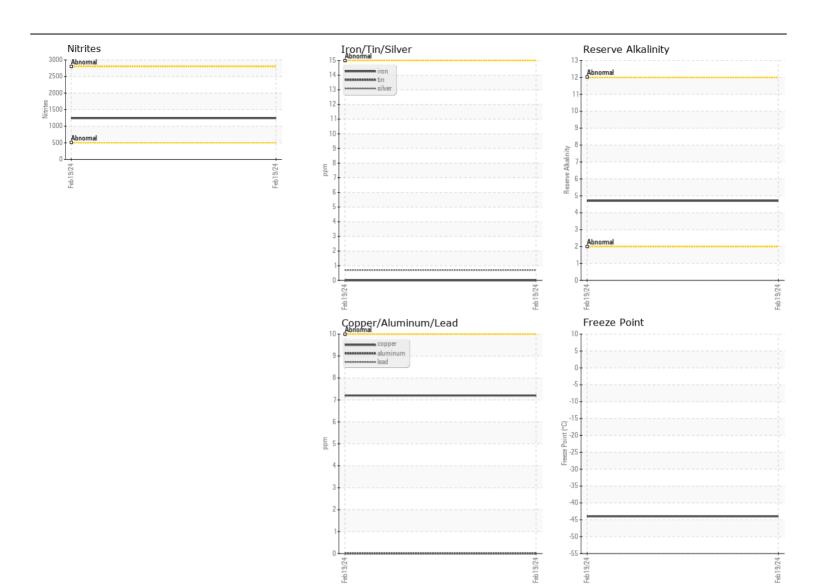
CORROSION CONTAMINANTS COOLANT CONDITION

NORMAL NORMAL NORMAL

Machine Id 1175

Component Coolant

EXTENDED LIFE COOLANT (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		PC0083502		
	Sample Date		Client Info		19 Feb 2024		
	Machine Age	hrs	Client Info		20506		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	0		
	Copper	ppm	ASTM D5185(m)	>10	7		
	Lead	ppm	ASTM D5185(m)	>10	0		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Silver	ppm	ASTM D5185(m)	>10	<1		
	Zinc	ppm	ASTM D5185(m)	>10	2		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	3		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Clear		
COOLANT CONDITION	Specific Gravity		ASTM D1298*		1.074		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	рН	Scale 0-14		9.0	9.19		
	Nitrites	ppm	Alcan Test Kit*		1240		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		4.7		
	Percentage Glycol	%	ASTM D3321*	50	55.1		
	Freezing Point	°C	ASTM D3321*	-40	-44		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		50		
	Phosphorus	ppm	ASTM D5185(m)		15		
	Boron	ppm	ASTM D5185(m)		361		
	Molybdenum	ppm	ASTM D5185(m)		25		
	Sodium	ppm	ASTM D5185(m)		3803		
	Potassium	ppm	ASTM D5185(m)		466		
	Coolant Color		Visual*	Orange/R	Pink		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 LES ENTREPRISES MICHAUDVILLE INC. : PC0083502 Lab Number : 02616801

Unique Number : 5733911

Received **Tested** Diagnosed

Test Package: COOL (Additional Tests: GlycolType)

: 20 Feb 2024 : 22 Feb 2024

: 22 Feb 2024 - Kevin Marson

Nitrites

3000 2800

2400

> 270 RUE BRUNET MONT ST-HILAIRE, QC

CA J3H 0M6 Contact: Martin Trudel mtrudel@michaudville.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Feb19/24

рΗ

F:

Contact/Location: Martin Trudel - LES270MON

T: