WEAR CONTAMINATION **FLUID CONDITION**

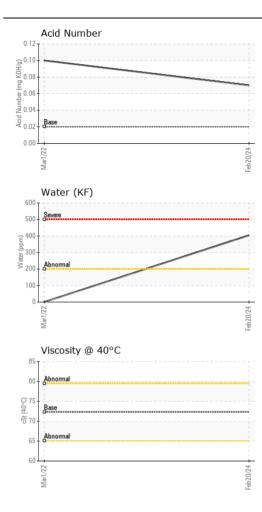
NORMAL NORMAL NORMAL

[001323-1]

410000047816 RACK B

Component Reciprocating Compressor

ICI EMKARATE RL 68H (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Please note that there was insufficient sample submitted to perform all assigned tests.	Sample Number		Client Info		WC0907705	WC0672545	
	Sample Date		Client Info		20 Feb 2024	01 Mar 2022	
	Machine Age	yrs	Client Info		6	5	
	Oil Age	yrs	Client Info		6	5	
	Filter Age	yrs	Client Info		1	1	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185(m)	>50	3	10	
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>10	0	0	
	Nickel	ppm	ASTM D5185(m)		0	0	
	Titanium	ppm	ASTM D5185(m)		0	0	
	Silver	ppm	ASTM D5185(m)		0	0	
	Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	
	Lead	ppm	ASTM D5185(m)	>25	0	<1	
	Copper	ppm	ASTM D5185(m)		2	2	
	Tin	ppm	ASTM D5185(m)	>15	0	<1	
	Vanadium	ppm	ASTM D5185(m)		0	0	
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	4	5	
Insufficient sample was received to conduct all the routine laboratory tests.	Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
	Water	%	ASTM D6304*	>0.02	0.040		
	ppm Water	ppm	ASTM D6304*	>200	404		
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	LIGHT	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		0	0	
The condition of the oil is acceptable for the time in service (unconfirmed).	Boron	ppm	ASTM D5185(m)	0	2	2	
	Barium	ppm	ASTM D5185(m)	0	0	0	
	Molybdenum	ppm	ASTM D5185(m)	0	0	0	
	Manganese	ppm	ASTM D5185(m)		0	0	
	Magnesium	ppm	ASTM D5185(m)	0	<1	0	
	Calcium	ppm	ASTM D5185(m)	0	0	<1	
	Phosphorus	ppm	ASTM D5185(m)	1900	1169	1233	
	Zinc	ppm	ASTM D5185(m)	0	1	3	
	Sulfur	ppm	ASTM D5185(m)		0	3	
	Acid Number (AN)	mg KOH/g	ASTM D974*		0.07	0.10	
	Visc @ 40°C	cSt	ASTM D7279(m)	72.3	()	64.7	





CALA ISO 17025:2017 Accredited Laboratory

Unique Number : 5734395

Laboratory Sample No. Lab Number : 02617285

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0907705

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Received **Tested**

: 21 Feb 2024 : 27 Feb 2024 Diagnosed

: 27 Feb 2024 - Kevin Marson

Test Package : TEST (Additional Tests: ICP, KF, KV40, TAN Man)

Contact: Mike Squires mike.squires@neelands.com T: (905)975-0794

Neelands Group Limited

4131 Palladium Way

Burlington, ON

CA L7M 0V9

F: (905)334-7090

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.