

Current

History1

History2

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Limit/Abn



RECOMMENDATION

## LIEBHERR T60-9 022201-1709

Component Hydraulic System

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

UOM

Method

Test

TEOOMIMENDATION		00				 
Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.	Sample Number		Client Info		LH0228240	 
	Sample Date		Client Info		20 Feb 2024	 
	Machine Age	hrs	Client Info		1045	 
	Oil Age	hrs	Client Info		0	 
	Filter Age	hrs	Client Info		0	 
	Oil Changed		Client Info		Not Changd	 
	Filter Changed		Client Info		Not Changd	 
	Sample Status				NORMAL	 
WEAR	Iron	ppm	ASTM D5185(m)	>20	6	 
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>10	0	 
	Nickel	ppm	ASTM D5185(m)	>10	<1	 
	Titanium	ppm	ASTM D5185(m)		0	 
	Silver	ppm	ASTM D5185(m)		0	 
	Aluminum	ppm	ASTM D5185(m)	>10	1	 
	Lead	ppm	ASTM D5185(m)	>10	2	 
	Copper	ppm	ASTM D5185(m)	>75	4	 
	Tin	ppm	ASTM D5185(m)	>10	0	 
	Vanadium	ppm	ASTM D5185(m)		0	 
	White Metal	scalar	Visual*	NONE	NONE	 
	Yellow Metal	scalar	Visual*	NONE	NONE	 
CONTAMINATION	Silicon	ppm	ASTM D5185(m)		2	 
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Potassium	ppm	ASTM D5185(m)		2	 
	Water		WC Method		NEG	 
	Particles >4µm		ASTM D7647		7790	 
	Particles >6µm		ASTM D7647		918	 
	Particles >14µm		ASTM D7647		20	 
	Particles >21µm		ASTM D7647		4	 
	Particles >38µm		ASTM D7647		1	 
	Particles >71µm		ASTM D7647		1	 
	Oil Cleanliness Silt	ocolor	ISO 4406 (c) Visual*	NONE	20/17/11	 
		scalar			NONE	
	Debris Sand/Dirt	scalar	Visual* Visual*	NONE	NONE	 
		scalar		NONE	-	
	Appearance Odor	scalar scalar	Visual* Visual*	NORML NORML	NORML	 
	Emulsified Water		Visual*	>0.1	NEG	 
		scalar	visual	20.1	NEG	 
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		<1	 
	Boron	ppm	ASTM D5185(m)	0	1	 
Additive levels indicate the addition of a different brand, or type of oil.	Barium	ppm	ASTM D5185(m)		0	 
The AN level is acceptable for this fluid. The condition of the oil is				0		

Molybdenum

Manganese

Magnesium

Phosphorus

Calcium

Zinc

Sulfur

ppm ASTM D5185(m) 0

ppm

ppm

ppm

ppm

ppm

ppm Acid Number (AN) mg KOH/g ASTM D974\* 0.60

Visc @ 40°C cSt ASTM D7279(m) 47.9

ASTM D5185(m)

ASTM D5185(m) O

ASTM D5185(m) 670

ASTM D5185(m)

ASTM D5185(m) 100

ASTM D5185(m) 1600

1

850

0

0

4

1242

625

690

3959

1.21

45.2

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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