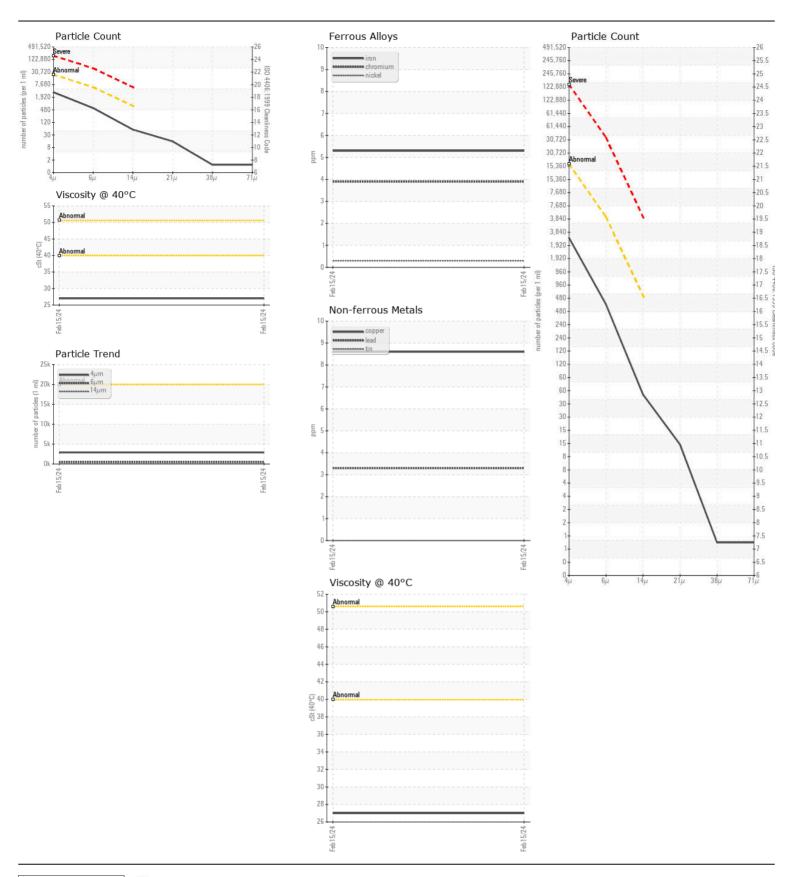
**WEAR** CONTAMINATION **FLUID CONDITION**  **NORMAL NORMAL NORMAL** 

## **LIEBHERR 045411**

Component

Upper Hydraulic System							
{not provided} (685 LTR)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
RECOMMENDATION	Sample Number	UCIVI	Client Info	LIIIIII/AUII	LH0280999		
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Date		Client Info		15 Feb 2024		
	Machine Age	kms	Client Info		11053		
	Oil Age	kms	Client Info		0		
	Filter Age	kms	Client Info		0		
	Oil Changed	10	Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185(m)		5		
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)		4		
	Nickel	ppm	ASTM D5185(m)	>10	<1		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)		<1		
	Lead	ppm	ASTM D5185(m)		3		
	Copper	ppm	ASTM D5185(m)		9		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Vanadium	ppm	ASTM D5185(m)	NONE	0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION Silicon ppm ASTM D5185(m) >20					2		
OSITIAMINATION	Potassium	ppm	ASTM D5185(m)		1		
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Water	<b>PP</b>	WC Method		NEG		
	Particles >4µm		ASTM D7647		2893		
	Particles >6µm		ASTM D7647		507		
	Particles >14µm		ASTM D7647	>640	48		
	Particles >21µm		ASTM D7647		13		
	Particles >38µm		ASTM D7647	>40	1		
	Particles >71μm		ASTM D7647	>10	1		
	Oil Cleanliness		ISO 4406 (c)	>21/19/16	19/16/13		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.1	NEG		
ELUID CONDITION	Codium		ACTM DE10E(m)		.4		
FLUID CONDITION	Sodium Boron	ppm	ASTM D5185(m) ASTM D5185(m)		<1 <1		
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(III) ASTM D5185(m)		0		
	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm	ASTM D5185(m)		2		
	Calcium	ppm	ASTM D5185(m)		14		
	Phosphorus	ppm	ASTM D5185(m)		124		
	Zinc	ppm	ASTM D5185(m)		64		
	Sulfur	ppm	ASTM D5185(m)		898		
	Visc @ 40°C	cSt	ASTM D7279(m)		27.0		
	1,00 @ 40 0	001					





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : LH0280999 Lab Number : 02617132

Unique Number : 5734242

Received **Tested** 

: 22 Feb 2024 : 22 Feb 2024 - Wes Davis Diagnosed

: 21 Feb 2024

Test Package : MOB 1 ( Additional Tests: PrtCount ) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Confidence Crane Ltd. 275 Commerce Drive Winnipeg, MB CA R3P 1B3

Contact: Service Manager

T: F: