppm	ASTM D5185(m)		0		
Boron	ppm	ASTM D5185(m)		0		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		<1		
Calcium	ppm	ASTM D5185(m)		18		
Phosphorus	ppm	ASTM D5185(m)		326		
Zinc	ppm	ASTM D5185(m)		377		
Sulfur	ppm	ASTM D5185(m)		4516		
Acid Number (AN)	mg KOH/g	ASTM D974*	.40	0.53		
Visc @ 40°C	cSt	ASTM D7279(m)	32.6	31.4		



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **Rayonier Advanced Materials** CALA 回道 Sample No. : 20 Feb 2024 P.O.Box 6000, 33 Kipawa Road : WC0836639 Received Lab Number : 21 Feb 2024 Temiscaming, QC : 02616663 Tested ISO 17025:2017 Accredited : 21 Feb 2024 - Kevin Marson CA J0Z 3R0 Unique Number : 5733773 Diagnosed Laboratory Test Package : IND 2 (Additional Tests: KF) Contact: Dean Violette To discuss this sample report, contact Customer Service at 1-800-268-2131. dean.violette@ryam.com T: (819)627-6891 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. F: (819)627-1507 Validity of results and interpretation are based on the sample and information as supplied.

Report Id: TEMTEMMD [WCAMIS] 02616663 (Generated: 02/29/2024 11:23:38) Rev: 1

Contact/Location: TEMBEC HPC - Dean Violette - TEMTEMMD