WEAR CONTAMINATION FLUID CONDITION

NORMAL ABNORMAL ABNORMAL

QC Engine

QC230725MOB2

Component **Diesel Engine**

DIESEL ENGINE OIL SAE 40 (--- GAL)

| | | |
|------|-------|--|
| | /IEND | |
| | | |
| | | |
| | | |

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|---------------|-----------|-------------|-------------|-------------|
| Sample Number | | Client Info | | WC0902251 | WC0902248 | WC0902247 |
| Sample Date | | Client Info | | 26 Feb 2024 | 23 Feb 2024 | 22 Feb 2024 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Filter Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ABNORMAL | SEVERE |
| Iron | nnm | ASTM D5185(m) | >100 | 20 | 20 | 20 |
| | ppm | () | | | | |
| Chromium | ppm | ASTM D5185(m) | >20 | <1 | <1 | <1 |

WEAR

All component wear rates are normal.

| Titanium | ppm | ASTM D5185(m) | | 2 | 2 | 2 |
|----------|-----|---------------|------|----|----|----|
| Silver | ppm | ASTM D5185(m) | >3 | 0 | <1 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >20 | 5 | 5 | 4 |
| Lead | ppm | ASTM D5185(m) | >40 | 1 | 1 | 2 |
| Copper | ppm | ASTM D5185(m) | >330 | 9 | 9 | 9 |
| Tin | ppm | ASTM D5185(m) | >15 | <1 | <1 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

ASTM D5185(m)

Nickel

CONTAMINATION

There is a moderate amount of fuel present in the oil. There is a moderate concentration of water present in the oil. Tests confirm the presence of fuel in the oil.

| Silicon | ppm | ASTM D5185(m) | >25 | 6 | 6 | 6 |
|-------------------------|----------|---------------|-------|----------------|---------------|--------|
| Potassium | ppm | ASTM D5185(m) | >20 | <u> </u> | <u> </u> | 14 |
| Fuel | % | ASTM D7593* | >5 | 5.4 | <u></u> 5.4 | 5.4 |
| Water | % | ASTM D6304* | >0.2 | △ 0.545 | <u></u> 0.501 | 0.320 |
| ppm Water | ppm | ASTM D6304* | >2000 | <u> </u> | ▲ 5013 | 3208 |
| Glycol | % | ASTM D7922* | | NEG | NEG | 1.111 |
| Soot % | % | ASTM D7844* | >3 | 0.3 | 0.3 | 0.3 |
| Nitration | Abs/cm | ASTM D7624* | >20 | 10.1 | 10.0 | 10.1 |
| Sulfation | Abs/.1mm | ASTM D7415* | >30 | 20.6 | 20.7 | 20.6 |
| Emulsified Water | scalar | Visual* | >0.2 | .2 % | <u> </u> | .5% |
| Codium | | ACTM DE10E/m) | | A 65 | A 60 | 64 |
| | nnm | | | | | |

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. Viscosity of sample indicates oil is within SAE 10W30 range, advise investigate. The oil is no longer serviceable due to the presence of contaminants.

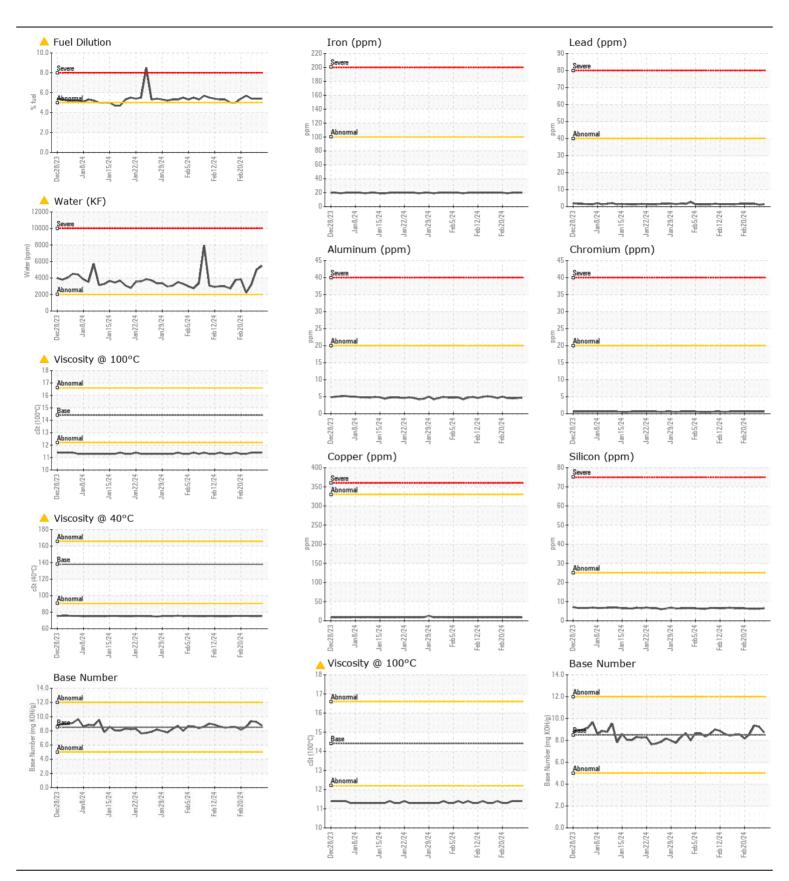
| Soot % | % | ASTM D7844* | >3 | 0.3 | 0.3 | 0.3 |
|-------------------------|----------|---------------|------|-------------|---------------|---------------|
| Nitration | Abs/cm | ASTM D7624* | >20 | 10.1 | 10.0 | 10.1 |
| Sulfation | Abs/.1mm | ASTM D7415* | >30 | 20.6 | 20.7 | 20.6 |
| Emulsified Water | scalar | Visual* | >0.2 | .2 % | <u> </u> | <u>^</u> .5% |
| | | | | | | |
| Sodium | ppm | ASTM D5185(m) | >216 | 4 65 | ▲ 63 | 6 4 |
| Boron | ppm | ASTM D5185(m) | 250 | 28 | 29 | 29 |
| Barium | ppm | ASTM D5185(m) | 10 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 100 | 47 | 46 | 47 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 450 | 616 | 612 | 617 |
| Calcium | ppm | ASTM D5185(m) | 3000 | 1487 | 1474 | 1502 |
| Phosphorus | ppm | ASTM D5185(m) | 1150 | 877 | 862 | 874 |
| Zinc | ppm | ASTM D5185(m) | 1350 | 1007 | 1002 | 1012 |
| Sulfur | ppm | ASTM D5185(m) | 4250 | 2766 | 2721 | 2772 |
| Oxidation | Abs/.1mm | ASTM D7414* | >25 | 16.4 | 16.3 | 16.4 |
| Base Number (BN) | mg KOH/g | ASTM D2896* | 8.5 | 8.73 | 9.23 | 9.36 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 138 | 75.3 | <u></u> 75.2 | <u></u> |
| Visc @ 100°C | cSt | ASTM D7279(m) | 14.4 | <u> </u> | ▲ 11.4 | <u>▲</u> 11.4 |
| | | | | | | |

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Viscosity Index (VI) Scale ASTM D2270* 102

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CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No.

Lab Number : 02617960 Unique Number : 5735070

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0902251 Received **Tested**

: 26 Feb 2024 Diagnosed

: 27 Feb 2024 Test Package : MOB 2 (Additional Tests: Glycol, KF, KV40, PercentFuel, VI)

: 27 Feb 2024 - Kevin Marson

Burlington, ON CA Contact: Dorian Anderson dorian.anderson@wearcheck.com

WearCheck Quality Control Sample Results

T: (289)291-4652 F: (905)569-8605

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.