CORROSION CONTAMINANTS COOLANT CONDITION

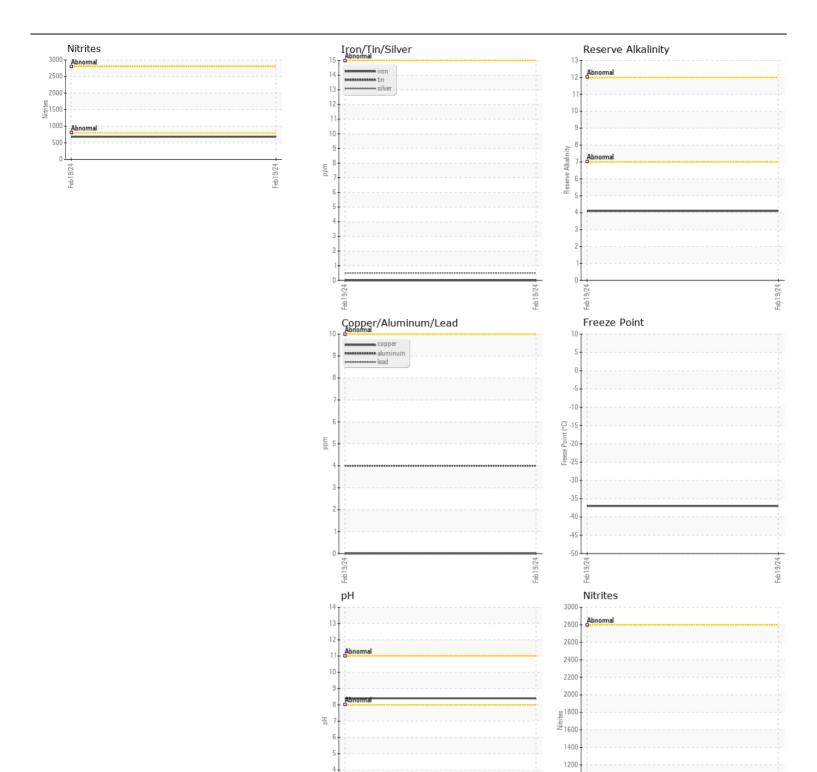
NORMAL NORMAL NORMAL

MICHAUDVILLE

F5091

Component Coolant

| {not provided} (GAL) | | | | | | | |
|--|--------------------|------------|-----------------|-----------|-------------|----------|----------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| The fluid is suitable for further service. Resample at the next service interval to monitor. | Sample Number | | Client Info | | PC0083498 | | |
| | Sample Date | | Client Info | | 19 Feb 2024 | | |
| | Machine Age | hrs | Client Info | | 2628 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | N/A | | |
| | Sample Status | | | | NORMAL | | |
| CORROSION | Iron | ppm | ASTM D5185(m) | >15 | 0 | | |
| All metal levels are normal indicating no corrosion in the cooling system. | Aluminum | ppm | ASTM D5185(m) | >10 | 4 | | |
| | Copper | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Lead | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Tin | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Silver | ppm | ASTM D5185(m) | >10 | <1 | | |
| | Zinc | ppm | ASTM D5185(m) | >10 | 1 | | |
| CONTAMINANTS | Calcium | ppm | ASTM D5185(m) | >100 | 4 | | |
| There is no indication of any contamination in the coolant. | Magnesium | ppm | ASTM D5185(m) | >40 | 1 | | |
| | Appearance | scalar | Visual* | NORML | NORML | | |
| | Odor | scalar | Visual* | NORML | NORML | | |
| | Coolant Appearance | | Visual* | Clear | Clear | | |
| COOLANT CONDITION | Specific Gravity | | ASTM D1298* | | 1.068 | | |
| The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. | рН | Scale 0-14 | ASTM D1287* | | 8.40 | | |
| | Nitrites | ppm | Alcan Test Kit* | | 680 | | |
| | Reserve Alkalinity | Scale 0-20 | ASTM D1121* | | 4.1 | | |
| | Percentage Glycol | % | ASTM D3321* | | 50.1 | | |
| | Freezing Point | °C | ASTM D3321* | | -37 | | |
| | Carboxylate | | | | | | |
| | Silicon | ppm | ASTM D5185(m) | | 6 | | |
| | Phosphorus | ppm | ASTM D5185(m) | | 6 | | |
| | Boron | ppm | ASTM D5185(m) | | 14 | | |
| | Molybdenum | ppm | ASTM D5185(m) | | 554 | | |
| | Sodium | ppm | ASTM D5185(m) | | 992 | | |
| | Potassium | ppm | ASTM D5185(m) | | 13072 | | |
| | Coolant Color | | Visual* | | Orange | | |





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02616800 Unique Number : 5733910

: PC0083498

Received **Tested** Diagnosed

Test Package: COOL (Additional Tests: GlycolType)

: 22 Feb 2024

: 20 Feb 2024

Feb 19/24

: 22 Feb 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 LES ENTREPRISES MICHAUDVILLE INC. 270 RUE BRUNET MONT ST-HILAIRE, QC CA J3H 0M6 Contact: Martin Trudel

mtrudel@michaudville.com T:

Validity of results and interpretation are based on the sample and information as supplied.

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Feb19/24

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