



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>ABNORMAL</b>



Machine Id  
**CATERPILLAR R1600G SCP215**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

## RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0905505</b>	WC0888406	---
Sample Date		Client Info		<b>15 Feb 2024</b>	20 Dec 2023	---
Machine Age	hrs	Client Info		<b>3275</b>	2899	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Filter Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed		Client Info		<b>Changed</b>	Not Changd	---
Filter Changed		Client Info		<b>Changed</b>	Not Changed	---
Sample Status				<b>ABNORMAL</b>	ABNORMAL	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	<b>15</b>	28	---
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185(m)	>10	<b>1</b>	2	---
Lead	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	<1	---
Copper	ppm	ASTM D5185(m)	>75	<b>&lt;1</b>	2	---
Tin	ppm	ASTM D5185(m)	>10	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	---
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---

## CONTAMINATION

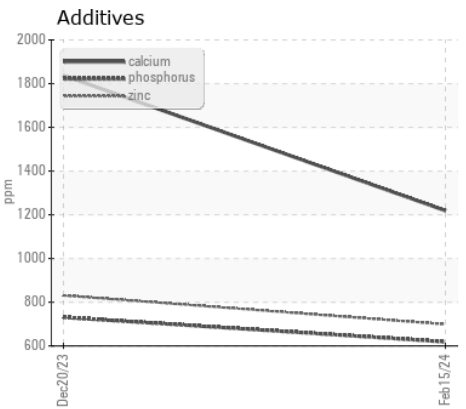
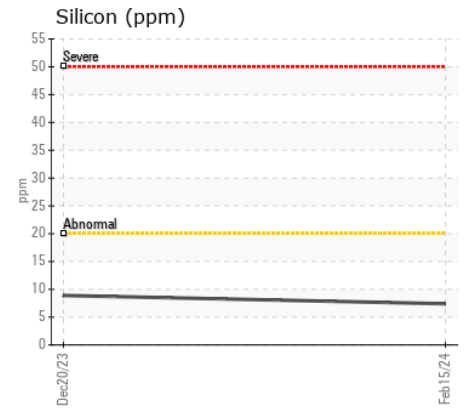
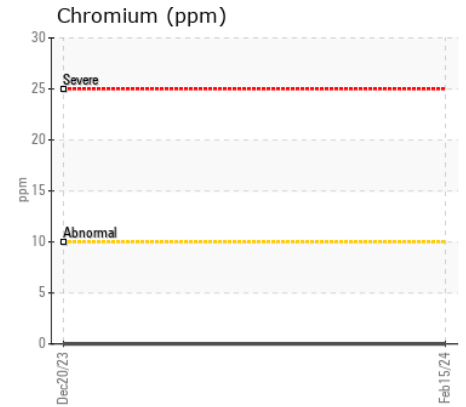
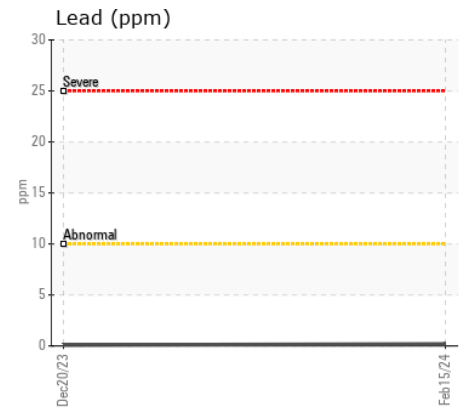
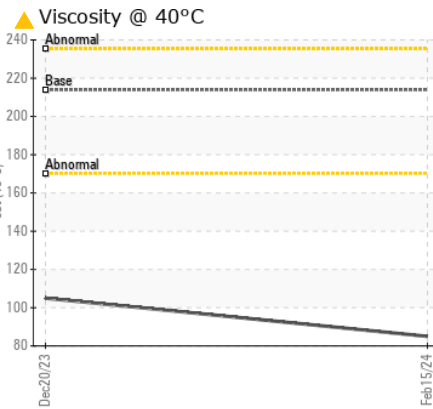
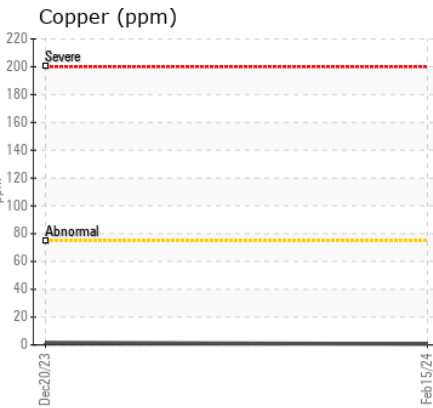
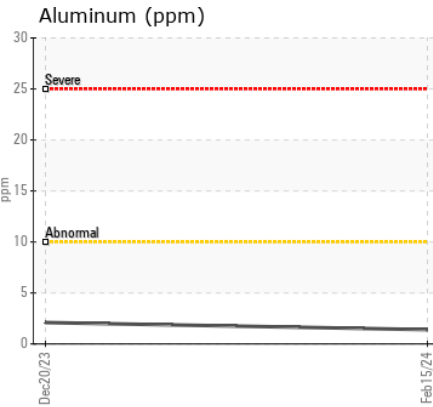
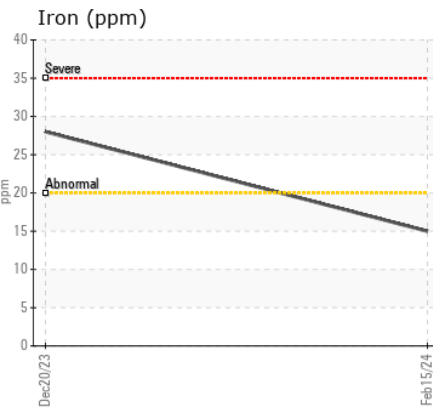
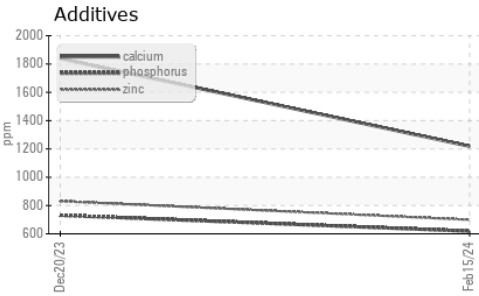
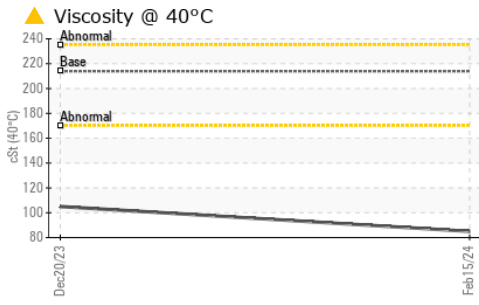
There is no indication of any contamination in the component(unconfirmed).

Silicon	ppm	ASTM D5185(m)	>20	<b>7</b>	9	---
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	1	---
Water		WC Method	>0.1	<b>NEG</b>	NEG	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	Visual*	>0.1	<b>NEG</b>	NEG	---

## FLUID CONDITION

Viscosity of sample indicates oil is within SAE 30 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	2	---
Boron	ppm	ASTM D5185(m)	2	<b>35</b>	36	---
Barium	ppm	ASTM D5185(m)	0	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185(m)	0	<b>20</b>	24	---
Manganese	ppm	ASTM D5185(m)	0	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185(m)	9	<b>254</b>	324	---
Calcium	ppm	ASTM D5185(m)	3114	<b>1219</b>	1838	---
Phosphorus	ppm	ASTM D5185(m)	1099	<b>619</b>	731	---
Zinc	ppm	ASTM D5185(m)	1245	<b>699</b>	831	---
Sulfur	ppm	ASTM D5185(m)	7086	<b>5098</b>	4722	---
Visc @ 40°C	cSt	ASTM D7279(m)	213.9	<b>▲ 85.0</b>	▲ 105	---



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0905505  
**Lab Number** : 02617140  
**Unique Number** : 5734250  
**Test Package** : MOB 1

**Received** : 21 Feb 2024  
**Tested** : 22 Feb 2024  
**Diagnosed** : 22 Feb 2024 - Kevin Marson

**Agnico Eagle Canada**  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.