

WEAR **ATTENTION** CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

EXCAVATION RETR JOHN DEERE 225D

Lower Hydraulic System

PETRO CANADA ENVIRON MV 46 (230 LTR)

RECOMMENDATION

The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

WEAR

Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal.

CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PC337988		
Sample Date		Client Info		13 Feb 2024		
Machine Age	kms	Client Info		9000		
Oil Age	kms	Client Info		9000		
Filter Age	kms	Client Info		1000		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status		0.101.11.10		ABNORMAL		
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>20	<b>4</b> 1		
Chromium	ppm	ASTM D5185(m)	>10	3		
Nickel	ppm	ASTM D5185(m)	>10	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Lead	ppm	ASTM D5185(m)	>10	<1		
Copper	ppm	ASTM D5185(m)	>75	2		
Tin	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>20	<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	<b>A</b> 22624		
Particles >6µm		ASTM D7647	>1300	1211		
Particles >14µm		ASTM D7647	>160	18		
Particles >21µm		ASTM D7647	>40	6		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	NEG		
Sodium	ppm	ASTM D5185(m)	<u> </u>	<1		
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)	0	<1		
Magnesium	ppm	ASTM D5185(m)		<1		
Calcium	ppm	ASTM D5185(m)	0	5		
Phosphorus	ppm	ASTM D5185(m)	650	339		
Zinc	ppm	ASTM D5185(m)	0	8		
Sulfur	ppm	ASTM D5185(m)	1420	624		
Visc @ 40°C	cSt	ASTM D7279(m)	45.0	42.5		
Visc @ 100°C	cSt	ASTM D7279(m)	8.2	7.1		
Viscosity Index (VI)	Scale	ASTM D2270*	158	127		



