WEAR
CONTAMINATION
FLUID CONDITION

NORMAL NORMAL ABNORMAL



(355226)

LIEBHERR R938 053191-1650

Component Diesel Engine

PETRO CANADA 10W40 (--- GAL)

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The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. No other corrective action is recommended at this time.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0284898	LH0274642	LH0279026
Sample Date		Client Info		13 Feb 2024	01 Nov 2023	01 Nov 2023
Machine Age	hrs	Client Info		3960	3610	3610
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	NORMAL
Iron	ppm	ASTM D5185(m)	>100	4	3	4
Chromium	ppm	ASTM D5185(m)	>5	<1	0	<1
Mistral		ACTM DE10E()	_	^	0	0

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>100	4	3	4
Chromium	ppm	ASTM D5185(m)	>5	<1	0	<1
Nickel	ppm	ASTM D5185(m)	>5	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)	>3	0	<1	<1
Aluminum	ppm	ASTM D5185(m)	>15	3	1	2
Lead	ppm	ASTM D5185(m)	>30	0	<1	<1
Copper	ppm	ASTM D5185(m)	>125	1	2	3
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0

CONTAMINATION

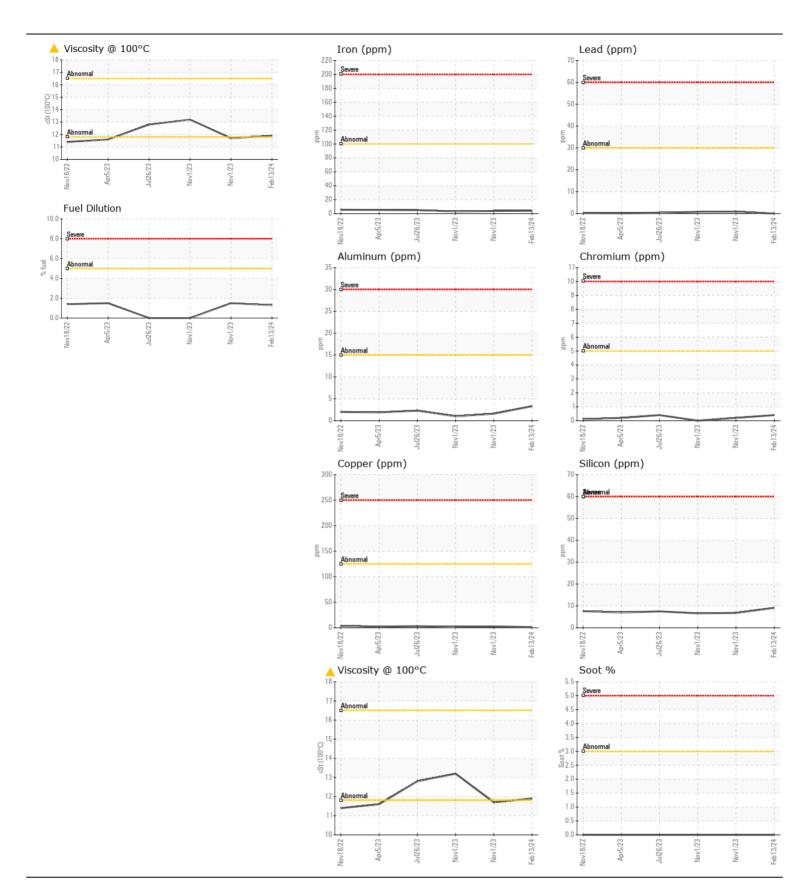
Light fuel dilution occurring. No other contaminants were detected in the oil.

Variadiam	ppiii	710 TWI DO 100(III)		U	U	O
Silicon		ACTM DE10E(m)	. 60		7	7
Silicon	ppm	ASTM D5185(m)	>60	9	/	/
Potassium	ppm	ASTM D5185(m)	>20	3	0	0
Fuel	%	ASTM D7593*	>5	1.3	1.5	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	ASTM D7844*	>3	0	0	0
Nitration	Abs/cm	ASTM D7624*	>20	9.1	8.1	8.7
Sulfation	Abs/.1mm	ASTM D7415*	>30	20.0	19.2	19.9
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG

FLUID CONDITION

Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)	>20	4	2	2
Boron	ppm	ASTM D5185(m)		35	2	1
Barium	ppm	ASTM D5185(m)		0	<1	<1
Molybdenum	ppm	ASTM D5185(m)		59	60	59
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		1091	981	973
Calcium	ppm	ASTM D5185(m)		858	1071	1066
Phosphorus	ppm	ASTM D5185(m)		1030	1008	986
Zinc	ppm	ASTM D5185(m)		1197	1215	1204
Sulfur	ppm	ASTM D5185(m)		2901	2532	2451
Oxidation	Abs/.1mm	ASTM D7414*	>25	18.9	16.9	17.8
Visc @ 100°C	cSt	ASTM D7279(m)		<u></u> 11.9	<u>▲</u> 11.7	13.2
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CALA ISO 17025:2017 Accredited

Laboratory

Sample No.

Laboratory

: LH0284898 Lab Number : 02617580

Unique Number : 5734690 Test Package: MOB 1 (Additional Tests: FUELDILUTION, PercentFuel)

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 23 Feb 2024 **Tested** : 26 Feb 2024

Diagnosed

: 26 Feb 2024 - Kevin Marson

RR # 2, 9094 CAVANAGH ROAD ASHTON, ON

THOMAS CAVANAGH CONSTRUCTION LTD

CA K0A 1B0 Contact: Keith

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

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