WEAR CONTAMINATION **FLUID CONDITION**

NORMAL NORMAL ABNORMAL

LIEBHERR 45

Component
Diesel Engine

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. No other corrective action is recommended at this time.	Sample Number		Client Info		WC0685981	WC0685973	
	Sample Date		Client Info		25 Feb 2024	17 Jul 2023	
	Machine Age	hrs	Client Info		6644	5757	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				ABNORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185(m)	>100	6	12	
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>5	<1	<1	
	Nickel	ppm	ASTM D5185(m)	>5	<1	0	
	Titanium	ppm	ASTM D5185(m)		0	0	
	Silver	ppm	ASTM D5185(m)	>3	<1	<1	
	Aluminum	ppm	ASTM D5185(m)	>15	2	2	
	Lead	ppm	ASTM D5185(m)	>30	<1	<1	
	Copper	ppm	ASTM D5185(m)	>125	3	6	
	Tin	ppm	ASTM D5185(m)	>5	<1	<1	
	Vanadium	ppm	ASTM D5185(m)		0	0	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>60	5	6	
Light fuel dilution occurring. No other contaminants were detected in the oil.	Potassium	ppm	ASTM D5185(m)	>20	<1	0	
	Fuel	%	ASTM D7593*	>5	1.5	<1.0	
	Water		WC Method	>0.2	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	ASTM D7844*	>3	0	0.1	
	Nitration	Abs/cm	ASTM D7624*	>20	9.7	11.0	
	Sulfation	Abs/.1mm	ASTM D7415*	>30	20.1	22.7	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		4	4	
Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)		29	18	
	Barium	ppm	ASTM D5185(m)		0	<1	
	Molybdenum	ppm	ASTM D5185(m)		59	62	
	Manganese	ppm	ASTM D5185(m)		0	0	
	Magnesium	ppm	ASTM D5185(m)		1079	1113	
	Calcium	ppm	ASTM D5185(m)		847	880	
	Phosphorus	ppm	ASTM D5185(m)		1026	980	
	Zinc	ppm	ASTM D5185(m)		1183	1215	
	Sulfur	ppm	ASTM D5185(m)		2955	2763	
	Oxidation	Abs/.1mm	ASTM D7414*	>25	18.6	21.0	
	Visc @ 100°C	cSt	ASTM D7279(m)		10.9	10.9	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Sample No. : WC0685981 Received Lab Number : 02617952 **Tested**

Unique Number : 5735062 Diagnosed Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

: 26 Feb 2024

: 27 Feb 2024

: 27 Feb 2024 - Kevin Marson

DeSantis Crane 294 Fifty Rd Stoney Creek, ON **CA L8E 5L1** Contact: Adam

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