



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Area  
**COSTCO 1414 [MC-00137-1]**  
 Machine Id  
**410000047746 - RACK C (S/N CMP1912004-3)**  
 Component  
**Reciprocating Compressor**  
 Fluid  
**BITZER BSE 85K (12 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0907689</b>	WC0789039	WC0668557
Sample Date		Client Info		<b>20 Feb 2024</b>	13 Mar 2023	07 Feb 2022
Machine Age	yrs	Client Info		<b>4</b>	3	1
Oil Age	yrs	Client Info		<b>4</b>	3	1
Filter Age	yrs	Client Info		<b>1</b>	1	1
Oil Changed		Client Info		<b>Filtered</b>	Filtered	Filtered
Filter Changed		Client Info		<b>Changed</b>	Changed	Cleaned
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

PQ		ASTM D8184*		<b>2</b>	0	0
Iron	ppm	ASTM D5185(m)	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185(m)	>25	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>50	<b>0</b>	0	<1
Tin	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

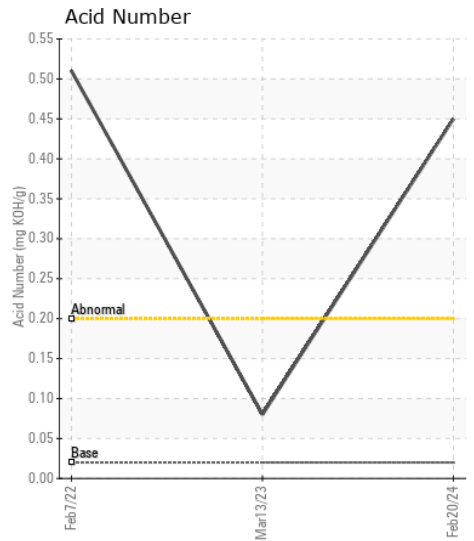
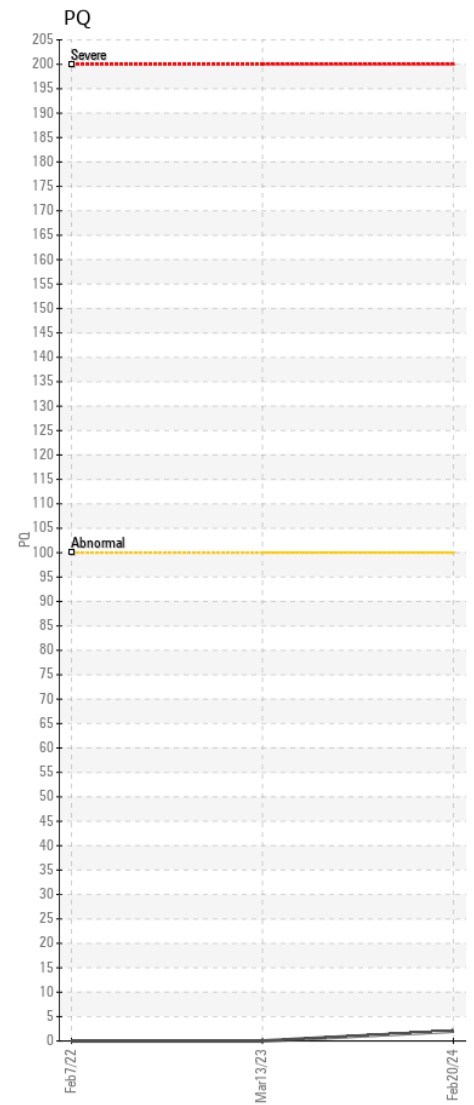
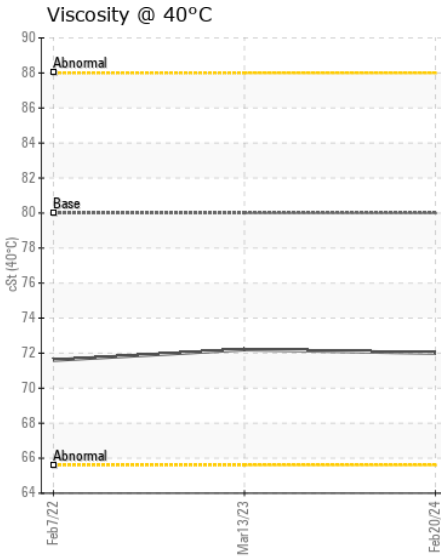
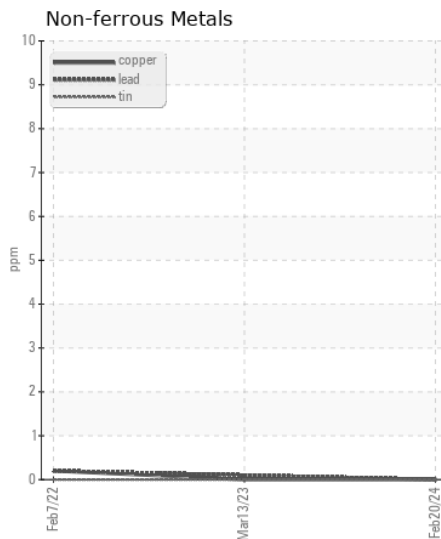
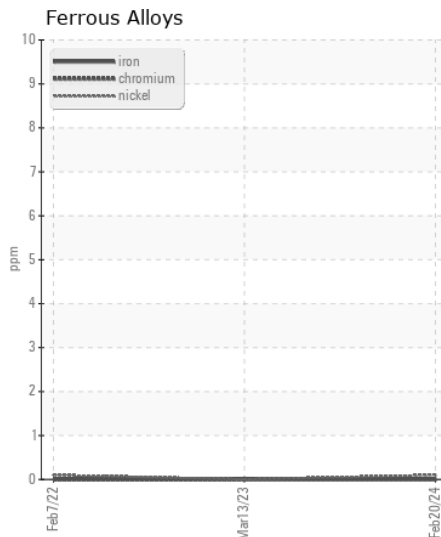
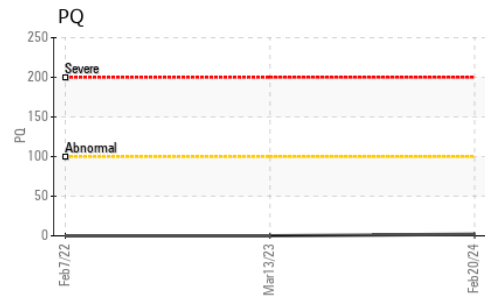
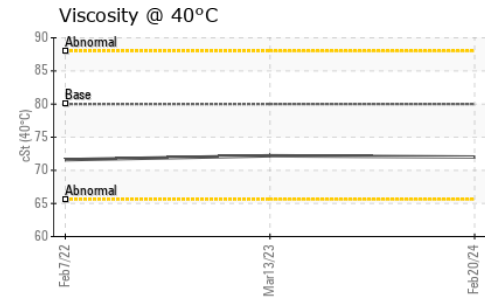
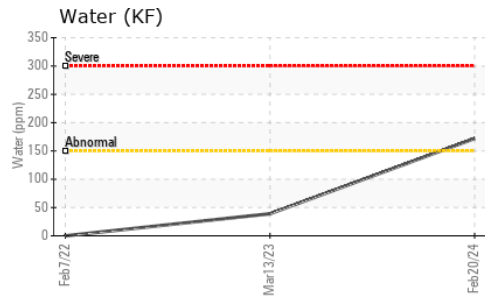
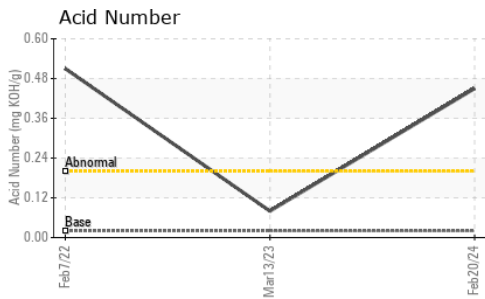
The water content is negligible. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>25	<b>2</b>	2	2
Potassium	ppm	ASTM D5185(m)	>20	<b>1</b>	0	<1
Water	%	ASTM D6304*	>0.015	<b>0.017</b>	0.003	---
ppm Water	ppm	ASTM D6304*	>150	<b>172</b>	39.0	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.015	<b>.2%</b>	NEG	NEG

## FLUID CONDITION

An increase in the AN level is noted. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Boron	ppm	ASTM D5185(m)	0	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185(m)	1200	<b>1178</b>	1236	1219
Zinc	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	<1	<1
Sulfur	ppm	ASTM D5185(m)	0	<b>0</b>	5	19
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	<b>0.45</b>	0.08	0.51
Visc @ 40°C	cSt	ASTM D7279(m)	80	<b>72.0</b>	72.2	71.6



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0907689 **Received** : 21 Feb 2024  
**Lab Number** : 02617079 **Tested** : 22 Feb 2024  
**Unique Number** : 5734189 **Diagnosed** : 23 Feb 2024 - Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: KF, TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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